DELTA ELECTRONICS, INC.

VFD-VL

User Manual

Elevator Drive

Power Range :

3-phase 230V series: 5.5kW~22kW (7.5~30HP)

3-phase 460V series: 5.5kW~22kW (7.5~30HP)

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Preface

Thank you for choosing DELTA's high-performance VFD-VL Series. The VFD-VL Series is manufactured with high-quality components and materials and incorporates the latest microprocessor technology available.

This manual is to be used for the installation, parameter setting, troubleshooting, and daily maintenance of the AC motor drive. To guarantee safe operation of the equipment, read the following safety guidelines before connecting power to the AC motor drive. Keep this operating manual at hand and distribute to all users for reference.

To ensure the safety of operators and equipment, only qualified personnel familiar with AC motor drive are to do installation, start-up and maintenance. Always read this manual thoroughly before using VFD-VL series AC Motor Drive, especially the WARNING, DANGER and CAUTION notes. Failure to comply may result in personal injury and equipment damage. If you have any questions, please contact your dealer.

PLEASE READ PRIOR TO INSTALLATION FOR SAFETY.

DANGER!

1. AC input power must be disconnected before any wiring to the AC motor drive is made.
2. A charge may still remain in the DC-link capacitors with hazardous voltages, even if the power has been turned off. To prevent personal injury, please ensure that power has turned off before opening the AC motor drive and wait ten minutes for the capacitors to discharge to safe voltage levels.
3. Never reassemble internal components or wiring.
4. The AC motor drive may be destroyed beyond repair if incorrect cables are connected to the input/output terminals. Never connect the AC motor drive output terminals U/T1, V/T2, and W/T3 directly to the AC mains circuit power supply.
5. Ground the VFD-VL using the ground terminal. The grounding method must comply with the laws of the country where the AC motor drive is to be installed. Refer to the Basic Wiring Diagram.
6. VFD-VL series is used only to control variable speed of 3-phase induction motors, NOT for 1-phase motors or other purpose.
7. VFD-VL series shall NOT be used for life support equipment or any life safety situation.

WARNING!

1. DO NOT use Hi-pot test for internal components. The semi-conductor used in AC motor drive easily damage by high-voltage.
2. There are highly sensitive MOS components on the printed circuit boards. These components are especially sensitive to static electricity. To prevent damage to these components, do not touch these components or the circuit boards with metal objects or your bare hands.
3. Only qualified persons are allowed to install, wire and maintain AC motor drives.

CAUTION!

1. Some parameters settings can cause the motor to run immediately after applying power.
2. DO NOT install the AC motor drive in a place subjected to high temperature, direct sunlight, high humidity, excessive vibration, corrosive gases or liquids, or airborne dust or metallic particles.
3. Only use AC motor drives within specification. Failure to comply may result in fire, explosion or electric shock.
4. To prevent personal injury, please keep children and unqualified people away from the equipment.
5. When the motor cable between AC motor drive and motor is too long, the layer insulation of the motor may be damaged. Please use a frequency inverter duty motor or add an AC output reactor to prevent damage to the motor. Refer to appendix B Reactor for details.
6. The rated voltage for AC motor drive must be ≤ 240V (≤ 480V for 460V models) and the mains supply current capacity must be ≤ 5000A RMS (≤10000A RMS for the ≥ 40hp (30kW) models)

Table of Contents

Chapter 1 Introduction

The AC motor drive should be kept in the shipping carton or crate before installation. In order to retain the warranty coverage, the AC motor drive should be stored properly when it is not to be used for an extended period of time. Storage conditions are:

CAUTION!

1. Store in a clean and dry location free from direct sunlight or corrosive fumes.
2. Store within an ambient temperature range of -20 °C to +60 °C.
3. Store within a relative humidity range of 0% to 90% and non-condensing environment.
4. Store within an air pressure range of 86 kPA to 106kPA.
5. DO NOT place on the ground directly. It should be stored properly. Moreover, if the surrounding environment is humid, you should put exsiccator in the package.
6. DO NOT store in an area with rapid changes in temperature. It may cause condensation and frost.
7. If the AC motor drive is stored for more than 3 months, the temperature should not be higher than 30 °C. Storage longer than one year is not recommended, it could result in the degradation of the electrolytic capacitors.
8. When the AC motor drive is not used for longer time after installation on building sites or places with humidity and dust, it's best to move the AC motor drive to an environment as stated above.

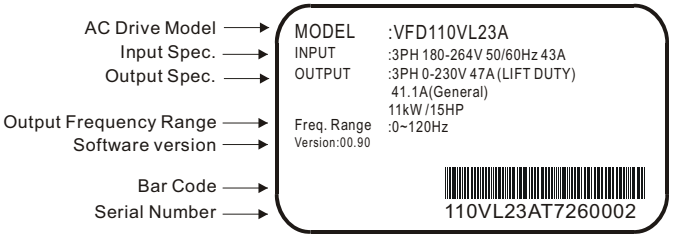
1.1 Receiving and Inspection

This VFD-VL AC motor drive has gone through rigorous quality control tests at the factory before shipment. After receiving the AC motor drive, please check for the following:

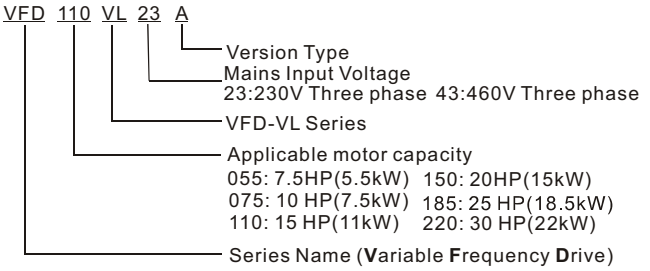
- Check to make sure that the package includes an AC motor drive, the User Manual/Quick Start and CD.
- Inspect the unit to assure it was not damaged during shipment.
- Make sure that the part number indicated on the nameplate corresponds with the part number of your order.

1.1.1 Nameplate Information

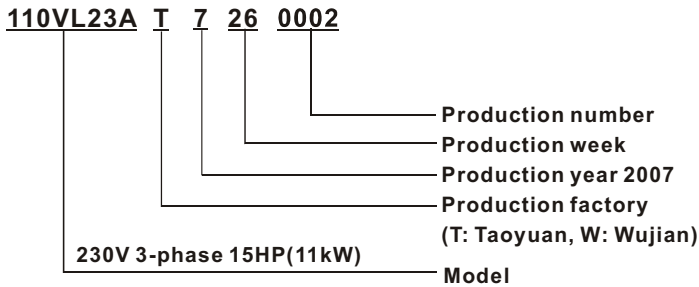
Example for 15HP/11kW 230V 3-Phase AC motor drive



1.1.2 Model Explanation



1.1.3 Series Number Explanation



If the nameplate information does not correspond to your purchase order or if there are any problems, please contact your distributor.

1.1.4 Drive Frames and Appearances

7.5-15HP/5.5-11kW(Frame C)	20-30HP/15-22kW(Frame D)
	

Frame	Power range	Models
C	7.5-15HP (5.5-11kW)	VFD055VL23A/43A, VFD075VL23A/43A, VFD110VL23A/43A
D	20-30HP (15-22kW)	VFD150VL23A/43A, VFD185VL23A/43A, VFD220VL23A/43A

Please refer to Chapter 1.3 for exact dimensions.

1.1.5 Drive Features

Communication Port	
	
Internal structure	**Removable fan**
	

1.2 Preparation for Installation and Wiring

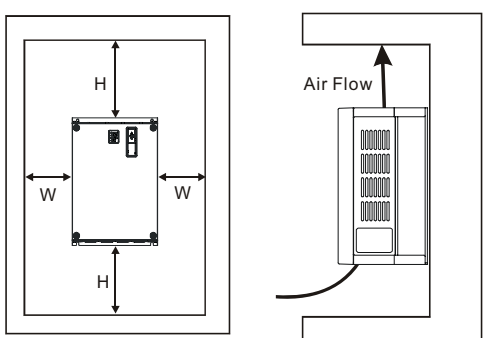
1.2.1 Ambient Conditions

Install the AC motor drive in an environment with the following conditions:

Operation	Air Temperature:	-10 ~ +45°C (14 ~ 113°F)
	Relative Humidity:	<90%, no condensation allowed
	Atmosphere pressure:	86 ~ 106 kPa
	Installation Site Altitude:	<1000m
	Vibration:	<20Hz: 9.80 m/s^2 (1G) max 20 ~ 50Hz: 5.88 m/s^2 (0.6G) max
Storage Transportation	Temperature:	-20°C ~ +60°C (-4°F ~ 140°F)
	Relative Humidity:	<90%, no condensation allowed
	Atmosphere pressure:	86 ~ 106 kPa
	Vibration:	<20Hz: 9.80 m/s^2 (1G) max 20 ~ 50Hz: 5.88 m/s^2 (0.6G) max
Pollution Degree	2: good for a factory type environment.	

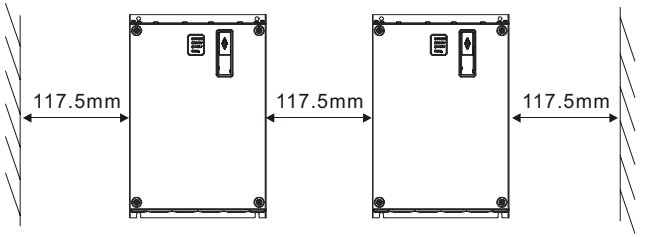
Minimum Mounting Clearances

A. Single drive

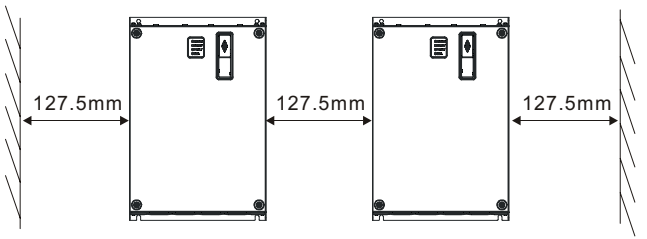


HP	W mm (inch)	H mm (inch)
7.5-15HP	75 (3)	175 (7)
20-30HP	75 (3)	200 (8)

B. Side-by-side installation



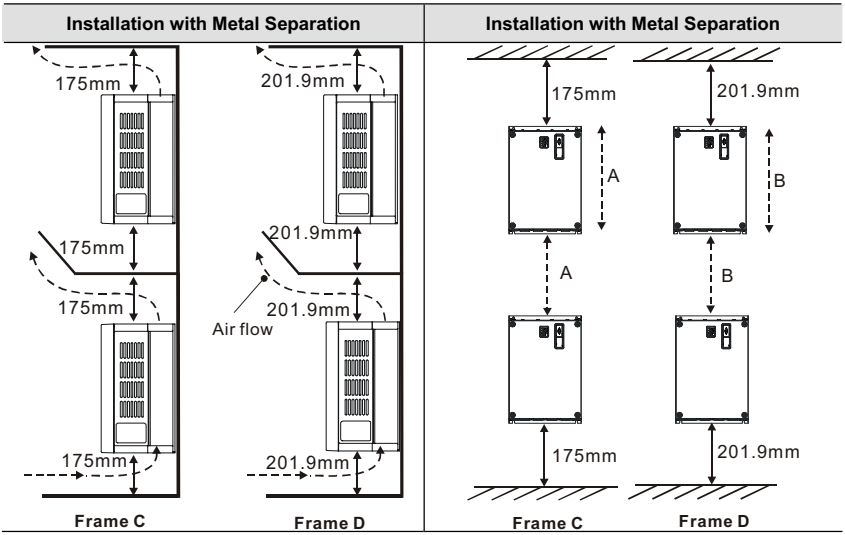
Frame C



Frame D

CAUTION!

1. Operating, storing or transporting the AC motor drive outside these conditions may cause damage to the AC motor drive.
2. Failure to observe these precautions may void the warranty!
3. Mount the AC motor drive vertically on a flat vertical surface object by screws. Other directions are not allowed.
4. The AC motor drive will generate heat during operation. Allow sufficient space around the unit for heat dissipation.
5. The heat sink temperature may rise to 90°C when running. The material on which the AC motor drive is mounted must be noncombustible and be able to withstand this high temperature.
6. When AC motor drive is installed in a confined space (e.g. cabinet), the surrounding temperature must be within 10 ~ 40°C with good ventilation. DO NOT install the AC motor drive in a space with bad ventilation.
7. Prevent fiber particles, scraps of paper, saw dust, metal particles, etc. from adhering to the heatsink.
8. When installing multiple AC more drives in the same cabinet, they should be adjacent in a row with enough space in-between. When installing one AC motor drive below another one, use a metal separation between the AC motor drives to prevent mutual heating.



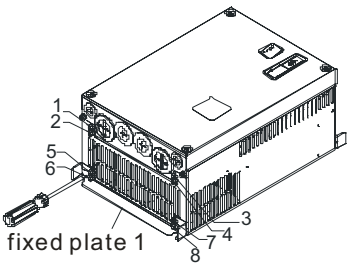
1.2.2 Remove Front Cover

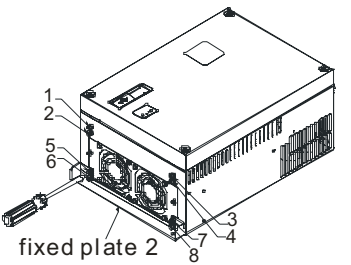
7.5-15HP/5.5-11kW(frame C) & 20-30HP/15-22kW(frame D)

After removing the screws, please push the front cover to open it. For the open cover direction, please refer to the following picture.

1.2.3 Flange Mounting

Step 1: Please take out the 16 screws (8 screws for each top and bottom side of the drive) and remove the fixed plate 1 and fixed plate 2) as shown in the following figures.

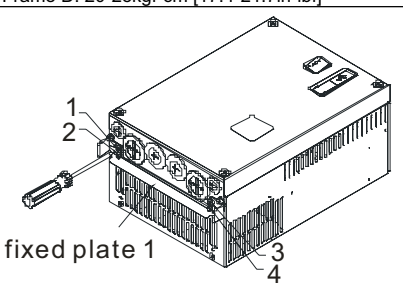


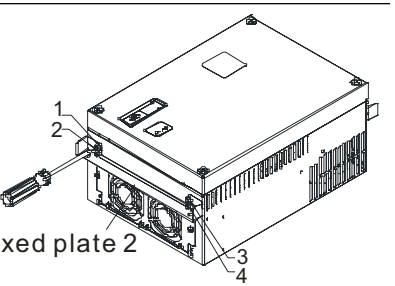


Step 2: place the 8 screws back in to secure the fixed plate 1 and fixed plate 2 (as shown in the following figures) with the following torque.

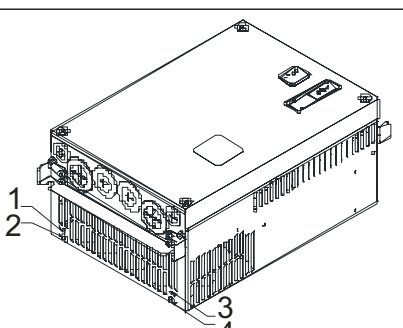
Frame C: 14-17kgf-cm [12.2-14.8in-lbf]

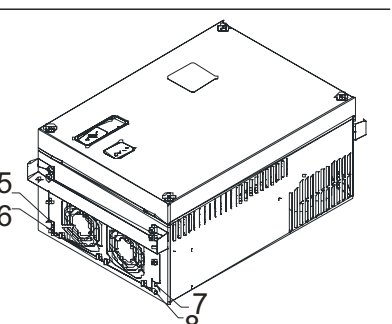
Frame D: 20-25kgf-cm [17.4-21.7in-lbf]





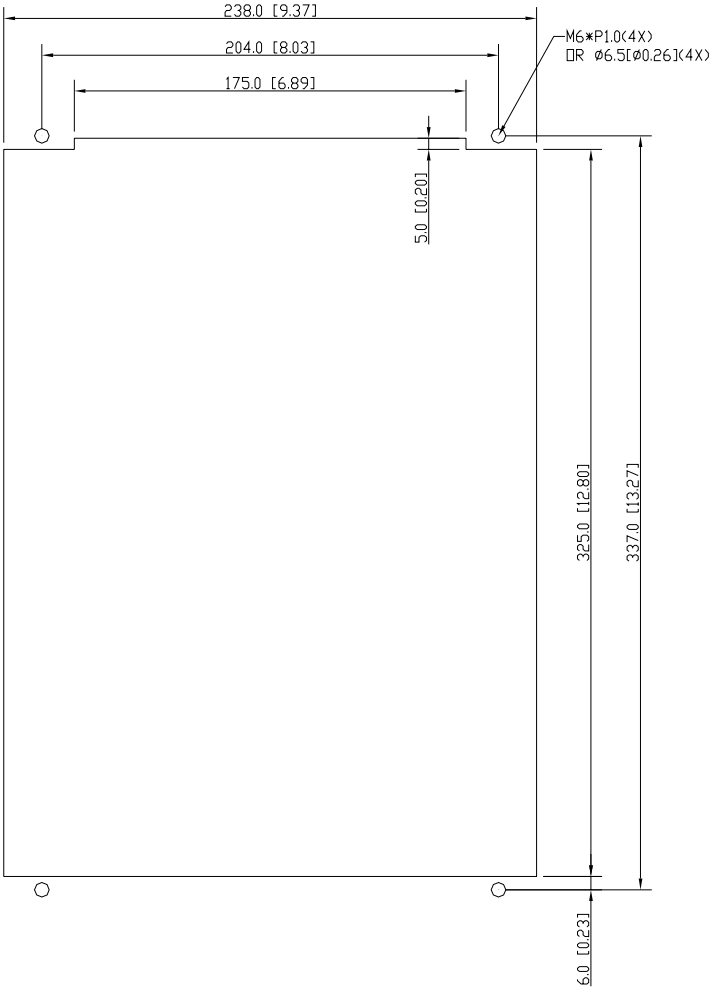
Step 3: Please notice that it doesn't need to put those 8 screws shown in the following figures back to the drive. Moreover, please make sure that these 2 different fixed plates are put in the correct side as shown in the figures.



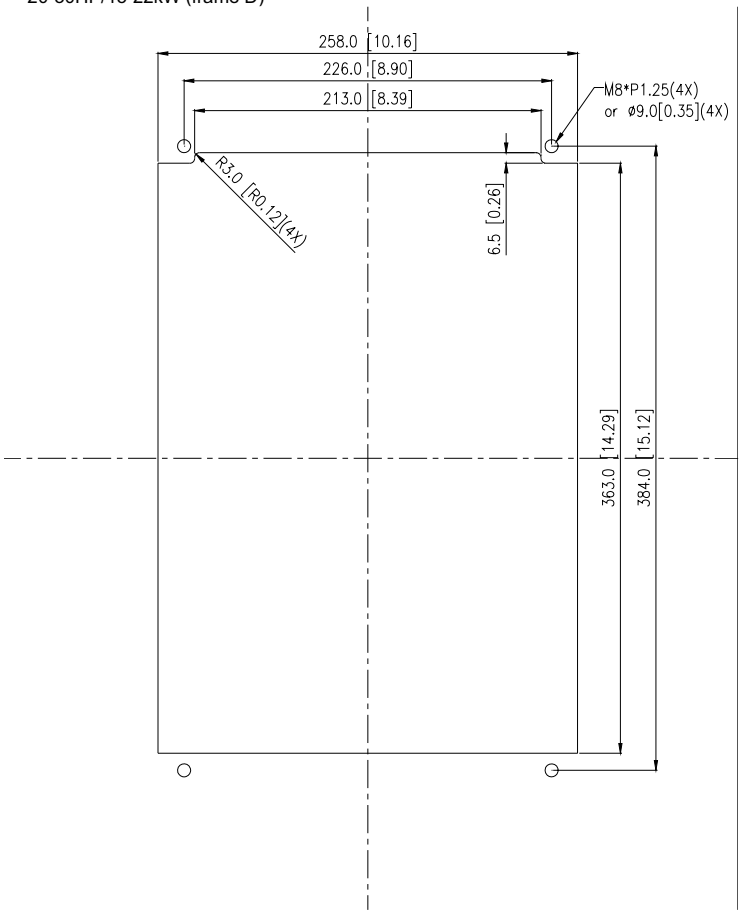


1.2.4 Cutout Dimensions

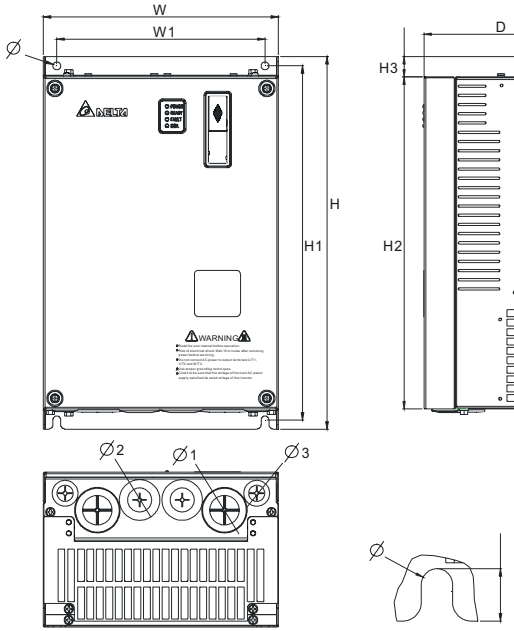
7.5-15HP/5.5-11kW (frame C)



20-30HP/15-22kW (frame D)



1.3 Dimensions



Unit: mm [inch]

Frame	W	W1	H	H1	H2	H3
C	235 [9.25]	204 [8.03]	350 [13.78]	337 [13.27]	320 [12.60]	-
D	255.0 [10.04]	226.0 [8.90]	403.8 [15.90]	384.0 [15.12]	360.0 [14.17]	21.9 [0.86]

Frame	D	Ø	Ø1	Ø2	Ø3	
C	136 [5.35]	6.5 [0.26]	-	34 [1.34]	22 [0.87]	
D	168.0 [6.61]	8.5 [0.33]	44 [1.73]	34 [1.34]	22 [0.87]	

NOTE

Frame C: VFD055VL23A/43A, VFD075VL23A/43A, VFD110VL23A/43A

Frame D: VFD150VL23A/43A, VFD185VL23A/43A, VFD220VL23A/43A

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Chapter 2 Installation and Wiring

After removing the front cover (see chapter 1.2.2 for details), check if the power and control terminals are clear. Be sure to observe the following precautions when wiring.

CAUTION!

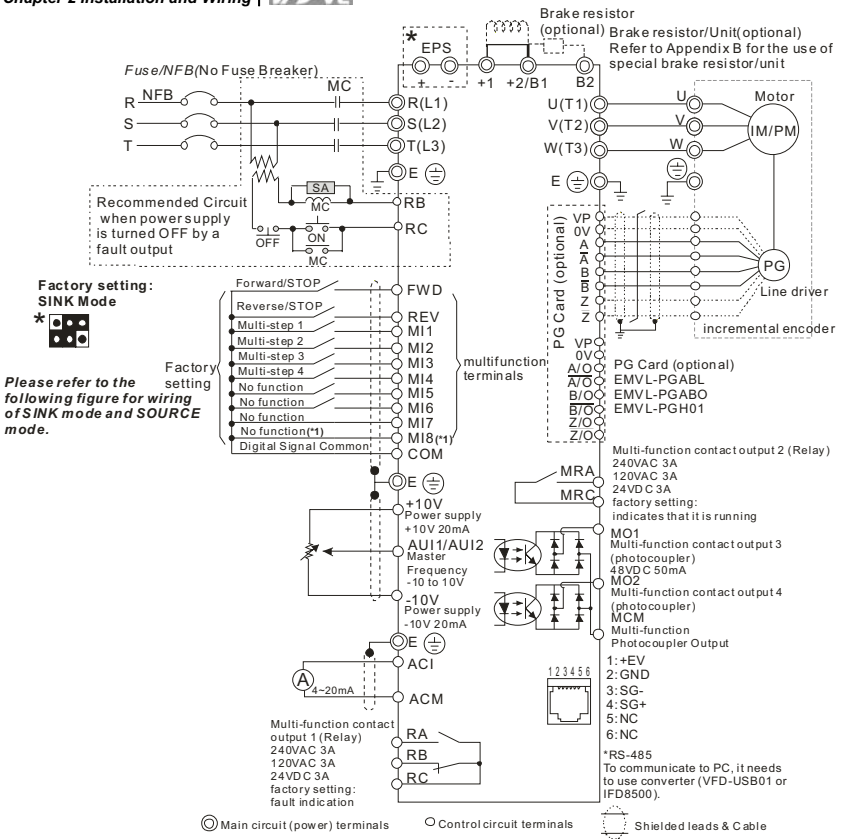
1. Make sure that power is only applied to the R/L1, S/L2, T/L3 terminals. Failure to comply may result in damage to the equipment. The voltage and current should lie within the range as indicated on the nameplate.
2. Check the following items after finishing the wiring:
   A. Are all connections correct?
   B. No loose wires?
   C. No short-circuits between terminals or to ground?

DANGER!

1. A charge may still remain in the DC bus capacitors with hazardous voltages even if the power has been turned off. To prevent personal injury, please ensure that the power is turned off and wait ten minutes for the capacitors to discharge to safe voltage levels before opening the AC motor drive.
2. All the units must be grounded directly to a common ground terminal to prevent lightning strike or electric shock.
3. Only qualified personnel familiar with AC motor drives is allowed to perform installation, wiring and commissioning.
4. Make sure that the power is off before doing any wiring to prevent electric shock.

2.1 Wiring

Users must connect wires according to the circuit diagrams on the following pages. Do not plug a modem or telephone line to the RS-485 communication port or permanent damage may result. Pins 1 & 2 are the power supply for the optional copy keypad only and should not be used for RS-485 communication.



* Terminal EPS is emergency power input terminal, refer to the following figure for details.

* For PG card, refer to Appendix B for details.

(*1) When JP1 is inserted, MI8 is enabled.

Figure 2 Wiring/Terminals setting for SINK(NPN) mode and SOURCE(PNP) mode

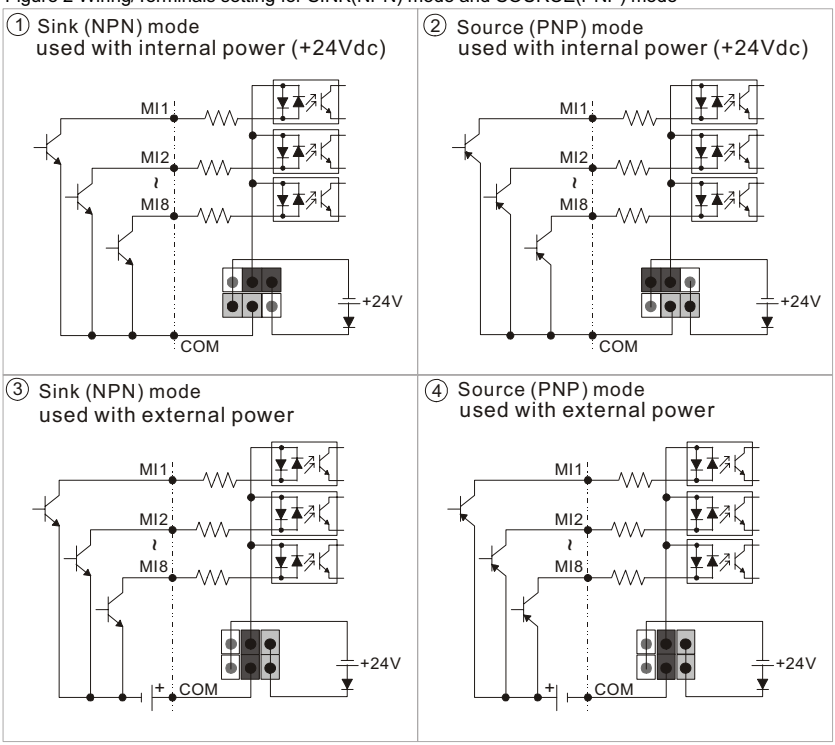


Figure 3 Apply to 1-phase UPS power supply system

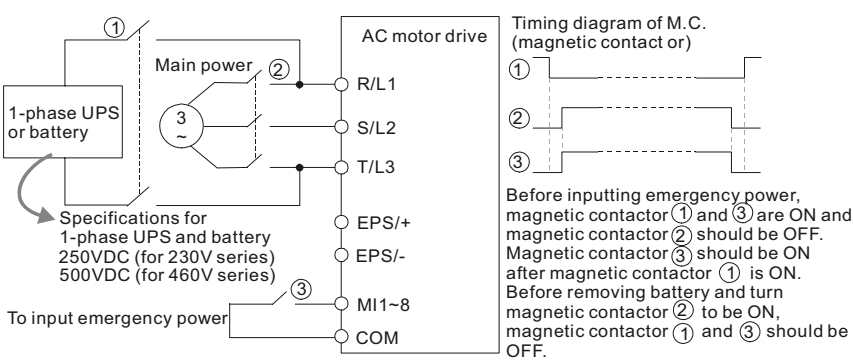
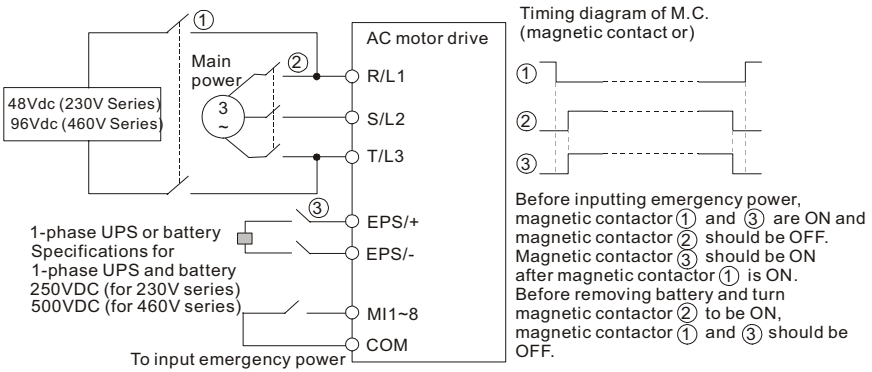
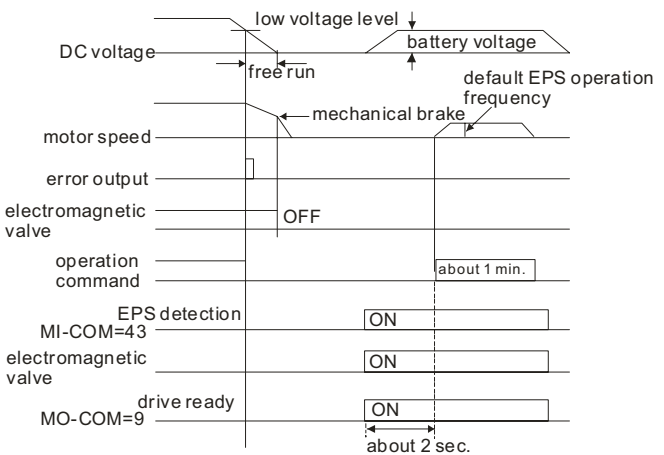


Figure 4 Apply to two batteries with main battery voltage is lower than 280Vdc



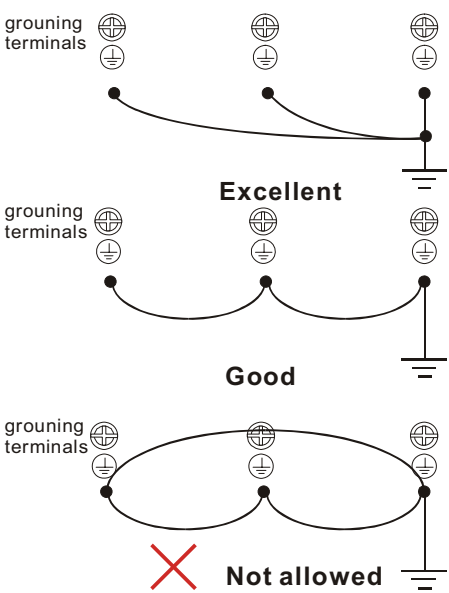


CAUTION!

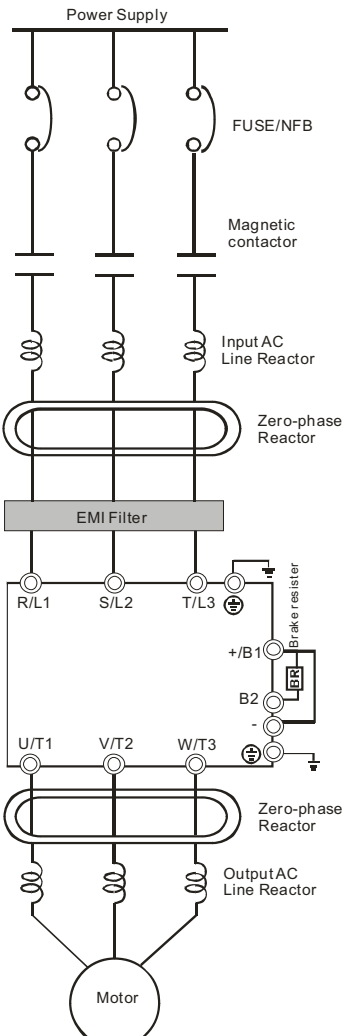
1. The wiring of main circuit and control circuit should be separated to prevent erroneous actions.
2. Please use shield wire for the control wiring and not to expose the peeled-off net in front of the terminal.
3. Please use the shield wire or tube for the power wiring and ground the two ends of the shield wire or tube.
4. Damaged insulation of wiring may cause personal injury or damage to circuits/equipment if it comes in contact with high voltage.

5. The AC motor drive, motor and wiring may cause interference. To prevent the equipment damage, please take care of the erroneous actions of the surrounding sensors and the equipment.
6. When the AC drive output terminals U/T1, V/T2, and W/T3 are connected to the motor terminals U/T1, V/T2, and W/T3, respectively. To permanently reverse the direction of motor rotation, switch over any of the two motor leads.
7. With long motor cables, high capacitive switching current peaks can cause over-current, high leakage current or lower current readout accuracy. For longer motor cables use an AC output reactor.
8. The AC motor drive, electric welding machine and the greater horsepower motor should be grounded separately.
9. Use ground leads that comply with local regulations and keep them as short as possible.
10. No brake resistor is built in the VFD-VL series, it can install brake resistor for those occasions that use higher load inertia or frequent start/stop. Refer to Appendix B for details.

11. Multiple VFD-VL units can be installed in one location. All the units should be grounded directly to a common ground terminal, as shown in the figure below. **Ensure there are no ground loops.**



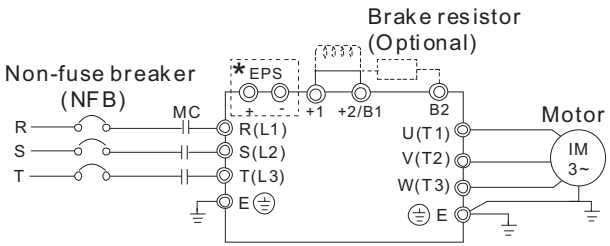
2.2 External Wiring



Items	Explanations
Power supply	Please follow the specific power supply requirements shown in Appendix A.
Fuse/NFB (Optional)	There may be an inrush current during power up. Please check the chart of Appendix B and select the correct fuse with rated current. Use of an NFB is optional.
Magnetic contactor (Optional)	Please do not use a Magnetic contactor as the I/O switch of the AC motor drive, as it will reduce the operating life cycle of the AC drive.
Input AC Line Reactor (Optional)	Used to improve the input power factor, to reduce harmonics and provide protection from AC line disturbances (surges, switching spikes, short interruptions, etc.). AC line reactor should be installed when the power supply capacity is 500kVA or more and exceeds 6 times the inverter capacity, or the mains wiring distance $\leq$ 10m.
Zero-phase Reactor (Ferrite Core Common Choke) (Optional)	Zero phase reactors are used to reduce radio noise especially when audio equipment is installed near the inverter. Effective for noise reduction on both the input and output sides. Attenuation quality is good for a wide range from AM band to 10MHz. Appendix B specifies the zero phase reactor. (RF220X00A)
EMI filter (Optional)	To reduce electromagnetic interference, please refer to Appendix B for more details.
Brake Resistor (Optional)	Used to reduce the deceleration time of the motor. Please refer to the chart in Appendix B for specific Brake Resistors.
Output AC Line Reactor (Optional)	Motor surge voltage amplitude depends on motor cable length. For applications with long motor cable (>20m), it is necessary to install a reactor at the inverter output side.

2.3 Main Circuit

2.3.1 Main Circuit Connection



Terminal Symbol	Explanation of Terminal Function
EPS (+, -)	For emergency power or backup power supply
R/L1, S/L2, T/L3	AC line input terminals
U/T1, V/T2, W/T3	AC drive output terminals for connecting 3-phase induction motor
+1, +2/B1	Connections for DC Choke (optional). Please remove jumper when installation. (It is built in DC choke for models 22kW and above)
+2/B1, B2	Connections for Brake Resistor (optional)
⏚	Earth connection, please comply with local regulations.

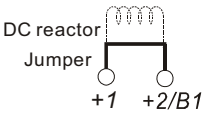
Mains power terminals (R/L1, S/L2, T/L3)

- Connect these terminals (R/L1, S/L2, T/L3) via a non-fuse breaker or earth leakage breaker to 3-phase AC power (some models to 1-phase AC power) for circuit protection. It is unnecessary to consider phase-sequence.
- It is recommended to add a magnetic contactor (MC) in the power input wiring to cut off power quickly and reduce malfunction when activating the protection function of AC motor drives. Both ends of the MC should have an R-C surge absorber.
- Please make sure to fasten the screw of the main circuit terminals to prevent sparks which is made by the loose screws due to vibration.
- Please use voltage and current within the regulation shown in Appendix A.
- Do NOT run/stop AC motor drives by turning the power ON/OFF. Run/stop AC motor drives by RUN/STOP command via control terminals or keypad. If you still need to run/stop AC drives by turning power ON/OFF, it is recommended to do so only ONCE per hour.
- Do NOT connect 3-phase models to a 1-phase power source.

Output terminals for main circuit (U, V, W)

- When it needs to install the filter at the output side of terminals U/T1, V/T2, W/T3 on the AC motor drive. Please use inductance filter. Do not use phase-compensation capacitors or L-C (Inductance-Capacitance) or R-C (Resistance-Capacitance), unless approved by Delta.
- DO NOT connect phase-compensation capacitors or surge absorbers at the output terminals of AC motor drives.
- Use well-insulated motor, suitable for inverter operation.

Terminals [+1, +2] for connecting DC reactor, terminals [+1, +2/B1] for connecting brake resistor

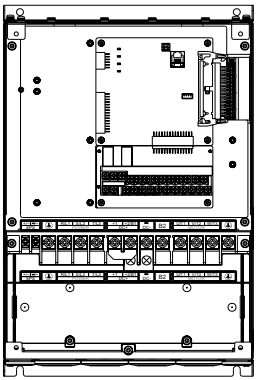


- To improve power factor and reduce harmonics connect a DC reactor between terminals [+1, +2/B1]. Please remove the jumper before connecting the DC reactor.

- Models above 22kW don't have a built-in brake chopper. Please connect an external optional brake resistor.
- When not used, please leave the terminals [+2/B1, -] open.
- Short-circuiting [B2] or [-] to [+2/B1] can damage the AC motor drive.

2.3.2 Main Circuit Terminals

Frame C

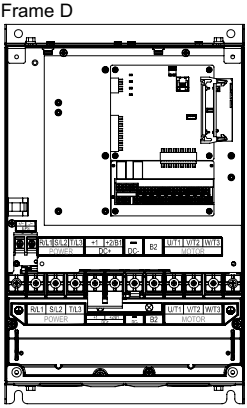


Main circuit terminals

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⏚, +1, +2/B1, -, B2

Models	Wire	Torque	Wire Type
VFD055VL23A	10-6 AWG. (5.3-13.3mm^2)	30kgf-cm (26in-lbf)	Stranded copper only, 75°C
VFD110VL43A			
VFD055VL43A	12-6 AWG. (3.3-13.3mm^2)		
VFD075VL43A			
VFD075VL23A	8-6 AWG. (8.4-13.3mm^2)		
VFD110VL23A	6 AWG. (13.3mm^2)		

Frame D



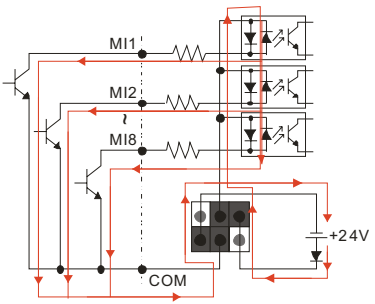
Main circuit terminals

R/L1, S/L2, T/L3, U/T1, V/T2, W/T3, ⏚, +1, +2, -

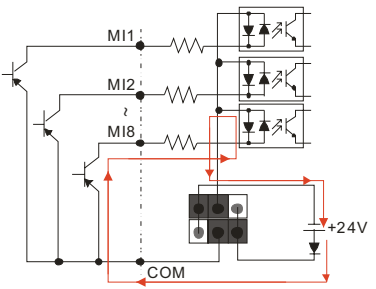
Models	Wire	Torque	Wire Type
VFD150VL43A	8-2 AWG. (8.4-33.6mm^2)	50Kgf-cm (43.4 lbf-in)	Stranded copper only, 75 °C
VFD185VL43A			
VFD150VL23A	4-2 AWG. (21.1-33.6mm^2)		
VFD185VL23A	3-2 AWG. (26.7-33.6mm^2)		
VFD220VL43A	6-2 AWG (13.3-33.6mm^2)		
VFD220VL23A	3-2 AWG (26.7-33.6mm^2)		

2.4 Control Terminals

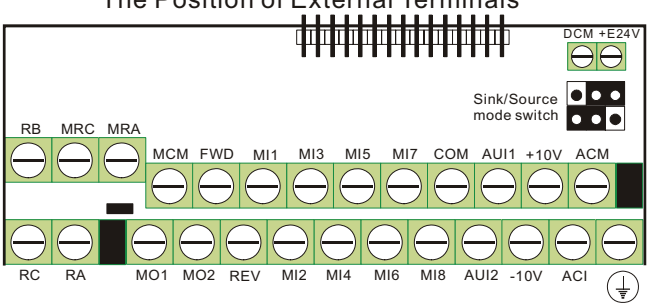
① Sink /NPN Mode



② Source Mode
used with internal power (+24Vdc)

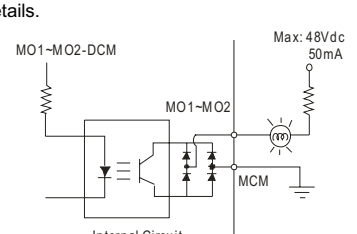


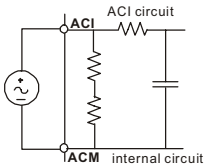
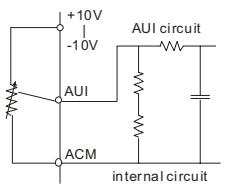
The Position of External Terminals



Terminal symbols and functions

Terminal Symbol	Terminal Function	Factory Settings (SINK) ON: Connect to DCM
FWD	Forward-Stop Command	ON: RUN in FWD direction OFF: Stop acc. to Stop Method
REV	Reverse-Stop Command	ON: RUN in REV direction OFF: Stop acc. to Stop Method
MI1	Multi-function Input 1	Refer to Pr.02-01 to Pr.02-08 for programming the Multi-function Inputs. ON: the activation current is 16mA. OFF: leakage current tolerance is 10 μA. MI8: when JP1 is inserted, this function is enabled.
MI2	Multi-function Input 2	
MI3	Multi-function Input 3	
MI4	Multi-function Input 4	
MI5	Multi-function Input 5	

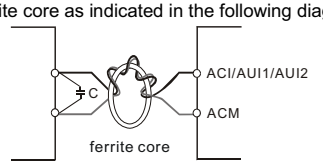
Terminal Symbol	Terminal Function	Factory Settings (SINK) ON: Connect to DCM
MI6	Multi-function Input 6	
MI7	Multi-function Input 7	
MI8	Multi-function Input 8	
COM	Digital Signal Common	Common for digital inputs and used for SINK mode
+E24V	Digital Signal Common (Source)	+24V 80mA
DCM	Digital Signal Common (Sink)	Common for digital inputs and used for SINK mode
RA	Multi-function Relay Output 1 (N.O.) a	Resistive Load: 5A(N.O.)/3A(N.C.) 240VAC 5A(N.O.)/3A(N.C.) 24VDC Inductive Load: 1.5A(N.O.)/0.5A(N.C.) 240VAC 1.5A(N.O.)/0.5A(N.C.) 24VDC To output monitor signal, including in operation, frequency arrival, overload and etc. Refer to Pr.02-11~02-12 for programming
RB	Multi-function Relay Output 1 (N.C.) b	
RC	Multi-function Relay Common	
MRA	Multi-function Relay Output 2 (N.O.) a	
MRC	Multi-function Relay Common	
+10V	Potentiometer Power Supply	-10~+10VDC 20mA (variable resistor 3-5kohm)
-10V		
MCM	Multi-function Output Common (Photocoupler)	Max. 48VDC 50mA
MO1	Multi-function Output 1 (Photocoupler)	The AC motor drive output every monitor signal, such as operational, frequency attained, overload, etc. by open collector transistor. Refer to Pr.03.01 multi-function output terminals for details. 
MO2	Multi-function Output 2 (Photocoupler)	

Terminal Symbol	Terminal Function	Factory Settings (SINK) ON: Connect to DCM
ACI	Analog current Input 	Impedance: 250Ω Resolution: 12 bits Range: 4 ~ 20mA/0~10V = 0 ~ Max. Output Frequency (Pr.01-00) Set-up: Pr.03-00 ~ Pr.03-02
AUI1/ AUI2	Auxiliary analog voltage input 	Impedance: 2mΩ Resolution: 12 bits Range: -10 ~ +10VDC = 0 ~ Max. Output Frequency (Pr.01-00) Set-up: Pr.03-00 ~ Pr.03-02
ACM	Analog control signal (common)	Common for ACI, AUI1, AUI2

*Control signal wiring size: 18 AWG (0.75 mm^2) with shielded wire.

Analog input terminals (ACI, AUI1, AUI2, ACM)

- Analog input signals are easily affected by external noise. Use shielded wiring and keep it as short as possible (<20m) with proper grounding. If the noise is inductive, connecting the shield to terminal ACM can bring improvement.
- If the analog input signals are affected by noise from the AC motor drive, please connect a capacitor and ferrite core as indicated in the following diagrams:



wind each wires 3 times or more around the core

Digital inputs (FWD, REV, MI1~MI8, COM)

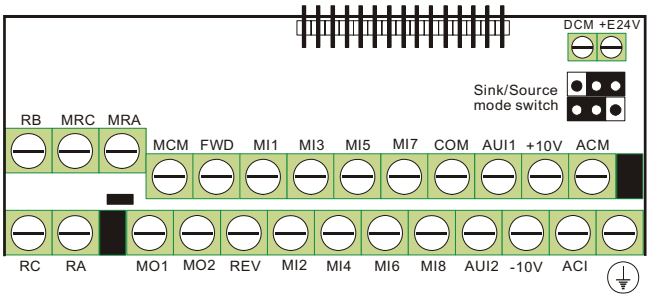
- When using contacts or switches to control the digital inputs, please use high quality components to avoid contact bounce.

Digital outputs (MO1, MO2, MCM)

- Make sure to connect the digital outputs to the right polarity, see wiring diagrams.
- When connecting a relay to the digital outputs, connect a surge absorber or fly-back diode across the coil and check the polarity.

The specification for the control terminals

The Position of External Terminals



Frame	Torque		Wire
C, D	8 kgf-cm (6.9 in-lbf)		22-14 AWG (0.3-2.1mm^2)
	Terminal: 0V/24V	1.6 kgf-com(1.4 in-lbf)	30-16 AWG (0.051-1.3mm^2)

NOTE

Frame C: VFD055VL23A/43A, VFD075VL23A/43A, VFD110VL23A/43A

Frame D: VFD150VL23A/43A, VFD185VL23A/43A, VFD220VL23A/43A

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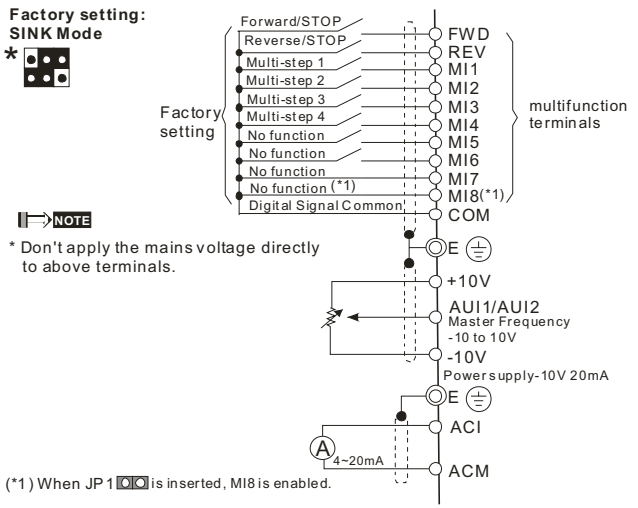
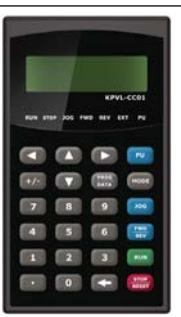
 CAUTION	■ Make sure that the wiring is correct. In particular, check that the output terminals U/T1, V/T2, W/T3 are NOT connected to power and that the drive is well grounded. ■ Verify that no other equipment is connected to the AC motor ■ Do NOT operate the AC motor drive with humid hands. ■ Verify that there are no short-circuits between terminals and from terminals to ground or mains power. ■ Check for loose terminals, connectors or screws. ■ Make sure that the front cover is well installed before applying power.
 WARNING	■ Please do NOT touch output terminals U, V, W when power is still applied to L1/R, L2/S, L3/T even when the AC motor drive has stopped. The DC-link capacitors may still be charged to hazardous voltage levels, even if the power has been turned off.

3.1 Operation Method

The factory setting for operation method is set to control terminal. But it is just one of the operation methods. The operation method can be via communication, control terminals settings or optional digital keypad KPVL-CC01. Please choose a suitable method depending on application and operation rule. The operation is usually used as shown in the following table.

<table>
<tr><th>Operation Method</th><th>Frequency Source</th><th>Operation Command Source</th></tr>
<tr><td>Operate from communication</td><td colspan="2">Please refer to the communication address 2000H and 2119H settings in the communication address definition.</td></tr>
<tr><td>Control Terminals-
Operate from external signal</td><td colspan="2"> 
</td></tr>
<tr><td rowspan="2">KPVL-CC01 keypad
(Optional)</td><td colspan="2">  </td></tr>
<tr><td>UP/DOWN key</td><td>RUN, STOP/RESET key</td></tr>
</table>

3.2 Trial Run

The factory setting of operation source is from external terminals.

1. Please connect a switch for both external terminals FWD-COM and REV-COM.
2. Please connect a potentiometer among AUI1/AUI2, +10V, -10V and ACM or apply power –10 ~+10Vdc to AUI1/AUI2-ACM.
3. Setting the potentiometer or -10~+10Vdc power to less than 1V.
4. Make sure that all external terminal wirings are finished before applying power. After applying power, verify that LED “READY” is ON.
5. Setting FWD-COM=ON for elevator downward. And if you want to change to reverse running direction, you should set REV-COM=ON. And if you want to decelerate to stop, please set FWD/REV-COM=OFF.
6. Check following items:
   - Check if the motor direction of rotation is correct.
   - Check if the motor runs steadily without abnormal noise and vibration.
   - Check if acceleration and deceleration are smooth.

If the results of trial run are normal, please start the formal run.

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Chapter 4 Parameters

The VFD-VL parameters are divided into 14 groups by property for easy setting. In most applications, the user can finish all parameter settings before start-up without the need for re-adjustment during operation.

The 14 groups are as follows:

Group 0: System Parameters
Group 1: Basic Parameters
Group 2: Digital Input/Output Parameters
Group 3: Analog Input/Output Parameters
Group 4: Multi-Step Speed Parameters
Group 5: IM Motor Parameters
Group 6: Protection Parameters
Group 7: Special Parameters
Group 8: PM Motor Parameters
Group 9: Communication Parameters
Group 10: Speed Feedback Control Parameters
Group 11: Advanced Parameters
Group 12: User-defined Parameters
Group 13: View User-defined Parameters

4.1 Summary of Parameter Settings

↗: The parameter can be set during operation.

Group 0 System Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
00-00	Identity Code of the AC motor drive	Read-only	#	○	○	○	○	○	○
00-01	Rated Current Display of the AC motor drive	Read-only	#	○	○	○	○	○	○
00-02	Parameter Reset	0: No function 1: Read only 8: Keypad lock 9: All parameters are reset to factory settings (50Hz, 220V/380V) 10: All parameters are reset to factory settings (60Hz, 220V/440V)	0	○	○	○	○	○	○
↗00-03	Start-up Display Selection	0: Display the frequency command value (LED F) 1: Display the actual output frequency (LED H) 2: Display the output current (A) 3: Multifunction display, see Pr.00-04	0	○	○	○	○	○	○
↗00-04	Content of Multi Function Display	0: Display output current (A) 1: Reserved 2: Display output frequency (H) 3: Display DC-BUS voltage (U) 4: Display output voltage (E) 5: Output power factor angle (n) 6: Display output power kW(P) 7: Display actual motor speed in rpm(r) 8: Display estimate output torque kg-m (t) 9: Display PG position (G) 10: Reserved 11: Display AUI1 % (1.) 12: Display ACI % (2.) 13: Display AUI2 % (3.) 14: Reserved 15: Display the temperature of IGBT ¨C (T.) 16: The status of digital input ON/OFF (i) 17: The status of digital output ON/OFF (o) 18: Multi-step speed (S) 19: The corresponding CPU pin status of digital input (i.) 20: The corresponding CPU pin status of digital output (o.) 21-23: Reserved 24: Output AC voltage when malfunction (8) 25: Output DC voltage when malfunction (8.) 26: Output frequency when malfunction (h) 27: Output current when malfunction (4) 28: Output frequency command when malfunction (h.)	0	○	○	○	○	○	○
↗00-05	User-Defined Coefficient K	Digit 4: decimal point number (0 to 3) Digit 0-3: 40 to 9999	0	○	○	○	○	○	○
00-06	Software Version	Read-only	#.#	○	○	○	○	○	○
↗00-07	Password Input	1 to 9998 and 10000 to 65535 0 to 2: times of wrong password	0	○	○	○	○	○	○
↗00-08	Password Set	1 to 9998 and 10000 to 65535 0: No password set or successful input in Pr.00-07 1: Password has been set	0	○	○	○	○	○	○
00-09	Control Method	0: V/f Control 1: V/f Control + Encoder (VFPG) 2: Sensorless vector control (SVC) 3: FOC vector control + Encoder (FOCPG) 4: Torque control + Encoder (TQRPG) 8: FOC PM control (FOCPM)	0	○	○	○	○	○	○
00-10	Reserved								
00-11	Reserved								
↗00-12	Carrier Frequency	2~15KHz	12	○	○	○	○	○	○
↗00-13	Auto Voltage Regulation (AVR) Function	0: Enable AVR 1: Disable AVR	0	○	○	○	○	○	○

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
		2: Disable AVR when deceleration stop							
✓00-14	Source of the Master Frequency Command	1: RS-485 serial communication or digital keypad (KPVL-CC01) 2: External analog input (Pr. 03-00) 3: Digital terminals input	1	○	○	○	○		○
✓00-15	Source of the Operation Command	1: External terminals 2: RS-485 serial communication or digital keypad (KPVL-CC01)	1	○	○	○	○	○	○

Group 1 Basic Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
01-00	Maximum Output Frequency	10.00~120.00Hz	60.00/ 50.00	○	○	○	○	○	○
01-01	1st Output Frequency Setting 1	0.00~120.00Hz	60.00/ 50.00	○	○	○	○	○	○
01-02	1st Output Voltage Setting 1	230V: 0.1V~255.0V 460V: 0.1V~510.0V	220.0 440.0	○	○	○	○	○	○
01-03	2nd Output Frequency Setting 1	0.00~120.00Hz	0.50	○	○				
✓01-04	2nd Output Voltage Setting 1	230V: 0.1V~255.0V 460V: 0.1V~510.0V	5.0 10.0	○	○				
01-05	3rd Output Frequency Setting 1	0.00~120.00Hz	0.50	○	○				
✓01-06	3rd Output Voltage Setting 1	230V: 0.1V~255.0V 460V: 0.1V~510.0V	5.0 10.0	○	○				
01-07	4th Output Frequency Setting 1	0.00~120.00Hz	0.00	○	○	○	○	○	
✓01-08	4th Output Voltage Setting 1	230V: 0.1V~255.0V 460V: 0.1V~510.0V	0.0 0.0	○	○				
01-09	Start Frequency	0.00~120.00Hz	0.50	○	○	○	○		
✓01-10	Output Frequency Upper Limit	0.00~120.00Hz	120.00	○	○	○	○		○
✓01-11	Output Frequency Lower Limit	0.00~120.00Hz	0.00	○	○	○	○		○
✓01-12	Accel Time 1	0.00~600.00 sec	3.00	○	○	○	○		○
✓01-13	Decel Time 1	0.00~600.00 sec	2.00	○	○	○	○		○
✓01-14	Accel Time 2	0.00~600.00 sec	3.00	○	○	○	○		○
✓01-15	Decel Time 2	0.00~600.00 sec	2.00	○	○	○	○		○
✓01-16	Accel Time 3	0.00~600.00 sec	3.00	○	○	○	○		○
✓01-17	Decel Time 3	0.00~600.00 sec	2.00	○	○	○	○		○
✓01-18	Accel Time 4	0.00~600.00 sec	3.00	○	○	○	○		○
✓01-19	Decel Time 4	0.00~600.00 sec	2.00	○	○	○	○		○
✓01-20	JOG Acceleration Time	0.00~600.00 sec	1.00	○	○	○	○		○
✓01-21	JOG Deceleration Time	0.00~600.00 sec	1.00	○	○	○	○		○
✓01-22	JOG Frequency	0.00~120.00Hz	6.00	○	○	○	○	○	○
✓01-23	Switch Frequency between 1st/4th Accel/decel	0.00~120.00Hz	0.00	○	○	○	○		○
✓01-24	S-curve for Acceleration Departure Time S1	0.00~25.00 sec	1.00	○	○	○	○		○
✓01-25	S-curve for Acceleration Arrival Time S2	0.00~25.00 sec	1.00	○	○	○	○		○
✓01-26	S-curve for Deceleration Departure Time S3	0.00~25.00 sec	1.00	○	○	○	○		○
✓01-27	S-curve for Deceleration Arrival Time S4	0.00~25.00 sec	1.00	○	○	○	○		○
01-28	Mode Selection when Frequency < Fmin	0: Output waiting 1: Zero-speed operation 2: Fmin (4th output frequency setting)	0	○	○	○			
✓01-29	Switch Frequency for S3/S4 Changes to S5	0.00~120.00Hz	0.00	○	○	○	○		○
✓01-30	S-curve for Deceleration Arrival Time S5	0.00~25.00 sec	1.00	○	○	○	○		○

Group 2 Digital Input/Output Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
02-00	2-wire/3-wire Operation Control	0: FWD/STOP, REV/STOP 1: FWD/STOP, REV/STOP (Line Start Lockout) 2: RUN/STOP, REV/FWD 3: RUN/STOP, REV/FWD (Line Start Lockout) 4: 3-wire 5: 3-wire (Line Start Lockout)	0	○	○	○	○	○	○
02-01	Multi-Function Input Command 1 (MI1) (it is Stop terminal for 3-wire operation)	0: no function	1	○	○	○	○	○	○
		1: multi-step speed command 1		○	○	○	○		○
		2: multi-step speed command 2		○	○	○	○		○
02-02	Multi-Function Input Command 2 (MI2)	3: multi-step speed command 3	2	○	○	○	○		○
		4: multi-step speed command 4		○	○	○	○		○
02-03	Multi-Function Input Command 3 (MI3)	5: Reset	3	○	○	○	○	○	○
		6: JOG command		○	○	○	○		○
02-04	Multi-Function Input Command 4 (MI4)	7: acceleration/deceleration speed inhibit	4	○	○	○	○		○
		8: the 1st, 2nd acceleration/deceleration time selection		○	○	○	○		○
02-05	Multi-Function Input Command 5 (MI5)	9: the 3rd, 4th acceleration/deceleration time selection	0	○	○	○	○		○
		10: EF input (07-28)		○	○	○	○	○	○
		11: Reserved							
02-06	Multi-Function Input Command 6 (MI6)	12: Stop output	0	○	○	○	○	○	○
		13: Disable auto accel./decel. function		○	○	○	○		○
		14: Reserved							
		15: operation speed command form AUI1		○	○	○	○		○
		16: operation speed command form ACI		○	○	○	○		○
02-07	Multi-Function Input Command 7 (MI7)	17: operation speed command form AUI2	0	○	○	○	○		○
02-08	Multi-Function Input Command 8 (MI8) (specific terminal for Enable)	18: Emergency Stop (07-28)	0	○	○	○	○	○	○
		19-23: Reserved							
		24: FWD JOG command		○	○	○	○		○
		25: REV JOG command		○	○	○	○		○
		26: Reserved							
		27: ASR1/ASR2 selection		○	○	○	○		○
		28: Emergency stop (EF1) (Motor coasts to stop)		○	○	○	○	○	○
		29-30: Reserved							
		31: High torque bias (by Pr.07-21)		○	○	○	○	○	○
		32: Middle torque bias (by Pr.07-22)		○	○	○	○	○	○
		33: Low torque bias (by Pr.07-23)		○	○	○	○	○	○
		34-37: Reserved							
		38: Disable write EEPROM function		○	○	○	○	○	○
		39: Torque command direction						○	
		40: Enable drive function		○	○	○	○	○	○
		41: Reserved							
		42: Mechanical brake		○	○	○	○	○	○
		43: EPS function		○	○	○	○	○	○
✓02-09	Digital Input Response Time	0.001~ 30.000 sec	0.005	○	○	○	○	○	○
✓02-10	Digital Input Operation Direction	0 ~ 65535	0	○	○	○	○	○	○
✓02-11	Multi-function Output 1 RA, RB, RC(Relay1)	0: No function	11	○	○	○	○	○	○
		1: Operation indication		○	○	○	○	○	○
✓02-12	Multi-function Output 2 MRA, MRC (Relay2)	2: Operation speed attained	1	○	○	○	○	○	○
		3: Desired frequency attained 1 (Pr.02-25)		○	○	○	○		○
✓02-13	Multi-function Output 3 (MO1)	4: Desired frequency attained 2 (Pr.02-27)	0	○	○	○	○		○
		5: Zero speed (frequency command)		○	○	○	○		○
		6: Zero speed with stop (frequency command)		○	○	○	○		○
		7: Over torque (OT1) (Pr.06-05~06-07)		○	○	○	○	○	○
		8: Over torque (OT2) (Pr.06-08~06-10)		○	○	○	○	○	○
✓02-14	Multi-function Output 4 (MO2)	9: Drive ready	0	○	○	○	○	○	○
		10: User-defined Low-voltage De.tection (LV)		○	○	○	○	○	○
		11: Malfunction indication		○	○	○	○	○	○
✓02-15	Multi-function Output 5 (MO3)	12: Mechanical brake release (Pr.02-29, Pr.02-30)	0	○	○	○	○	○	○
		13: Overheat (Pr.06-14)		○	○	○	○	○	○

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓02-16	Multi-function Output 6 (MO4)	14: Brake chopper signal	0	○	○	○	○	○	○
		15: Motor-controlled magnetic contactor output	0	○	○	○	○	○	○
		16: Slip error (oSL)		○	○	○	○		○
✓02-17	Multi-function Output 7 (MO5)	17-18: Reserved	0						
		19: Brake chopper output error		○	○	○	○	○	○
		20: Warning output		○	○	○	○	○	○
		21: Over voltage warning		○	○	○	○	○	○
✓02-18	Multi-function Output 8 (MO6)	22: Over-current stall prevention warning	0	○	○	○			
		23: Over-voltage stall prevention warning		○	○	○	○	○	○
✓02-19	Multi-function Output 9 (MO7)	24: Operation mode indication (Pr.00-15≠0)	0	○	○	○	○	○	○
		25: Forward command		○	○	○	○	○	○
✓02-20	Multi-function Output 10 (MO8)	26: Reverse command	0	○	○	○	○	○	○
		27: Output when current >= Pr.02-33		○	○	○	○	○	○
✓02-21	Multi-function Output 11 (MO9)	28: Output when current < Pr.02-33	0	○	○	○	○	○	○
		29: Output when frequency >= Pr.02-34		○	○	○	○	○	○
✓02-22	Multi-function Output 12 (MO10)	30: Output when frequency < Pr.02-34	0	○	○	○	○	○	○
		31-32: Reserved							
		33: Zero speed (actual output frequency)		○	○	○	○		○
		34: Zero speed with Stop (actual output frequency)		○	○	○	○		○
		35: Error output selection 1 (Pr.06-22)		○	○	○	○	○	○
		36: Error output selection 2 (Pr.06-23)		○	○	○	○	○	○
		37: Error output selection 3 (Pr.06-24)		○	○	○	○	○	○
		38: Error output selection 4 (Pr.06-25)		○	○	○	○	○	○
		39: Reserved							
		40: Speed attained (including zero speed)		○	○	○	○		○
		41: Reserved							
✓02-23	Multi-output Direction	0 ~ 65535	0	○	○	○	○	○	○
02-24	Serial Start Signal Selection	0: by FWD/REV 1: by Enable	0	○	○	○	○		○
✓02-25	Desired Frequency Attained 1	0.00 ~ 120.00Hz	60.00/ 50.00	○	○	○	○		○
✓02-26	The Width of the Desired Frequency Attained 1	0.00 ~ 120.00Hz	2.00	○	○	○	○		○
✓02-27	Desired Frequency Attained 2	0.00 ~ 120.00Hz	60.00/ 50.00	○	○	○	○		○
✓02-28	The Width of the Desired Frequency Attained 2	0.00 ~ 120.00Hz	2.00	○	○	○	○		○
02-29	Brake Release Delay Time when Elevator Starts	0.000~65.000 Sec	0.250	○	○	○	○	○	○
02-30	Brake Engage Delay Time when Elevator Stops	0.000~65.000 Sec	0.250	○	○	○	○	○	○
✓02-31	Turn On Delay of Magnetic Contactor between Drive and Motor	0.000~65.000 Sec	0.200	○	○	○	○	○	○
✓02-32	Turn Off Delay of Magnetic Contactor between Drive and Motor	0.000~65.000 Sec	0.200	○	○	○	○	○	○
✓02-33	Output Current Level Setting for External Terminals	0~100%	0	○	○	○	○	○	○
✓02-34	Output Boundary for External Terminals	0.00~+-120.00Hz (it is motor speed when using with PG)	0.00	○	○	○	○	○	○
✓02-35	Detection Time of Mechanical Brake	0.00~10.00 Sec	0.00	○	○	○	○	○	○

Group 3 Analog Input/Output Parameters

Pr.	Explanation	Settings	Factory Setting	VF	V/FPG	SVC	FOCPG	TQRPG	FOCPM
✓03-00	Analog Input 1 (AUI1)	0: No function	1	○	○	○	○	○	○
✓03-01	Analog Input 2 (ACI)	1: Frequency command (torque limit under TQR control mode)	0	○	○	○	○	○	○
✓03-02	Analog Input 3 (AUI2)	2: Torque command (torque limit under speed mode)	0					○	
		3: Torque compensation command		○	○	○	○	○	○
		4-5: Reserved							
		6: P.T.C. thermistor input value		○	○	○	○	○	○
		7: Positive torque limit					○		○
		8: Negative torque limit					○		○
		9: Regenerative torque limit					○		○
		10: Positive/negative torque limit					○		○
		11: Preload Input							○
✓03-03	Analog Input Bias 1 (AUI1)	-100.0~100.0%	0.0	○	○	○	○	○	○
✓03-04	Analog Input Bias 2 (ACI)	-100.0~100.0%	0.0	○	○	○	○	○	○
✓03-05	Analog Input Bias 3 (AUI2)	-100.0~100.0%	0.0	○	○	○	○	○	○
✓03-06	Positive/negative Bias Mode (AUI1)	0: Zero bias 1: Lower than bias=bias 2: Greater than bias=bias 3: The absolute value of the bias voltage while serving as the center 4: Serve bias as the center	0	○	○	○	○	○	○
✓03-07	Positive/negative Bias Mode (ACI)		0	○	○	○	○	○	○
✓03-08	Positive/negative Bias Mode (AUI2)		0	○	○	○	○	○	○
✓03-09	Analog Input Gain 1 (AUI1)	-500.0~500.0%	100.0	○	○	○	○	○	○
✓03-10	Analog Input Gain 2 (ACI)	-500.0~500.0%	100.0	○	○	○	○	○	○
✓03-11	Analog Input Gain 3 (AUI2)	-500.0~500.0%	100.0	○	○	○	○	○	○
✓03-12	Analog Input Delay Time (AUI1)	0.00~2.00 sec	0.01	○	○	○	○	○	○
✓03-13	Analog Input Delay Time (ACI)	0.00~2.00 sec	0.01	○	○	○	○	○	○
✓03-14	Analog Input Delay Time (AUI2)	0.00~2.00 sec	0.01	○	○	○	○	○	○
✓03-15	Loss of the ACI Signal	0: Disable 1: Continue operation at the last frequency 2: Decelerate to 0Hz 3: Stop immediately and display E.F.	0	○	○	○	○	○	○
03-16	Reserved								
✓03-17	Analog Output Selection 1	0: Output frequency (Hz)	0	○	○	○	○	○	○
		1: Frequency command (Hz)		○	○	○	○	○	○
		2: Motor speed (RPM)		○	○	○	○	○	○
		3: Output current (rms)		○	○	○	○	○	○
		4: Output voltage		○	○	○	○	○	○
		5: DC Bus Voltage		○	○	○	○	○	○
		6: Power factor		○	○	○	○	○	○
		7: Power		○	○	○	○	○	○
		8: Output torque		○	○	○	○	○	○
		9: AUI1		○	○	○	○	○	○
		10: ACI		○	○	○	○	○	○
		11: AUI2		○	○	○	○	○	○
		12: q-axis current		○	○	○	○	○	○
		13: q-axis feedback value		○	○	○	○	○	○
		14: d-axis current		○	○	○	○	○	○
		15: d-axis feedback value		○	○	○	○	○	○
		16: q-axis voltage		○	○	○	○	○	○
		17: d-axis voltage		○	○	○	○	○	○
		18: Torque command		○	○	○	○	○	○
		19-20: Reserved							
✓03-18	Analog Output Gain 1	0~200.0%	100.0	○	○	○	○	○	○

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓03-19	Analog Output Value in REV Direction 1	0: Absolute value in REV direction 1: Output 0V in REV direction 2: Enable output voltage in REV direction	0	○	○	○	○	○	○
✓03-20	Analog Output Selection 2	0: Output frequency (Hz)	0	○	○	○	○	○	○
		1: Frequency command (Hz)		○	○	○	○	○	○
		2: Motor speed (RPM)		○	○	○	○	○	○
		3: Output current (rms)		○	○	○	○	○	○
		4: Output voltage		○	○	○	○	○	○
		5: DC Bus Voltage		○	○	○	○	○	○
		6: Power factor		○	○	○	○	○	○
		7: Power		○	○	○	○	○	○
		8: Output torque		○	○	○	○	○	○
		9: AVI		○	○	○	○	○	○
		10: ACI		○	○	○	○	○	○
		11: AUI		○	○	○	○	○	○
		12: q-axis current		○	○	○	○	○	○
		13: q-axis feedback value		○	○	○	○	○	○
		14: d-axis current		○	○	○	○	○	○
		15: d-axis feedback value		○	○	○	○	○	○
		16: q-axis voltage		○	○	○	○	○	○
		17: d-axis voltage		○	○	○	○	○	○
		18: Torque command		○	○	○	○	○	○
		19-20: Reserved							
✓03-21	Analog Output Gain 2	0~200.0%	100.0	○	○	○	○	○	○
✓03-22	Analog Output Value in REV Direction 2	0: Absolute value in REV direction 1: Output 0V in REV direction 2: Enable output voltage in REV direction	0	○	○	○	○	○	○

Group 4 Multi-Step Speed Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓04-00	Zero Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-01	1st Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-02	2nd Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-03	3rd Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-04	4th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-05	5th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-06	6th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-07	7th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-08	8th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-09	9th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-10	10th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-11	11th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-12	12th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-13	13th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-14	14th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○
✓04-15	15th Step Speed Frequency	0.00~120.00Hz	0.00	○	○	○	○		○

Group 5 IM Motor Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
05-00	Motor Auto Tuning	0: No function 1: Rolling test (Rs, Rr, Lm, Lx, no-load current) 2: Static Test	0			○	○	○	
05-01	Full-load Current of Motor	40-120%	#.##	○	○	○	○	○	
✓05-02	Rated power of Motor	0.00~655.35kW	#.##			○	○	○	
✓05-03	Rated speed of Motor (rpm)	0~65535	1710		○	○	○	○	
05-04	Number of Motor Poles	2~48	4	○	○	○	○	○	
05-05	No-load Current of Motor	0-100%	#.##		○	○	○	○	
05-06	Rs of Motor	0.000~65.535Ω	0.000			○	○	○	
05-07	Rr of Motor	0.000~65.535Ω	0.000			○	○	○	
05-08	Lm of Motor	0.0~6553.5mH	0.0			○	○	○	
05-09	Lx of Motor	0.0~6553.5mH	0.0			○	○	○	
✓05-10	Torque Compensation Time Constant	0.001~10.000sec	0.020			○			
✓05-11	Slip Compensation Time Constant	0.001~10.000sec	0.100			○			
✓05-12	Torque Compensation Gain	0~10	0	○	○				
✓05-13	Slip Compensation Gain	0.00~10.00	0.00	○	○	○			
✓05-14	Slip Deviation Level	0~1000% (0: disable)	0		○	○	○		
✓05-15	Detection Time of Slip Deviation	0.0~10.0 sec	1.0		○	○	○		
✓05-16	Over Slip Treatment	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop	0		○	○	○		
✓05-17	Hunting Gain	0~10000 (0: disable)	2000	○	○	○			
05-18	Accumulative Motor Operation Time (Min.)	00~1439	00	○	○	○	○	○	
05-19	Accumulative Motor Operation Time (day)	00~65535	00	○	○	○	○	○	
✓05-20	Core Loss Compensation	0~250%	10			○			

Group 6 Protection Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✗06-00	Low Voltage Level	160.0~220.0Vdc	180.0	○	○	○	○	○	○
		320.0~440.0Vdc	360.0	○	○	○	○	○	○
✗06-01	Phase-loss Protection	0: Warn and keep operation 1: Warn and ramp to stop	0	○	○	○	○	○	
✗06-02	Over-current Stall Prevention during Acceleration	00: disable 00~250%	00	○	○	○			
✗06-03	Over-current Stall Prevention during Operation	00: disable 00~250%	00	○	○	○			
✗06-04	Accel./Decel. Time Selection of Stall Prevention at constant speed	0: by current accel/decel time 1: by the 1st accel/decel time 2: by the 2nd accel/decel time 3: by the 3rd accel/decel time 4: by the 4th accel/decel time 5: by auto accel/decel time	0	○	○	○			
✗06-05	Over-torque Detection Selection (OT1)	0: disable 1: over-torque detection during constant speed operation, continue to operate after detection 2: over-torque detection during constant speed operation, stop operation after detection 3: over-torque detection during operation, continue to operate after detection 4: over-torque detection during operation, stop operation after detection	0	○	○	○	○	○	○
✗06-06	Over-torque Detection Level (OT1)	10~250%	150	○	○	○	○	○	○
✗06-07	Over-torque Detection Time (OT1)	0.0~60.0 sec	0.1	○	○	○	○	○	○
✗06-08	Over-torque Detection Selection (OT2)	0: disable 1: over-torque detection during constant speed operation, continue to operate after detection 2: over-torque detection during constant speed operation, stop operation after detection 3: over-torque detection during operation, continue to operate after detection 4: over-torque detection during operation, stop operation after detection	0	○	○	○	○	○	○
✗06-09	Over-torque Detection Level (OT2)	10~250%	150	○	○	○	○	○	○
✗06-10	Over-torque Detection Time (OT2)	0.0~60.0 sec	0.1	○	○	○	○	○	○
✗06-11	Current Limit	0~250%	150				○	○	
06-12	Electronic Thermal Relay Selection	0: Inverter motor 1: Standard motor 2: Disable	2	○	○	○	○	○	○
✗06-13	Electronic Thermal Characteristic	30.0~600.0 sec	60.0	○	○	○	○	○	○
✗06-14	Heat Sink Over-heat (OH) Warning	0.0~110.0℃	85.0	○	○	○	○	○	○
✗06-15	Stall Prevention Limit Level	0~100% (refer to Pr.06-02, Pr.06-03)	50	○	○	○			
06-16	Present Fault Record	0: No fault	0	○	○	○	○	○	○
06-17	Second Most Recent Fault Record	1: Over-current during acceleration (ocA) 2: Over-current during deceleration (ocd) 3: Over-current during constant speed (ocn) 4: Ground fault (GFF) 5: IGBT short-circuit (occ) 6: Over-current at stop (ocS) 7: Over-voltage during acceleration (ovA) 8: Over-voltage during deceleration (ovd) 9: Over-voltage during constant speed (ovn) 10: Over-voltage at stop (ovS)	0	○	○	○	○	○	○
06-18	Third Most Recent Fault Record		0	○	○	○	○	○	○
06-19	Fourth Most Recent Fault Record		0	○	○	○	○	○	○
06-20	Fifth Most Recent Fault Record		0	○	○	○	○	○	○
06-21	Sixth Most Recent Fault Record		0	○	○	○	○	○	○

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
		11: Low-voltage during acceleration (LvA) 12: Low-voltage during deceleration (Lvd) 13: Low-voltage during constant speed (Lvn) 14: Low-voltage at stop (LvS) 15: Phase loss (PHL) 16: IGBT heat sink over-heat (oH1) 17: Reserved 18: TH1 open loop error (tH1o) 19: Reserved 20: Fan error signal output 21: over-load (oL) (150% 1Min) 22: Motor over-load (EoL1) 23: Reserved 24: Motor PTC overheat (oH3) 25: Reserved 26: over-torque 1 (ot1) 27: over-torque 1 (ot2) 28: Insufficient torque 1 29: Insufficient torque 2 30: Memory write-in error (cF1) 31: Memory read-out error (cF2) 32: Isum current detection error (cd0) 33: U-phase current detection error (cd1) 34: V-phase current detection error (cd2) 35: W-phase current detection error (cd3) 36: Clamp current detection error (Hd0) 37: Over-current detection error (Hd1) 38: Over-voltage detection error (Hd2) 39: Ground current detection error (Hd3) 40: Auto tuning error (AuE) 41: PID feedback loss (AFE) 42: PG feedback error (PGF1) 43: PG feedback loss (PGF2) 44: PG feedback stall (PGF3) 45: PG slip error (PGF4) 46: PG ref input error (PGr1) 47: PG ref loss (PGr2) 48: Analog current input error (ACE) 49: External fault input (EF) 50: Emergency stop (EF1) 51: Reserved 52: Password error (PcodE) 53: Reserved 54: Communication error (cE1) 55: Communication error (cE2) 56: Communication error (cE3) 57: Communication error (cE4) 58: Communication Time-out (cE10) 59: PU time-out (cP10) 60: Brake chopper error (bF) 61-62: Reserved 63: Safety loop error (Sry) 64: Mechanical brake error (MBF)							
✓06-22	Fault Output Option 1	0~65535 (refer to bit table for fault code)	0	○	○	○	○	○	○
✓06-23	Fault Output Option 2	0~65535 (refer to bit table for fault code)	0	○	○	○	○	○	○
✓06-24	Fault Output Option 3	0~65535 (refer to bit table for fault code)	0	○	○	○	○	○	○
✓06-25	Fault Output Option 4	0~65535 (refer to bit table for fault code)	0	○	○	○	○	○	○
✓06-26	PTC (Positive Temperature Coefficient) Detection Selection	0: Warn and keep operation 1: Warn and ramp to stop	0	○	○	○	○	○	○
✓06-27	PTC Level	0.0~100.0%	50.0	○	○	○	○	○	○
✓06-28	Filter Time for PTC Detection	0.00~10.00sec	0.20	○	○	○	○	○	○
06-29	EPS Voltage	48.0~375.0Vdc 96.0~750.0Vdc	48.0 96.0	○	○	○	○	○	○

Group 7 Special Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓07-00	Brake Chopper Level	230V: 350.0~450.0Vdc 460V: 700.0~900.0Vdc	380.0 760.0	○	○	○	○	○	○
07-01	Brake ED Value Setting	0~100%	100	○	○	○	○	○	○
✓07-02	DC Brake Current Level	0~100%	0	○	○	○			
✓07-03	DC Brake Time during Start-up	0.0~60.0 sec	0.0	○	○	○	○		○
✓07-04	DC Brake Time during Stopping	0.0~60.0 sec	0.0	○	○	○	○		○
✓07-05	Start-point for DC Brake	0.00~120.00Hz	0.00	○	○	○	○		
✓07-06	DC Brake Proportional Gain	1~500Hz	50	○	○	○			
✓07-07	Dwell Time at Accel.	0.00~600.00sec	0.00	○	○	○	○		○
✓07-08	Dwell Frequency at Accel.	0.00~120.00Hz	0.00	○	○	○	○		○
✓07-09	Dwell Time at Decel.	0.00~600.00sec	0.00	○	○	○	○		○
✓07-10	Dwell Frequency at Decel.	0.00~120.00Hz	0.00	○	○	○	○		○
✓07-11	Fan Control	0: Fan always ON 1: 1 minute after AC motor drive stops, fan will be OFF 2: AC motor drive runs and fan ON, AC motor drive stops and fan OFF 3: Fan ON to run when preliminary heat sink temperature attained 4: Fan always OFF	2	○	○	○	○	○	○
✓07-12	Torque Command	-100.0~100.0% (Pr. 07-14 setting=100%)	0.0					○	
✓07-13	Torque Command Source	0: Digital keypad (KPVL-CC01) 1: RS485 serial communication (RJ-11) 2: Analog signal (Pr.03-00)	2					○	
✓07-14	Maximum Torque Command	0~500%	100	○	○	○	○	○	○
✓07-15	Filter Time of Torque Command	0.000~1.000 sec	0.000					○	
07-16	Speed Limit Selection	0: By Pr.07-17 and Pr.07-18 1: Frequency command source (Pr.00-14)	0					○	
✓07-17	Torque Mode +Speed Limit	0~120%	10					○	
✓07-18	Torque Mode-Speed Limit	0~120%	10					○	
✓07-19	Source of Torque Offset	0: Disable 1: Analog input (Pr.03-00) 2: Torque offset setting (Pr.07-20) 3: Control by external terminal (by Pr.07-21 to Pr.07-23)	0			○	○	○	○
✓07-20	Torque Offset Setting	0.0~100.0%	0.0			○	○	○	○
✓07-21	High Torque Offset	0.0~100.0%	30.0			○	○	○	○
✓07-22	Middle Torque Offset	0.0~100.0%	20.0			○	○	○	○
✓07-23	Low Torque Offset	0.0~100.0%	10.0			○	○	○	○
✓07-24	Forward Motor Torque Limit	0~500%	200				○	○	○
✓07-25	Forward Regenerative Torque Limit	0~500%	200				○	○	○
✓07-26	Reverse Motor Torque Limit	0~500%	200				○	○	○
✓07-27	Reverse Regenerative Torque Limit	0~500%	200				○	○	○
✓07-28	Emergency Stop (EF) & Forced Stop Selection	0: Coast to stop 1: By deceleration Time 1 2: By deceleration Time 2 3: By deceleration Time 3 4: By deceleration Time 4 5-6: Reserved	0	○	○	○	○	○	○

Group 8 PM Motor Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
08-00	Motor Auto Tuning	0: No function 1: For the Angle between magnetic field and PG origin (08-09) 2: For PM motor parameters	0						○
08-01	Full-load Current of Motor	40-120%	#.##						○
✓08-02	Rated power of Motor	0.00~655.35 kW	#.##						○
✓08-03	Rated speed of Motor (rpm)	0~65535	1710						○
08-04	Number of Motor Poles	2~96	4						○
08-05	Rs of Motor	0.000~65.535Ω	0.000						○
08-06	Ld of Motor	0.0~6553.5mH	0.0						○
08-07	Lq of Motor	0.0~6553.5mH	0.0						○
08-08	Reserved								
08-09	Angle between Magnetic Field and PG Origin	0.0-360.0°	360						○
08-10	Magnetic Field Re-orientation	0: Disable 1: Enable	0						○

Group 9 Communication Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓09-00	Communication Address	1~254	1	○	○	○	○	○	○
✓09-01	Transmission Speed	4.8~115.2Kbps	9.6	○	○	○	○	○	○
✓09-02	Transmission Fault Treatment	0: Warn and keep operation 1: Warn and ramp to stop 2: Reserved 3: No action and no display	3	○	○	○	○	○	○
✓09-03	Time-out Detection	0.0~100.0 sec	0.0	○	○	○	○	○	○
✓09-04	Communication Protocol	0: 7N1 (ASCII) 1: 7N2 (ASCII) 2: 7E1 (ASCII) 3: 7O1 (ASCII) 4: 7E2 (ASCII) 5: 7O2 (ASCII) 6: 8N1 (ASCII) 7: 8N2 (ASCII) 8: 8E1 (ASCII) 9: 8O1 (ASCII) 10: 8E2 (ASCII) 11: 8O2 (ASCII) 12: 8N1 (RTU) 13: 8N2 (RTU) 14: 8E1 (RTU) 15: 8O1 (RTU) 16: 8E2 (RTU) 17: 8O2 (RTU)	13	○	○	○	○	○	○
✓09-05	Response Delay Time	0.0~200.0ms	2.0	○	○	○	○	○	○

Group 10 Speed Feedback Control Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
10-00	PG Card Type	0: No function 1: ABZ 2: ABZ+UVW 3: Heidenhain (only for ERN 1387)	0		○		○	○	○
10-01	Encoder Pulse	1~20000	600		○		○	○	○
10-02	Encoder Input Type Setting	0: Disable 1: Phase A leads in a forward run command and phase B leads in a reverse run command 2: Phase B leads in a forward run command and phase A leads in a reverse run command 3: Phase A is a pulse input and phase B is a direction input. (low input=reverse direction, high input=forward direction) 4: Phase A is a pulse input and phase B is a direction input. (low input=forward direction, high input=reverse direction) 5: Single-phase input	0		○		○	○	○
✓10-03	PG Feedback Fault Treatment (PGF1, PGF2)	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and stop operation	2		○		○	○	
✓10-04	Detection Time for PG Feedback Fault	0.00~10.0 sec	1.0		○		○	○	○
✓10-05	PG Stall Level (PGF3)	0~120% (0: disable)	115		○	○	○		○
✓10-06	PG Stall Detection Time	0.0~2.0 sec	0.1		○	○	○		○
✓10-07	PG Slip Range (PGF4)	0~50% (0: disable)	50		○	○	○		○
✓10-08	PG Slip Detection Time	0.0~10.0 sec	0.5		○	○	○		○
✓10-09	PG Stall and Slip Error Treatment	0: Warn and keep operation 1: Warn and ramp to stop 2: Warn and coast to stop	2		○	○	○		○
10-10	Reserved								
✓10-11	ASR (Auto Speed Regulation) Control (P) of Zero Speed	0.0~500.0%	100.0	○	○	○	○		○
✓10-12	ASR (Auto Speed Regulation) Control (I) of Zero Speed	0.000~10.000 sec	0.100	○	○	○	○		○
✓10-13	ASR (Auto Speed Regulation) Control (P) 1	0.0~500.0%	100.0	○	○	○	○		○
✓10-14	ASR (Auto Speed Regulation) Control (I) 1	0.000~10.000 sec	0.100	○	○	○	○		○
✓10-15	ASR (Auto Speed Regulation) Control (P) 2	0.0~500.0%	100.0	○	○	○	○		○
✓10-16	ASR (Auto Speed Regulation) Control (I) 2	0.000~10.000 sec	0.100	○	○	○	○		○
✓10-17	ASR 1/ASR2 Switch Frequency	0.00~120.00Hz (0: disable)	7.00	○	○	○	○		○
✓10-18	ASR Primary Low Pass Filter Gain	0.000~0.350 sec	0.008	○	○	○	○		○
✓10-19	Zero Speed Gain (P)	0~655.00%e	80.00						○
✓10-20	Zero Speed/ASR1 Width Adjustment	0.0~120.00Hz	5.00		○		○		○
✓10-21	ASR1/ASR2 Width Adjustment	0.0~120.00Hz	5.00		○		○		○

Group 11 Advanced Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
✓11-00	System Control	Bit 0=0: disable Bit 0=1: ASR Auto tuning, PDFF enable Bit 7=1: When position control is enabled, it doesn't need to set Pr.07-02 (DC Brake Current Level) Bit 15=0: when power is applied, it will detect the position of magnetic field again Bit 15=1: when power is applied, it will start from the magnetic field position of previous power failure	0				○		○
✓11-01	Elevator Speed	0.10~3.00 m/s	1.00				○		○
✓11-02	Sheave Diameter	100~2000 mm	400				○		○
✓11-03	Mechanical Gear Ratio	1~100	1				○		○
11-04	Reserved								
✓11-05	Inertial Ratio	1~300%	40				○		○
✓11-06	Zero-speed Bandwidth	0~40Hz	10				○		○
✓11-07	Low-speed Bandwidth	0~40Hz	10				○		○
✓11-08	High-speed Bandwidth	0~40Hz	10				○		○
✓11-09	PDFF Gain Value	0~200%	30				○		○
✓11-10	Gain for Speed Feed Forward	0~500	0				○		○
✓11-11	Notch Filter Depth	0~20db	0				○		○
✓11-12	Notch Filter Frequency	0.00~200.00Hz	0.00				○		○
✓11-13	Low-pass Filter Time of Keypad Display	0.001~65.535ms	0.500	○	○	○	○	○	○
✓11-14	Motor Current at Accel.	50~200%	150						○
✓11-15	Elevator Acceleration	0.60~2.00m/s	0.75						○
11-16	Reserved								
11-17	Reserved								
11-18	Reserved								

Group 12 User-defined Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
↗12-00									
|	User-defined Parameters	Pr.00-00 to Pr.11-18	-	○	○	○	○	○	○
↗12-31									

Group 13 View User-defined Parameters

Pr.	Explanation	Settings	Factory Setting	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
13-00 | 13-31	View User-defined Parameters	Pr.00-00 to Pr.11-18	-	○	○	○	○	○	○

4.2 Description of Parameter Settings

Group 0 User Parameters **: This parameter can be set during operation.**

00-00	Identity Code of the AC Motor Drive	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: ##
	Settings Read Only	

00-01	Rated Current Display of the AC Motor Drive	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: ##
	Settings Read Only	

Pr. 00-00 displays the identity code of the AC motor drive. The capacity, rated current, rated voltage and the max. carrier frequency relate to the identity code. Users can use the following table to check how the rated current, rated voltage and max. carrier frequency of the AC motor drive correspond to the identity code.

Pr.00-01 displays the rated current of the AC motor drive. By reading this parameter the user can check if the AC motor drive is correct.

	230V Series					
kW	5.5	7.5	11	15	18.5	22
HP	7.5	10	15	20	25	30
Pr.00-00	12	14	16	18	20	22
Rated Current for Constant Torque (A)	21.9	27.1	41	53	70	79
Rated Current for Variable Torque (A)	25	31	47	60	80	90
Max. Carrier Frequency	12kHz			9kHz		

	460V Series					
kW	5.5	7.5	11	15	18.5	22
HP	7.5	10	15	20	25	30
Pr.00-00	13	15	17	19	21	23
Rated Current for Constant Torque (A)	12.3	15.8	21	27	34	41
Rated Current for Variable Torque (A)	14	18	24	31	39	47
Max. Carrier Frequency	12kHz			9kHz		

00-02 Parameter Reset

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 0

Settings	0	No Function
	1	Read Only
	8	Keypad Lock
	9	All parameters are reset to factory settings (50Hz, 220V/380V)
	10	All parameters are reset to factory settings (60Hz, 220V/440V)

📖 When it is set to 1, all parameters are read only except Pr.00-00~00-07 and it can be used with password setting for password protection.

📖 This parameter allows the user to reset all parameters to the factory settings except the fault records (Pr.06-16 ~ Pr.06-21).

50Hz: Pr.01-01 is set to 50Hz and Pr.01-02 is set to 230V or 400V.

60Hz: Pr.01-01 is set to 60Hz and Pr.01-02 is set to 230Vor 460V.

📖 When Pr.00-02=08, the KPVL-CC01 keypad is locked and only Pr.00-02 can be set. To unlock the keypad, set Pr.00-02=00.

📖 When Pr.00-02 is set to 1, Pr.00-02 setting should be set to 0 before setting to other setting.

00-03 ✓Start-up Display Selection

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 0

Settings	0	Display the frequency command value. (LED F)
	1	Display the actual output frequency (LED H)
	2	Display the output current (A)
	3	Multifunction display, see Pr.00-04

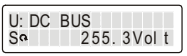
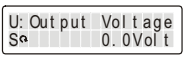
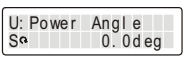
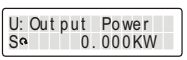
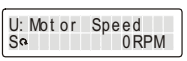
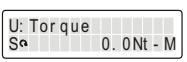
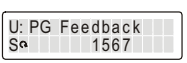
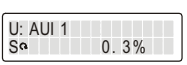
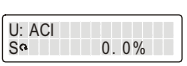
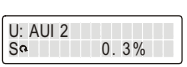
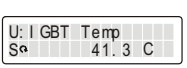
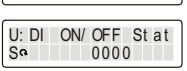
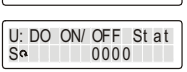
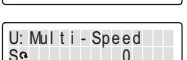
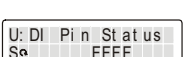
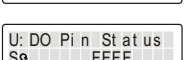
📖 This parameter determines the start-up display page after power is applied to the drive.

00-04 ✓Content of Multi-Function Display

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 0

Settings	0	Display the output current in A supplied to the motor	U: Output Current S0 0.0Amps
	1	Reserved	
	2	Display actual output frequency (H)	U: Actual Freq. S0 0.00Hz

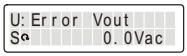
00-04 Content of Multi-Function Display

3	Display the actual DC BUS voltage in VDC of the AC motor drive	
4	Display the output voltage in VAC of terminals U, V, W to the motor.	
5	Display the power factor angle in º of terminals U, V, W to the motor.	
6	Display the output power in kW of terminals U, V and W to the motor.	
7	Display the actual motor speed in rpm (enabled when using with PG card).	
8	Display the estimated value of torque in kg-m as it relates to current.	
9	Display PG position	
10	Reserved	
11	Display the signal of AUI1 analog input terminal in %. Range 0~10V corresponds to 0~100%. (1.)	
12	Display the signal of ACI analog input terminal in %. Range 4~20mA/0~10V corresponds to 0~100%. (2.)	
13	Display the signal of AUI2 analog input terminal in %. Range -10V~10V corresponds to 0~100%. (3.)	
14	Reserved	
15	Display the temperature of IGBT in °C.	
16	Display digital input status ON/OFF (i)	
17	Display digital output status ON/OFF (o)	
18	Display multi-step speed	
19	The corresponding CPU pin status of digital input (i.)	
20	The corresponding CPU pin status of digital output (o.)	

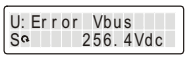
00-04 Content of Multi-Function Display

21
| Reserved
23

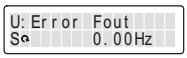
24 Output AC voltage when malfunction (8)



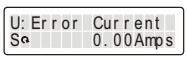
25 Output DC voltage when malfunction (8.)



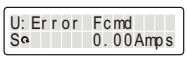
26 Output frequency when malfunction (h)



27 Output current when malfunction (4)



28 Output frequency command when malfunction (h.)



🕮 It is used to display the content when LED U is ON. It is helpful for getting the AC motor drive's status by this parameter.

Terminal	MI8	MI7	MI6	MI5	MI4	MI3	MI2	MI1	REV	FWD
Status	0	0	1	0	0	0	0	1	1	0

0: OFF, 1: ON

MI1: Pr.02-01 is set to 1 (multi-step speed command 1)

MI8: Pr.02-08 is set to 8 (the 1st, 2nd acceleration/deceleration time selection)

If REV, MI1 and MI8 are ON, the value is 0000 0000 1000 0110_2 in binary and 0086H in HEX. At the meanwhile, if Pr.00-04 is set to "14" or "17", it will display "0086" with LED U is ON on the keypad KPVL-CC01. The setting 14 is the status of digital input and the setting 17 is the corresponding CPU pin status of digital input. User can set to 14 to monitor digital input status and then set to 17 to check if the wire is normal.

Terminal	MO10	MO9	MO8	MO7	MO6	MO5	MO4	MO3	MO2	MO1	MRA	RA	MO10
Status	0	0	0	0	1	0	0	0	0	1	1	0	0

MRA: Pr.02-11 is set to 9 (Drive ready).

After applying the power to the AC motor drive, if there is no other abnormal status, the contact will be ON. At the meanwhile, if Pr.00-04 is set to 15 or 18, it will display 0001 with LED U is ON on the keypad. The setting 15 is the status of digital output and the setting 18 is

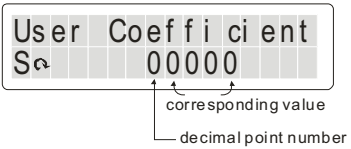
the corresponding CPU pin status of digital output. User can set 15 to monitor the digital output status and then set to 18 to check if the wire if normal.

00-05	✓User Defined Coefficient K	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings	Digit 4: decimal point number (0 to 3) Digit 0-3: 40 to 9999

🕮 It is used digital setting method

Digital 4: decimal point number (0: no decimal point, 1: 1 decimal point and so on.)

Digit 0-3: 40 to 9999 (the corresponding value for the max. frequency).



🕮 For example, if use uses rpm to display the motor speed and the corresponding value to the 4-pole motor 60Hz is 1800. This parameter can be set to 01800 to indicate that the corresponding value for 60Hz is 1800rpm. If the unit is rps, it can be set 10300 to indicate the corresponding value for 60Hz is 30.0 (a decimal point).

🕮 Only frequency setting can be displayed by the corresponding value.

🕮 After setting Pr.00-05, it won't display the unit of frequency "Hz" after returning to the main menu.

00-06	Software Version	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: Read Only
	Settings	Read Only
	Display	#.##

00-07	✓Password Input	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings	1 to 9998 and 10000 to 65535
	Display	0~2 (times of wrong password)

🕮 The function of this parameter is to input the password that is set in Pr.00-08. Input the correct password here to enable changing parameters. You are limited to a maximum of 3 attempts. After 3 consecutive failed attempts, a fault code "Password Error" will show up to force the user to restart the AC motor drive in order to try again to input the correct password.

🕮 When forgetting password, you can decode by setting 9999 and press button PROG DATA twice. Please note that all the settings will be set to factory setting.

00-08	✓Password Set			Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**			Factory setting: 0
	Settings	1 to 9998 and 10000 to 65535		
	Display	0	No password set or successful input in Pr. 00-07	
		1	Password has been set	

🕮 To set a password to protect your parameter settings.

If the display shows 0, no password is set or password has been correctly entered in Pr.00-07. All parameters can then be changed, including Pr.00-08.

The first time you can set a password directly. After successful setting of password the display will show 1.

Be sure to record the password for later use.

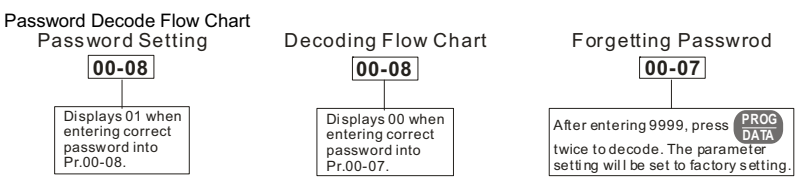
To cancel the parameter lock, set the parameter to 0 after inputting correct password into Pr. 00-07.

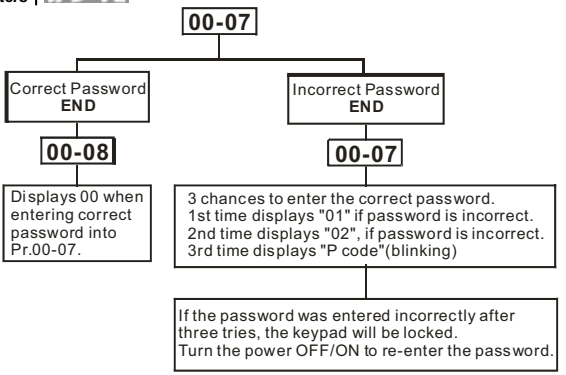
The password consists of min. 2 digits and max. 5 digits.

🕮 How to make the password valid again after decoding by Pr.00-07:

Method 1: Re-input original password into Pr.00-08 (Or you can enter a new password if you want to use a changed or new one).

Method 2: After rebooting, password function will be recovered.





00-09 Control Method

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM

Factory Setting: 0

Settings	0	V/f control
	1	V/f + Encoder (VFPG)
	2	Sensorless vector control (SVC)
	3	FOC vector control + Encoder (FOCPG)
	4	Torque control + Encoder (TQRPG)
	8	FOC PM control (FOCPM)

This parameter determines the control method of the AC motor drive:

Setting 0: user can design V/f ratio by requirement and control multiple motors simultaneously.

Setting 1: User can use PG card with Encoder to do close-loop speed control.

Setting 2: To have optimal control characteristic by auto-tuning.

Setting 3: To increase torque and control speed precisely. (1:1000)

Setting 4: To increase accuracy for torque control.

Setting 8: To increase torque and control speed precisely. (1:1000). This setting is only for using with permanent magnet motor and others are for induction motor.

00-10 Reserved

00-11 Reserved

00-12 Carrier Frequency Unit: 1

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 12

Settings 2~15KHz

This parameter determinates the PWM carrier frequency of the AC motor drive.

	230V/460V Series	
Models	7.5-15HP 5.5-11kW	20-30HP 15-22kW
Setting Range	2~15kHz	2~15kHz
Factory Setting	12kHz	9kHz

Carrier Frequency	Acoustic Noise	Electromagnetic Noise or Leakage Current	Heat Dissipation	Current Wave
2kHz	Significant	Minimal	Minimal	
8kHz	↕	↕	↕	
15kHz	Minimal	Significant	Significant	

From the table, we see that the PWM carrier frequency has a significant influence on the electromagnetic noise, AC motor drive heat dissipation, and motor acoustic noise.

00-13 Auto Voltage Regulation (AVR) Function

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 0

Settings	0	Enable AVR
	1	Disable AVR
	2	Disable AVR when deceleration stop

It is used to select the AVR mode. AVR is used to regulate the output voltage to the motor. For example, if V/f curve is set to AC200V/50Hz and the input voltage is from 200 to 264VAC, the output voltage won't excess AC200V/50Hz. If the input voltage is from 180 to 200V, the output voltage to the motor and the input voltage will be in direct proportion.

When setting Pr.00-13 to 1 during ramp to stop and used with auto accel./decel. function, the acceleration will be smoother and faster.

00-14 Source of the Master Frequency Command

Control mode	VF	VFPG	SVC	FOCPG	FOCPM	Factory setting: 1
Settings	1	RS-485 serial communication or digital keypad (KPVL-CC01)				
	2	External analog input (Pr. 03-00)				
	3	Digital terminals input				

🕮 This parameter determines the drive's master frequency source.

00-15 Source of the Operation Command

Control mode	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM	Factory setting: 1
Settings	1	External terminals					
	2	RS-485 serial communication or digital keypad (KPVL-CC01)					

🕮 VFD-VL series is shipped without digital keypad and users can use external terminals or RS-485 to control the operation command.

🕮 When the LED PU is light, the operation command can be controlled by the optional digital keypad (KPVL-CC01). Refer to appendix B for details.

Group 1 Basic Parameters

01-00	Maximum Output Frequency						Unit: 0.01
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 60.00/50.00
	Settings	10.00 to 120.00Hz					

- This parameter determines the AC motor drive's Maximum Output Frequency. All the AC motor drive frequency command sources (analog inputs 0 to +10V, 4 to 20mA and -10V to +10V) are scaled to correspond to the output frequency range.

01-01	1st Output Frequency Setting						Unit: 0.01
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 60.00/50.00
	Settings	0.00~120.00Hz					

- It is for the base frequency and motor rated frequency.
- This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. If the motor is 60Hz, the setting should be 60Hz. If the motor is 50Hz, it should be set to 50Hz.

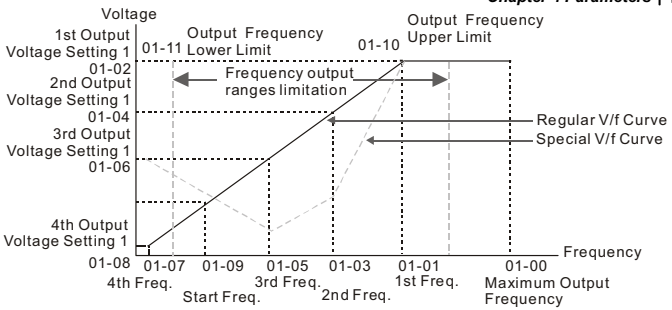
01-02	1st Output Voltage Setting						Unit: 0.1
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	
	Settings	230V series	0.1 to 255.0V				Factory Setting: 220.0
		460V series	0.1 to 510.0V				Factory Setting: 440.0

- It is for the base frequency and motor rated frequency.
- This value should be set according to the rated voltage of the motor as indicated on the motor nameplate. If the motor is 220V, the setting should be 220.0. If the motor is 200V, it should be set to 200.0.
- There are many motor types in the market and the power system for each country is also difference. The economic and convenience method to solve this problem is to install the AC motor drive. There is no problem to use with the different voltage and frequency and also can amplify the original characteristic and life of the motor.

01-03	2nd Output Frequency Setting						Unit: 0.01
Control mode	**VF**	**VFPG**					Factory setting: 0.50
	Settings	0.00~120.00Hz					

01-04	✓2nd Output Voltage Setting			Unit: 0.1
Control mode	**VF** **VFPG**			
	Settings	230V series	0.1 to 255.0V	Factory Setting: 5.0
		460V series	0.1 to 510.0V	Factory Setting: 10.0
01-05	3rd Output Frequency Setting			Unit: 0.01
Control mode	**VF** **VFPG**			Factory setting: 0.50
	Settings	0.00~120.00Hz		
01-06	✓3rd Output Voltage Setting			Unit: 0.1
Control mode	**VF** **VFPG**			
	Settings	230V series	0.1 to 255.0V	Factory Setting: 5.0
		460V series	0.1 to 510.0V	Factory Setting: 10.0
01-07	4th Output Frequency Setting			Unit: 0.01
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG**			
	Settings	0.00~120.00Hz		Factory Setting: 0.00
01-08	✓4th Output Voltage Setting			Unit: 0.1
Control mode	**VF** **VFPG**			
	Settings	230V series	0.1 to 255.0V	Factory Setting: 0.0
		460V series	0.1 to 510.0V	Factory Setting: 0.0

- V/f curve setting is usually set by the motor's allowable loading characteristics. Pay special attention to the motor's heat dissipation, dynamic balance, and bearing lubricity, if the loading characteristics exceed the loading limit of the motor.
- For the V/f curve setting, it should be Pr.01-01≥ Pr.01-03≥ Pr.01-05≥ Pr.01-07. There is no limit for the voltage setting, but a high voltage at the low frequency may cause motor damage, overheat, stall prevention or over-current protection. Therefore, please use the low voltage at the low frequency to prevent motor damage.

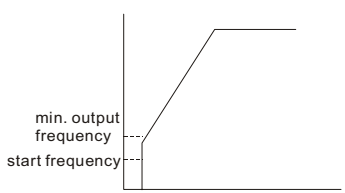


V/f Curve

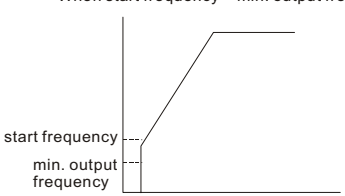
01-09	Start Frequency	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG**	Factory setting: 0.50
	Settings 0.00~120.00Hz	

To distinguish which frequency should be start frequency, it needs to compare the value of min. output frequency and start frequency. The larger value will be start frequency.

When min. output frequency > start frequency



When start frequency > min. output frequency



01-10	Output Frequency Upper Limit	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 120.00
	Settings 0.00~120.00Hz	

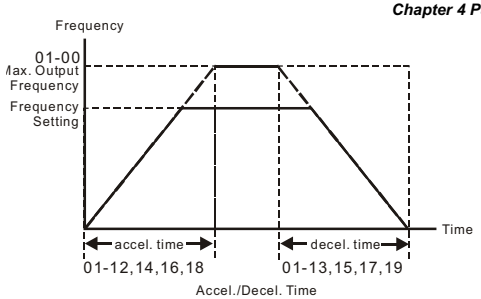
01-11	Output Frequency Lower Limit	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 0.00
	Settings 0.00~120.00Hz	

The upper/lower output frequency setting is used to limit the actual output frequency. If the frequency setting is lower than the start-up frequency, it will run with zero speed. If the frequency setting is higher than the upper limit, it will runs with the upper limit frequency. If output frequency lower limit > output frequency upper limit, this function is invalid.

01-12	✗Accel. Time 1	Unit: 0.01
01-14	✗Accel. Time 2	Unit: 0.01
01-16	✗Accel. Time 3	Unit: 0.01
01-18	✗Accel. Time 4	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 3.00
	Settings 0.00~600.00 sec	
01-13	✗Decel. Time 1	Unit: 0.01
01-15	✗Decel. Time 2	Unit: 0.01
01-17	✗Decel. Time 3	Unit: 0.01
01-19	✗Decel. Time 4	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 2.00
	Settings 0.00~600.00 sec	

01-20	✗JOG Acceleration Time	Unit: 0.01
01-21	✗JOG Deceleration Time	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 1.00
	Settings 0.00~600.00 sec	

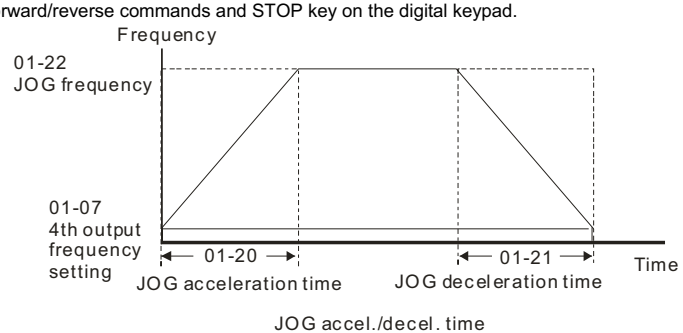
- The Acceleration Time is used to determine the time required for the AC motor drive to ramp from 0Hz to Maximum Output Frequency (Pr.01-00).
- The Deceleration Time is used to determine the time require for the AC motor drive to decelerate from the Maximum Output Frequency (Pr.01-00) down to 0Hz.
- The Acceleration/Deceleration Time 1, 2, 3, 4 are selected according to the Multi-function Input Terminals settings. The factory settings are acceleration time 1 and deceleration time 1.
- The larger against torque and inertia torque of the load and the accel./decel. time setting is less than the necessary value, it will enable torque limit and stall prevention function. When it happens, actual accel./decel. time will be longer than the action above.



01-22	✓JOG Frequency	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 6.00
	Settings 0.00~120.00Hz	

Both external terminal JOG and key "JOG" on the keypad can be used. When the jog command is ON, the AC motor drive will accelerate from 0Hz to jog frequency (Pr.01-22). When the jog command is OFF, the AC motor drive will decelerate from Jog Frequency to zero. The used Accel./Decel. time is set by the Jog Accel./Decel. time (Pr.01-20, Pr.01-21).

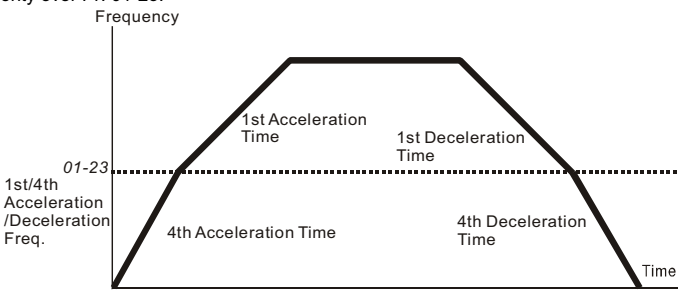
The JOG command can't be executed when the AC motor drive is running. In the same way, when the JOG command is executing, other operation commands are invalid except forward/reverse commands and STOP key on the digital keypad.



01-23	✓ Switch Frequency between 1st/4th Accel/decel	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 0.00
	Settings 0.00~120.00Hz	

This parameter selects the frequency point for transition from acceleration/deceleration time 1 to acceleration/deceleration time 4.

The transition from acceleration/deceleration time 1 to acceleration/deceleration time 4, may also be enabled by the external terminals (Pr. 02-01 to 02-08). The external terminal has priority over Pr. 01-23.



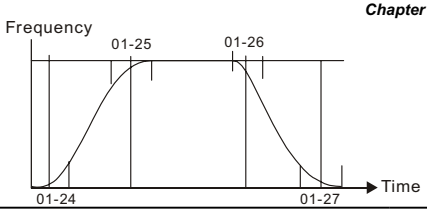
1st/4th Acceleration/Deceleration Switching

01-24	↗S-curve for Acceleration Departure Time S1	Unit: 0.01
01-25	↗S-curve for Acceleration Arrival Time S2	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 1.00
	Settings 0.00~25.00 sec	
01-26	↗S-curve for Deceleration Departure Time S3	Unit: 0.01
01-27	↗S-curve for Deceleration Arrival Time S4	Unit: 0.01
01-30	↗S-curve for Deceleration Arrival Time S5	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 1.00
	Settings 0.00~25.00 sec	

It is used to give the smoothest transition between speed changes. The accel./decel. curve can adjust the S-curve of the accel./decel. When it is enabled, the drive will have different accel./decel. curve by the accel./decel. time.

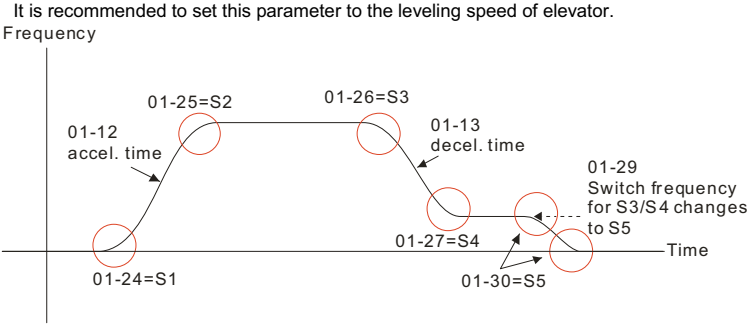
The Actual Accel. Time = selected accel. Time + (Pr.01-24 + Pr.01-25)/2

The Actual Decel. Time = selected decel. Time + (Pr.01-26 + Pr.01-27 + Pr.01-30*2)/2



01-29	Switch Frequency for S3/S4 Changes to S5	Unit: 0.01
Control mode	VF VFPG SVC FOCPG FOCPM	Factory setting: 0.00
	Settings 0.00~120.00Hz	

- It is used to set the switch frequency between S4 and S5 for smooth stop.
- It is recommended to set this parameter to the leveling speed of elevator.



01-28	Mode Selection when Frequency< Fmin	
Control mode	VF VFPG SVC	Factory setting: 0
Settings	0	Output Waiting
	1	Zero-speed operation
	2	Fmin (4th output frequency setting)

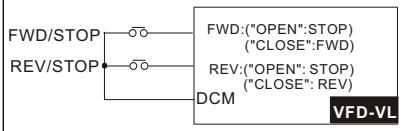
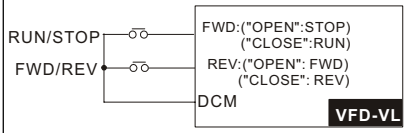
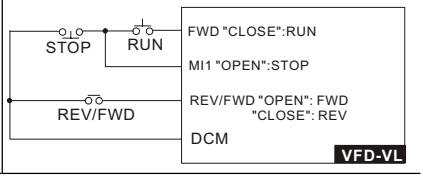
- When the AC motor drive is at 0Hz, it will operate by this parameter.
- When it is set to 1 or 2, voltage will be output by Fmin corresponding output voltage.

Group 2 Digital Input/Output Parameters

02-00	2-wire/3-wire Operation Control	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
Settings	0	FWD/STOP, REV/STOP
	1	FWD/STOP, REV/STOP (Line Start Lockout)
	2	RUN/STOP, REV/FWD
	3	RUN/STOP, REV/FWD (Line Start Lockout)
	4	3-wire
	5	3-wire (Line Start Lockout)

Three of the six methods include a “Line Start Lockout” feature. When line start lockout is enabled, the drive will not run once applying the power. The Line Start Lockout feature doesn’t guarantee the motor will never start under this condition. It is possible the motor may be set in motion by a malfunctioning switch.

This parameter is used to control operation from external terminals. There are three different control modes.

02-00	**Control Circuits of the External Terminal**
0, 1 2-wire operation control (1) FWD/STOP REV/STOP	
2, 3 2-wire operation control (2) RUN/STOP REV/FWD	
4, 5 3-wire operation control	

02-01	Multi-Function Input Command 1 (MI1) (it is Stop terminal for 3-wire operation)
	Factory Setting: 1

02-02 Multi-Function Input Command 2 (MI2)

Factory Setting: 2

02-03 Multi-Function Input Command 3 (MI3)

Factory Setting: 3

02-04 Multi-Function Input Command 4 (MI4)

Factory Setting: 4

02-05 Multi-Function Input Command 5 (MI5)

Factory Setting: 0

02-06 Multi-Function Input Command 6 (MI6)

Factory Setting: 0

02-07 Multi-Function Input Command 7 (MI7)

Factory Setting: 0

02-08 Multi-Function Input Command 8 (MI8)
(specific terminal for Enable)

Factory Setting: 0

Settings 0-43

Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
0: no function	○	○	○	○	○	○
1: multi-step speed command 1	○	○	○	○		○
2: multi-step speed command 2	○	○	○	○		○
3: multi-step speed command 3	○	○	○	○		○
4: multi-step speed command 4	○	○	○	○		○
5: Reset	○	○	○	○	○	○
6: JOG command	○	○	○	○		○
7: acceleration/deceleration speed inhibit	○	○	○	○		○
8: the 1st, 2nd acceleration/deceleration time selection	○	○	○	○		○
9: the 3rd, 4th acceleration/deceleration time selection	○	○	○	○		○
10: EF input (07-28)	○	○	○	○	○	○
11: Reserved						
12: Stop output	○	○	○	○	○	○
13: Disable auto accel./decel. function	○	○	○	○		○
14: Reserved						
15: operation speed command form AUI1	○	○	○	○		○
16: operation speed command form ACI	○	○	○	○		○
17: operation speed command form AUI2	○	○	○	○		○
18: Emergency Stop (07-28)	○	○	○	○	○	○
19-23: Reserved						
24: FWD JOG command	○	○	○	○		○
25: REV JOG command	○	○	○	○		○
26: Reserved						
27: ASR1/ASR2 selection	○	○	○	○		○
28: Emergency stop (EF1) (Motor coasts to stop)	○	○	○	○	○	○
29-30: Reserved						
31: High torque bias (by Pr.07-21)	○	○	○	○	○	○

Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
32: Middle torque bias (by Pr.07-22)	○	○	○	○	○	○
33: Low torque bias (by Pr.07-23)	○	○	○	○	○	○
34-37: Reserved						
38: Disable write EEPROM function	○	○	○	○	○	○
39: Torque command direction					○	
40: Enable drive function	○	○	○	○	○	○
41: Reserved						
42: Mechanical brake	○	○	○	○	○	○
43: EPS function	○	○	○	○	○	○

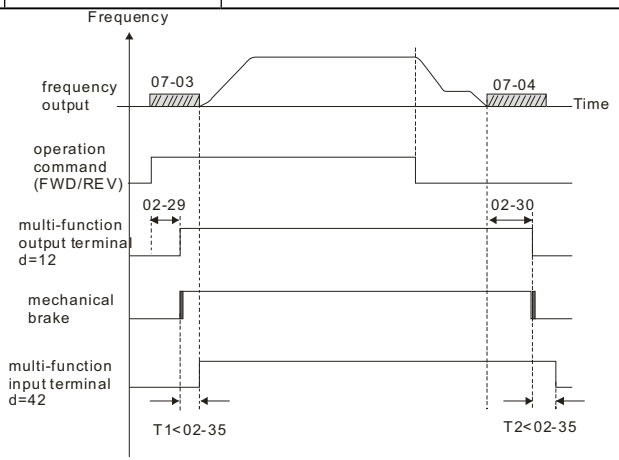
🕮 This parameter selects the functions for each multi-function terminal.

🕮 If Pr.02-00 is set to 3-wire operation control. Terminal MI1 is for STOP terminal. Therefore, MI1 is not allowed for any other operation.

Settings	Functions	Descriptions
0	No Function	
1	Multi-step speed command 1	15 step speeds could be conducted through the digital statuses of the 4 terminals, and 17 in total if the master speed and JOG are included. (Refer to Pr. 04-00~04-14)
2	Multi-step speed command 2	
3	Multi-step speed command 3	
4	Multi-step speed command 4	
5	Reset	After the error of the drive is eliminated, use this terminal to reset the drive.
6	JOG Command	JOG operation
7	Acceleration/deceleration Speed Inhibit	When this function is enabled, acceleration and deceleration is stopped and the AC motor drive starts to accel./decel. from the inhibit point.
8	The 1st, 2nd acceleration or deceleration time selection	The acceleration/deceleration time of the drive could be selected from this function or the digital statuses of the terminals; there are 4 acceleration/deceleration speeds in total for selection.
9	The 3rd, 4th acceleration or deceleration time selection	
10	EF Input	External fault input terminal and decelerates by Pr.07-28. (EF fault will be recorded)
11	Reserved	
12	Stop output	

Settings	Functions	Descriptions
13	Disable auto accel./decel. function	It is used to disable auto accel./decal. function.
14	Reserved	
15	Operation speed command form AUI1	When this function is enabled, the source of the frequency will force to be AUI1.
16	Operation speed command form ACI	When this function is enabled, the source of the frequency will force to be ACI.
17	Operation speed command form AUI2	When this function is enabled, the source of the frequency will force to be AUI2.
18	Emergency Stop	When this function is enabled, the drive will ramp to stop by Pr.07-28 setting.
19-23	Reserved	
24	FWD JOG command	When this function is enabled, the drive will execute forward Jog command.
25	REV JOG command	When this function is enabled, the drive will execute reverse Jog command.
26	Reserved	
27	ASR1/ASR2 selection	ON: speed will be adjusted by ASR 2 setting. OFF: speed will be adjusted by ASR 1 setting.
28	Emergency stop (EF1) (Motor coasts to stop)	When it is ON, the drive will execute emergency stop. (it will have fault code record)
29-30	Reserved	
31	High torque bias (by Pr.07-21)	The high torque bias is according to the Pr.07-21 setting.
32	Middle torque bias (by Pr.07-22)	The middle torque bias is according to the Pr.07-22 setting.
33	Low torque bias (by Pr.07-23)	The low torque bias is according to the Pr.07-23 setting.
34-37	Reserved	
38	Disable write EEPROM function	When this function is enabled, you can't write into EEPROM.
39	Torque command direction	When the torque command source is ACI, it can change torque direction by enabling this function.
40	Enable drive function	When this function is enabled, the drive function can be executed. This function can be used with multi-function output (setting Pr.02-11~Pr.02-14 to 15) and (Pr.02-31 and Pr.02-32).

Settings	Functions	Descriptions
41	Reserved	
42	Mechanical brake	When drive receives RUN command, the corresponding output terminal (setting 12) will be enabled after Pr.02-29 time. It will check if this function is enabled within the detection time (Pr.02-35). If NOT, the fault of mechanical brake occurs and fault code “MBF” will be displayed.
43	EPS function	If power is cut during running, the drive will stop when DC bus voltage is less than low voltage level. After power is cut, drive will run by the frequency depend on EPS when EPS is applied and this function is ON.



02-09	Digital Input Response Time	Unit: 0.001
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.005
	Settings 0.001~ 30.000 sec	

This parameter is used for digital input terminal signal delay and confirmation. The delay time is confirmation time to prevent some uncertain interferences that would result in error (except for the counter input) in the input of the digital terminals (FWD, REV and MI1~8). Under this condition, confirmation for this parameter could be improved effectively, but the response time will be somewhat delayed.

02-10	✓ Digital Input Operation Direction	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0 ~ 65535	

- This parameter is used to set the input signal level and it won't be affected by the SINK/SOURCE status.
- Bit0 is for FWD terminal, bit1 is for REV terminal and bit2 to bit9 is for MI1 to MI8.
- User can change terminal status by communicating.

  For example, MI1 is set to 1 (multi-step speed command 1), MI2 is set to 2 (multi-step speed command 2). Then the forward + 2nd step speed command=1001(binary)=9 (Decimal). Only need to set Pr.02-10=9 by communication and it can forward with 2nd step speed. It doesn't need to wire any multi-function terminal.

bit9	bit8	bit7	bit6	bit5	bit4	bit3	bit2	bit1	bit0
MI8	MI7	MI6	MI5	MI4	MI3	MI2	MI1	REV	FWD

02-11	Multi-function Output 1 RA, RB, RC (Relay1)
	Factory Setting: 11
02-12	Multi-function Output 2 MRA, MRC (Relay2)
	Factory Setting: 1
02-13	Multi-function Output 3 (MO1)
02-14	Multi-function Output 4 (MO2)
02-15	Multi-function Output 5 (MO3)
02-16	Multi-function Output 6 (MO4)
02-17	Multi-function Output 7 (MO5)
02-18	Multi-function Output 8 (MO6)
02-19	Multi-function Output 9 (MO7)
02-20	Multi-function Output 10 (MO8)
02-21	Multi-function Output 11 (MO9)
02-22	Multi-function Output 12 (MO10)
	Factory Setting: 0
	Settings 0-41

Settings	**Control Mode**					
	VF	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**
0: No function	○	○	○	○	○	○
1: Operation indication	○	○	○	○	○	○

Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
2: Operation speed attained	○	○	○	○	○	○
3: Desired frequency attained 1 (Pr.02-25)	○	○	○	○		○
4: Desired frequency attained 2 (Pr.02-27)	○	○	○	○		○
5: Zero speed (frequency command)	○	○	○	○		○
6: Zero speed with stop (frequency command)	○	○	○	○		○
7: Over torque (OT1) (Pr.06-05~06-07)	○	○	○	○	○	○
8: Over torque (OT2) (Pr.06-08~06-10)	○	○	○	○	○	○
9: Drive ready	○	○	○	○	○	○
10: User-defined Low-voltage Detection (LV)	○	○	○	○	○	○
11: Malfunction indication	○	○	○	○	○	○
12: Mechanical brake release (Pr.02-29, Pr.02-30)	○	○	○	○	○	○
13: Overheat (Pr.06-14)	○	○	○	○	○	○
14: Brake chopper signal	○	○	○	○	○	○
15: Motor-controlled magnetic contactor output	○	○	○	○	○	○
16: Slip error (oSL)	○	○	○	○		○
17-18: Reserved						
19: Brake chopper output error	○	○	○	○	○	○
20: Warning output	○	○	○	○	○	○
21: Over voltage warning	○	○	○	○	○	○
22: Over-current stall prevention warning	○	○	○			
23: Over-voltage stall prevention warning	○	○	○	○	○	○
24: Operation mode indication (Pr.00-15≠0)	○	○	○	○	○	○
25: Forward command	○	○	○	○	○	○
26: Reverse command	○	○	○	○	○	○
27: Output when current >= Pr.02-33	○	○	○	○	○	○
28: Output when current < Pr.02-33	○	○	○	○	○	○
29: Output when frequency >= Pr.02-34	○	○	○	○	○	○
30: Output when frequency < Pr.02-34	○	○	○	○	○	○
31-32: Reserved						
33: Zero speed (actual output frequency)	○	○	○	○		○
34: Zero speed with Stop (actual output frequency)	○	○	○	○		○
35: Error output selection 1 (Pr.06-22)	○	○	○	○	○	○
36: Error output selection 2 (Pr.06-23)	○	○	○	○	○	○
37: Error output selection 3 (Pr.06-24)	○	○	○	○	○	○
38: Error output selection 4 (Pr.06-25)	○	○	○	○	○	○
39: Reserved						
40: Speed attained (including zero speed)	○	○	○	○		○
41: Reserved						

Settings	Functions	Descriptions
0	No Function	
1	AC Drive Operational	Active when there is an output from the drive or RUN command is ON.
2	Operation speed attained	Active when the AC motor drive reaches the output frequency setting.
3	Desired Frequency Attained 1 (Pr.02-25)	Active when the desired frequency (Pr.02-25) is attained.

Settings	Functions	Descriptions
4	Desired Frequency Attained 2 (Pr.02-27)	Active when the desired frequency (Pr.02-27) is attained.
5	Zero Speed (frequency command)	Active when frequency command =0. (the drive should be at RUN mode)
6	Zero Speed with Stop (frequency command)	Active when frequency command =0 or stop.
7	Over Torque (OT1) (Pr.06-05~06-07)	Active when detecting over-torque. Refer to Pr.06-05 (over-torque detection selection-OT1), Pr.06-06 (over-torque detection level-OT1) and Pr.06-07 (over-torque detection time-OT1).
8	Over Torque (OT2) (Pr.06-08~06-10)	Active when detecting over-torque. Refer to Pr.06-08 (over-torque detection selection-OT2), Pr.06-09 (over-torque detection level-OT2) and Pr.06-10 (over-torque detection time-OT2).
9	Drive Ready	Active when the drive is ON and no abnormality detected.
10	User-defined Low-voltage Detection	Active when the DC Bus voltage is too low. (refer to Pr.06-00 low voltage level)
11	Malfunction Indication	Active when fault occurs (except Lv stop).
12	Mechanical Brake Release (Pr.02-29, Pr.02-30)	When drive runs after Pr.02-29, it will be ON. This function should be used with DC brake and it is recommended to use contact ”b”(N.C).
13	Overheat (Pr.06-14)	Active when IGBT or heat sink overheats to prevent OH turn off the drive. (refer to Pr.06-14)
14	Brake Chopper Signal	The output will be activated when the drive needs help braking the load. A smooth deceleration is achieved by using this function. (refer to Pr.07-00)
15	Motor-controlled Magnetic Contactor Output	Active when the setting is set to 15.
16	Slip Error (oSL)	Active when the slip error is detected.
17-18	Reserved	
19	Brake Chopper Output Error	Active when the brake chopper error is detected.
20	Warning Output	Active when the warning is detected.
21	Over-voltage Warning	Active when the over-voltage is detected.

Settings	Functions	Descriptions
22	Over-current Stall Prevention Warning	Active when the over-current stall prevention is detected.
23	Over-voltage Stall prevention Warning	Active when the over-voltage stall prevention is detected.
24	Operation Mode Indication	Active when the operation command is controlled by external terminal. (Pr.00-15≠0)
25	Forward Command	Active when the operation direction is forward.
26	Reverse Command	Active when the operation direction is reverse.
27	Output when Current >= Pr.02-33	Active when current is >= Pr.02-33.
28	Output when Current < Pr.02-33	Active when current is < Pr.02-33.
29	Output when frequency >= Pr.02-34	Active when frequency is >= Pr.02-34.
30	Output when Frequency < Pr.02-34	Active when frequency is < Pr.02-34.
31-32	Reserved	
33	Zero Speed (actual output frequency)	Active when the actual output frequency is 0. (the drive should be at RUN mode)
34	Zero Speed with Stop (actual output frequency)	Active when the actual output frequency is 0 or Stop. (the drive should be at RUN mode)
35	Error Output Selection 1	Active when Pr.06-22 is ON.
36	Error Output Selection 2	Active when Pr.06-23 is ON.
37	Error Output Selection 3	Active when Pr.06-24 is ON.
38	Error Output Selection 4	Active when Pr.06-25 is ON.
39	Reserved	
40	Speed Attained (including zero speed)	Active when the output frequency reaches frequency setting.
41	Reserved	

02-23	✓ Multi-output Direction	Unit:1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0 ~ 65535	

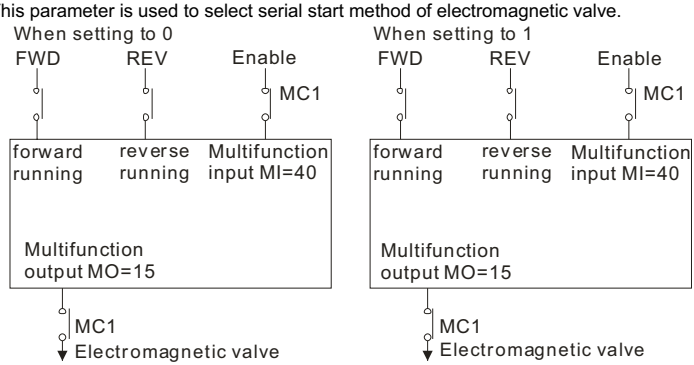
📖 This parameter is bit setting. If the bit is 1, the multi-function output terminal will be act with opposite direction. For example, if Pr.02-11 is set to 1 and forward bit is 0, Relay 1 will be ON when the drive is running and OFF when the drive is stop.

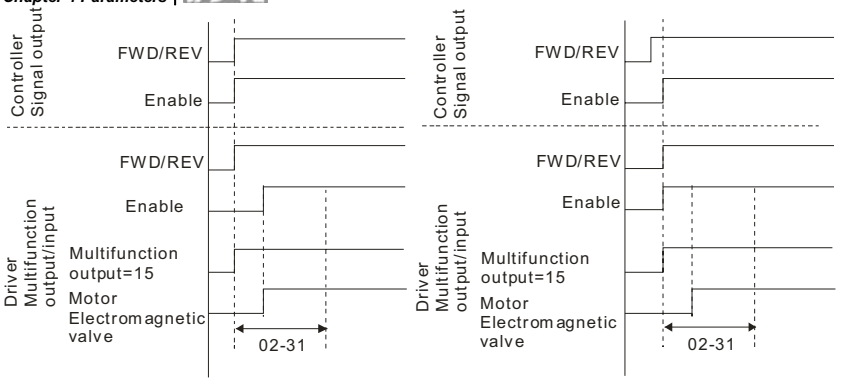
📖 The multi-function output terminals MO3~MO10 are optional.

Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
MO10	MO9	MO8	MO7	MO6	MO5	MO4	MO3	MO2	MO1	MRA	RA

02-24	✓ Serial Start Signal Selection	
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 0
	Settings 0 by FWD/REV	
	1 by Enable	

📖 This parameter is used to select serial start method of electromagnetic valve.





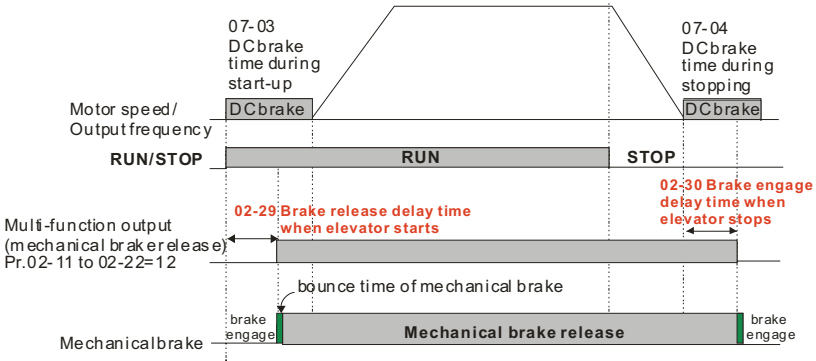
02-25	✓Desired Frequency Attained 1	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 60.00/50.00
02-26	✓ The Width of the Desired Frequency Attained 1	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 2.00
02-27	✓Desired Frequency Attained 2	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 60.00/50.00
02-28	✓ The Width of the Desired Frequency Attained 2	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 2.00
	Settings 0.00 ~ 120.00Hz	

📖 Once output frequency reaches desired frequency and the corresponding multi-function output terminal is set to 3 or 4 (Pr.02-11~Pr.02-22), this multi-function output terminal will be ON.

02-29	Brake Release Delay Time when Elevator Starts	Unit:0.001
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.250
02-30	Brake Engage Delay Time when Elevator Stops	Unit:0.001
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.250
	Settings 0.000~65.000 Sec	

📖 When the AC motor drive runs after Pr.02-29 delay time, the corresponding multi-function output terminal (12: mechanical brake release) will be ON. This function should be used with DC brake.

When the AC motor drive stops 12 after Pr.02-30 delay time, the corresponding multi-function output terminal (12: mechanical brake release) will be OFF.

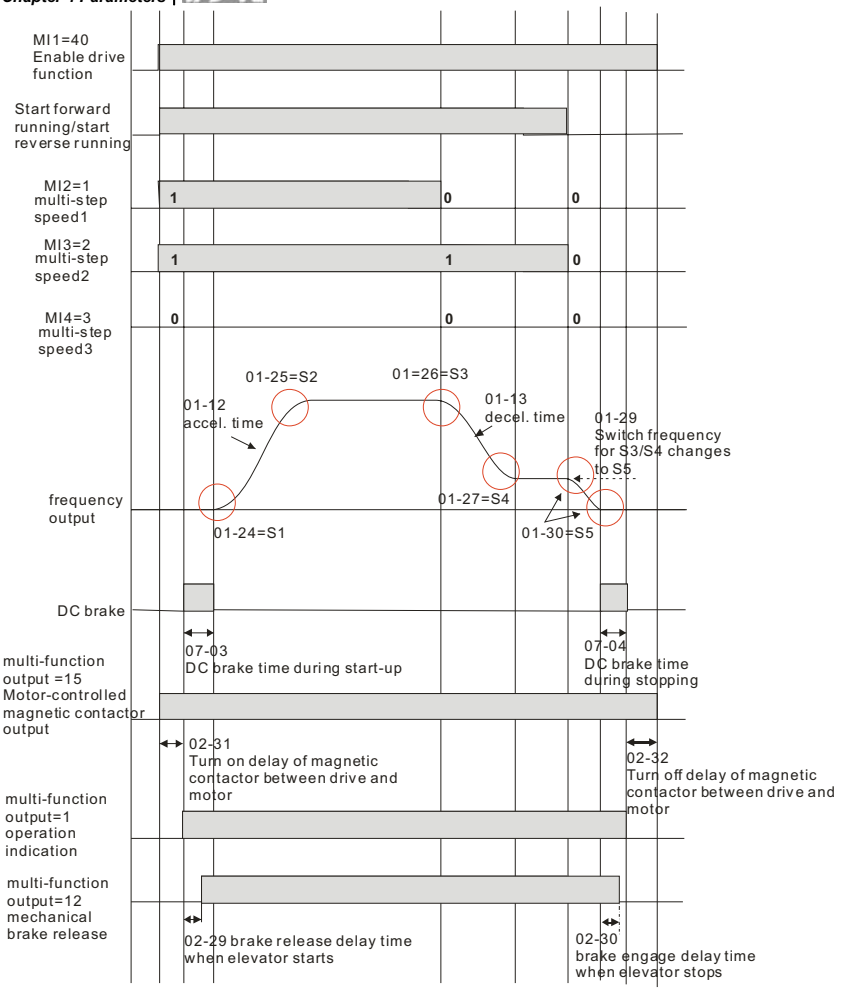


02-31	Turn On Delay of Magnetic Contact between Drive and Motor	Unit:0.001
02-32	Turn Off Delay of Magnetic Contact between Drive and Motor	Unit:0.001

Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0.200

Settings	0.000~65.000 Sec

After running, it is used with setting 40 of multifunction input terminal and settings 15 of multifunction output terminals. When multifunction output terminals is ON, the drive starts output after Pr.02-31 delay time. When drive stops output, multifunction output terminals will release after Pr.02-32 delay time.



02-33	Output Current Level Setting for External Terminals	Unit:1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0~100%	

When output current is >= Pr.02-33, it will activate multi-function output terminal (Pr.02-11 to Pr.02-22 is set to 27).

📖 When output current is < Pr.02-33, it will activate multi-function output terminal (Pr.02-11 to Pr.02-22 is set to 28).

02-34	↗ Output Boundary for External Terminals						Unit:0.01
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0.00
	Settings	0.00~±120.00Hz					

📖 When output frequency is >=02-34, it will activate the multi-function terminal (Pr.02-11 to Pr.02-22 is set to 29).

📖 When output frequency is <02-34, it will activate the multi-function terminal (Pr.02-11 to Pr.02-22 is set to 30).

02-35	↗ Detection Time of Mechanical Brake						Unit: 0.01
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0.00
	Settings	0.00 ~ 10.00 sec					

📖 When mechanical brake function (setting 42 of Pr.02-01~02-08) is not enabled within this setting time, it will display fault code 64 (MBF) mechanical brake error.

Group 3 Analog Input/Output Parameters

03-00 Analog Input 1 (AUI1)

Factory Setting: 1

03-01 Analog Input 2 (ACI)

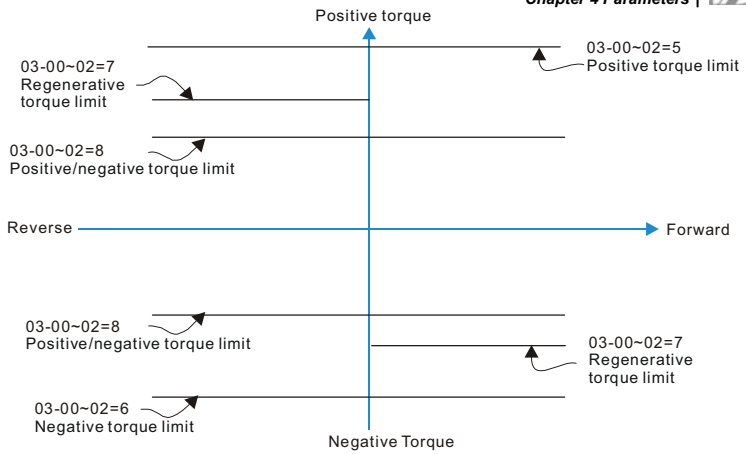
Factory Setting: 0

03-02 Analog Input 3 (AUI2)

Factory Setting: 0

Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
0: No function	○	○	○	○	○	○
1: Frequency command (torque limit under TQR control mode)	○	○	○	○	○	○
2: Torque command (torque limit under speed mode)					○	
3: Torque compensation command	○	○	○	○	○	○
4-5: Reserved						
6: P.T.C. thermistor input value	○	○	○	○	○	○
7: Positive torque limit				○		○
8: Negative torque limit				○		○
9: Regenerative torque limit				○		○
10: Positive/negative torque limit				○		○
11: Preload Input						○

- When it is frequency command or TQR speed limit, the corresponding value for 0~±10V/4~20mA is 0 – max. output frequency(Pr.01-00)
- When it is torque command or torque limit, the corresponding value for 0~±10V/4~20mA is 0 – max. output torque (Pr.07-14).
- When it is torque compensation, the corresponding value for 0~±10V/4~20mA is 0 – rated torque.



03-03	Analog Input Bias 1 (AUI1)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.0
	Settings -100.0~100.0%	

It is used to set the corresponding AUI1 voltage of the external analog input 0.

03-04	Analog Input Bias 1 (ACI)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.0
	Settings -100.0~100.0%	

It is used to set the corresponding ACI voltage of the external analog input 0.

03-05	Analog Input Bias 1 (AUI2)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.0
	Settings -100.0~100.0%	

It is used to set the corresponding AUI2 voltage of the external analog input 0.

The relation between external input voltage/current and setting frequency is equal to -10~+10V (4-20mA) corresponds to 0-60Hz.

03-06	✓ Positive/negative Bias Mode (AUI1)	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0

03-07	✓ Positive/negative Bias Mode (ACI)	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
03-08	✓ Positive/negative Bias Mode (AUI2)	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0

Settings	0	Zero bias
	1	Lower than bias=bias
	2	Greater than bias=bias
	3	The absolute value of the bias voltage while serving as the center
	4	Serve bias as the center

📖 In a noisy environment, it is advantageous to use negative bias to provide a noise margin. It is recommended NOT to use less than 1V to set the operation frequency.

03-09	✓ Analog Input Gain 1 (AUI1)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 100.0
03-10	✓ Analog Input Gain 1 (ACI)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 100.0
03-11	✓ Analog Input Gain 1 (AUI2)	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 100.0
Settings	-500.0~500.0%	

📖 Parameters 03-03 to 03-11 are used when the source of frequency command is the analog voltage/current signal.

03-12	✓ Analog Input Delay Time (AUI1)	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.01
03-13	✓ Analog Input Delay Time (ACI)	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.01

03-14	↗ Analog Input Delay Time (AUI2)	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0.01
	Settings 0.00 to 2.00 sec	

🕮 Interferences commonly exist with analog signals, such as those entering AUI, ACI and AUI2. These interferences constantly affect the stability of analog control and using the Input Noise Filter will create a more stable system.

🕮 If Pr. 03-14 is large, the control will be stable, yet the response to the input will be slow. If Pr. 03-14 is small, the control may be unstable, yet the response to the input will fast.

03-15	↗ Loss of the ACI Signal	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0 Disable	
	1 Continue operation at the last frequency	
	2 Decelerate to stop	
	3 Stop immediately and display E.F.	

🕮 This parameter determines the behavior when ACI (4-20mA) is lost.

03-16	Reserved

03-17	↗ Analog Output Selection 1
03-20	↗ Analog Output Selection 2
	Factory Setting: 0
	Settings 0-20

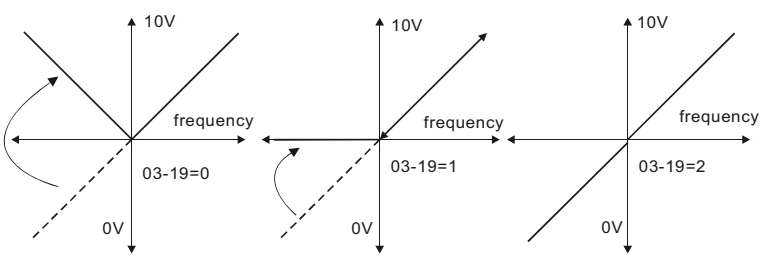
Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
0: Output frequency (Hz)	○	○	○	○	○	○
1: Frequency command (Hz)	○	○	○	○	○	○
2: Motor speed (RPM)	○	○	○	○	○	○
3: Output current (rms)	○	○	○	○	○	○
4: Output voltage	○	○	○	○	○	○
5: DC Bus Voltage	○	○	○	○	○	○
6: Power factor	○	○	○	○	○	○
7: Power	○	○	○	○	○	○
8: Output torque	○	○	○	○	○	○
9: AUI1	○	○	○	○	○	○
10: ACI	○	○	○	○	○	○
11: AUI2	○	○	○	○	○	○

Settings	Control Mode					
	VF	VFPG	SVC	FOCPG	TQRPG	FOCPM
12: q-axis current	○	○	○	○	○	○
13: q-axis feedback value	○	○	○	○	○	○
14: d-axis current	○	○	○	○	○	○
15: d-axis feedback value	○	○	○	○	○	○
16: q-axis voltage	○	○	○	○	○	○
17: d-axis voltage	○	○	○	○	○	○
18: Torque command	○	○	○	○	○	○
19-20: Reserved						

03-18	↗ Analog Output Gain 1	Unit: 0.1
03-21	↗ Analog Output Gain 2	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 100.0
	Settings 0 to 200.0%	

🕮 This parameter is set the corresponding voltage of the analog output 0.

03-19	↗ Analog Output Value in REV Direction 1	
03-22	↗ Analog Output Value in REV Direction 2	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0	Absolute value in REV direction
	1	Output 0V in REV direction
	2	Enable output voltage in REV direction



Selection for the analog output direction

Group 4 Multi-Step Speed Parameters

04-00	✓Zero Step Speed Frequency	Unit: 0.01
04-01	✓1st Step Speed Frequency	Unit: 0.01
04-02	✓2nd Step Speed Frequency	Unit: 0.01
04-03	✓3rd Step Speed Frequency	Unit: 0.01
04-04	✓4th Step Speed Frequency	Unit: 0.01
04-05	✓5th Step Speed Frequency	Unit: 0.01
04-06	✓6th Step Speed Frequency	Unit: 0.01
04-07	✓7th Step Speed Frequency	Unit: 0.01
04-08	✓8th Step Speed Frequency	Unit: 0.01
04-09	✓9th Step Speed Frequency	Unit: 0.01
04-10	✓10th Step Speed Frequency	Unit: 0.01
04-11	✓11th Step Speed Frequency	Unit: 0.01
04-12	✓12th Step Speed Frequency	Unit: 0.01
04-13	✓13th Step Speed Frequency	Unit: 0.01
04-14	✓14th Step Speed Frequency	Unit: 0.01
04-15	✓15th Step Speed Frequency	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory setting: 0.00
	Settings 0.00 to 120.00 Hz	

📖 The Multi-Function Input Terminals (refer to Pr.02-01 to 02-08) are used to select one of the AC motor drive Multi-step speeds. The speeds (frequencies) are determined by Pr.04-00 to 04-15 as shown above.

05-00	Motor Auto Tuning	
Control mode	**SVC FOCPG TQRPG**	Factory setting: 0
Settings	0	No function
	1	Rolling test (Rs, Rr, Lm, Lx, no-load current)
	2	Static Test

- Starting auto tuning by pressing RUN key and it will write the measure value into Pr.05-05 to Pr.05-09 (Rs, Rr, Lm, Lx, no-load current).
- The steps to AUTO-Tuning are: (when setting to 1)
  1. Make sure that all the parameters are set to factory settings and the motor wiring is correct.
  2. Make sure the motor has no-load before executing auto-tuning and the shaft is not connected to any belt or gear motor. It is recommended to set to 2 if the motor can't separate from the load.
  3. Fill in Pr.01-02, Pr.01-01, Pr.05-01, Pr.05-02, Pr.05-03 and Pr.05-04 with correct values. Refer to motor capacity to set accel./decel. time.
  4. When Pr.05-00 is set to 1, the AC motor drive will execute auto-tuning immediately after receiving a "RUN" command. (NOTE: the motor will run!)
  5. After executing, please check if all values are filled in Pr.05-05 to Pr.05-09.
- If Pr.05-00 is set to 1, it needs to input Pr.05-05. If Pr.05-00 is set to 2, it doesn't need to input Pr.05-05. and only need to confirm that the shaft is locked.

NOTE

1. In torque/vector control mode, it is not recommended to have motors run in parallel.
2. It is not recommended to use torque/vector control mode if motor rated power exceeds the rated power of the AC motor drive.
3. The no-load current is usually 20~50% X rated current.
4. The rated speed can't be larger or equal to 120f/p.

05-01	Full-load Current of Motor	
Control mode	**VF VFPG SVC FOCPG TQRPG**	Factory setting: #.##
Settings	40 to 120%	

This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. The factory setting is 90% X rated current.

Example: if the rated current for 7.5hp (5.5kW) models is 25A and the factory setting is 22.5A. In this way, the current range will be from 10A (25*40%) to 30A (25*120%).

05-02	✓Rated Power of Motor	Unit: 0.01
Control mode	**SVC FOCPG TQRPG**	Factory setting: #.##
	Settings 0.00 to 655.35 kW	Factory Setting: #.##

It is used to set rated power of the motor. The factory setting is the power of the drive.

05-03	✓ Rated Speed of Motor (rpm)	Unit: 1
Control mode	**VFPG SVC FOCPG TQRPG**	Factory setting: 1710
	Settings 0 to 65535 rpm	

It is used to set the rated speed of the motor and need to set according to the value indicated on the motor nameplate.

05-04	Number of Motor Poles	
Control mode	**VF VFPG SVC FOCPG TQRPG**	Factory setting: 4
	Settings 2 to 48	

It is used to set the number of motor poles (must be an even number).

05-05	No-load Current of Motor	Unit: Amp
Control mode	**VFPG SVC FOCPG TQRPG**	Factory setting: #.##
	Settings 0 to 100%	

The factory setting is 40% X rated current.

05-06	Rs of Motor	Unit: 0.001
Control mode	**SVC FOCPG TQRPG**	Factory setting: 0.000
05-07	Rr of Motor	Unit: 0.001
Control mode	**SVC FOCPG TQRPG**	Factory setting: 0.000
	Settings 0.000~65.535Ω	

05-08	Lm of Motor	Unit: 0.1
Control mode	**SVC FOCPG TQRPG**	Factory setting: 0.0
05-09	Lx of Motor	Unit: 0.1
Control mode	**SVC FOCPG TQRPG**	Factory setting: 0.0
	Settings 0.0~6553.5mH	

05-10	✓ Torque Compensation Time Constant	Unit: 0.001
Control mode	**SVC**	Factory setting: 0.020
	Settings 0.001 to 10.000 sec	
05-11	✓ Slip Compensation Time Constant	Unit: 0.001
Control mode	**SVC**	Factory setting: 0.100
	Settings 0.001 to 10.000 sec	

🕮 Setting Pr.05-10 and Pr.05-11 change the response time for the compensation.

🕮 When Pr.05-10 and Pr.05-11 are set to 10 seconds, its response time for the compensation will be the longest. But if the settings are too short, unstable system may occur.

05-12	✓ Torque Compensation Gain	Unit: 1
Control mode	**VF VFPG**	Factory setting: 0
	Settings 0 to10	

🕮 This parameter may be set so that the AC motor drive will increase its voltage output to obtain a higher torque.

05-13	✓ Slip Compensation Gain	Unit: 0.01
Control mode	**SVC VFPG SVC**	Factory setting: 0.00
	Settings 0.00 to10.00	

🕮 When the asynchronous motor is driven by the drive, the load and slip will be increased. This parameter can be used to correct frequency and lower the slip to make the motor can run near the synchronous speed under rated current. When the output current is larger than the motor no-load current, the drive will compensate the frequency by Pr.05-13 setting. If the actual speed is slower than expectation, please increase the setting and vice versa.

🕮 It is only valid in SVC mode.

05-14	✓ Slip Deviation Level	Unit: 1
Control mode	**VFPG SVC FOCPG**	Factory setting: 0
	Settings 0 to 1000% (0: disable)	

05-15	✓ Detection time of Slip Deviation	Unit: 0.1
Control mode	**VFPG SVC FOCPG**	Factory setting: 1.0
	Settings 0.0 to 10.0 sec	

05-16	✓Over Slip Treatment	
Control mode	**VFPG SVC FOCPG**	Factory setting: 0
	Settings 0 Warn and keep operation	
	1 Warn and ramp to stop	
	2 Warn and coast to stop	

📖 Pr.05-14 to Pr.05-16 are used to set allowable slip level/time and over slip treatment when the drive is running.

05-17	✓ Hunting Gain	Unit: 1
Control mode	**VF VFPG SVC**	Factory setting: 2000
	Settings 0 to 10000 (0: disable)	

📖 The motor will have current wave motion in some specific area. It can improve this situation by setting this parameter. (When it is high frequency or run with PG, Pr.05-17 can be set to 0. when the current wave motion happens in the low frequency, please increase Pr.05-17.)

05-18	Accumulative Motor Operation Time (Min.)	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG**	Factory setting: 00
	Settings 00 to1439	

05-19	Accumulative Motor Operation Time (Day)	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG**	Factory setting: 00
	Settings 00 to 65535	

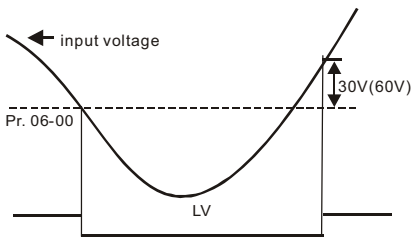
📖 Pr. 05-18 and Pr.05-19 are used to record the motor operation time. They can be cleared by setting to 00 and time which is less than 60 seconds will not be recorded.

05-20	✓ Core Loss Compensation	Unit: 1
Control mode	**SVC**	Factory setting: 10
	Settings 0 to 250%	

Group 6 Protection Parameters

06-00	Low Voltage Level		Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**		
Settings	230V series	160.0~220.0Vdc	Factory Setting: 180.0
	460V series	320.0~440.0Vdc	Factory Setting: 360.0

🕮 It is used to set the Lv level.

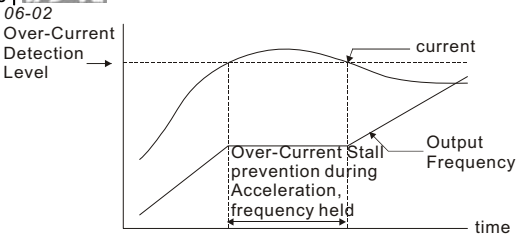


06-01	✓ Phase-loss Protection		
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**		Factory setting: 0
Settings	0	Warn and keep operation	
	1	Warn and ramp to stop	

🕮 It is used to set the phase-loss treatment. The phase-loss will effect driver's control characteristic and life.

06-02	✓Over-Current Stall Prevention during Acceleration	Unit: 1
Control mode	**VF VFPG SVC**	Factory setting: 00
Settings	00~250% (00: disable)	

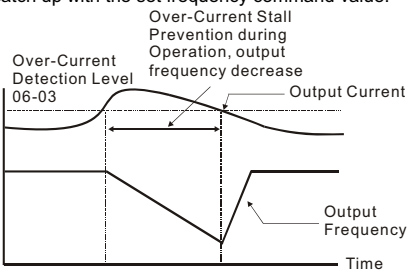
🕮 During acceleration, the AC drive output current may increase abruptly and exceed the value specified by Pr.06-02 due to rapid acceleration or excessive load on the motor. When this function is enabled, the AC drive will stop accelerating and keep the output frequency constant until the current drops below the maximum value.



actual acceleration time when over-current stall prevention is enabled

06-03	✓Over-current Stall Prevention during Operation	Unit: 1
Control mode	**VF** **VFPG** **SVC**	Factory setting: 00
	Settings 00 to 250% (00: disable)	

🕮 If the output current exceeds the setting specified in Pr.06-03 when the drive is operating, the drive will decrease its output frequency by Pr.06-04 setting to prevent the motor stall. If the output current is lower than the setting specified in Pr.06-03, the drive will accelerate (by Pr.06-04) again to catch up with the set frequency command value.



over-current stall prevention during operation

06-04	✓Accel./Decel. Time Selection of Stall Prevention at constant speed	
Control mode	**VF** **VFPG** **SVC**	Factory setting: 0
Settings	0	by current accel/decel time
	1	by the 1st accel/decel time
	2	by the 2nd accel/decel time
	3	by the 3rd accel/decel time
	4	by the 4th accel/decel time
	5	by auto accel/decel time

🕮 It is used to set the accel./decel. time selection when stall prevention occurs at constant speed.

06-05	↗Over-torque Detection Selection (OT1)						
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0
Settings	0	Over-Torque detection disabled.					
	1	Over-torque detection during constant speed operation, continue to operate after detection					
	2	Over-torque detection during constant speed operation, stop operation after detection					
	3	Over-torque detection during operation, continue to operate after detection					
	4	Over-torque detection during operation, stop operation after detection					

06-06	↗Over-torque Detection Level (OT1)						Unit: 1
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 150
Settings	10 to 250%						

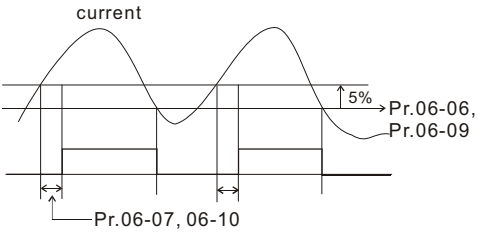
06-07	↗Over-torque Detection Time (OT1)						Unit: 0.1
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0.1
Settings	0.0 to 60.0 sec						

06-08	↗Over-torque Detection Selection (OT2)						
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 0
Settings	0	Over-Torque detection disabled.					
	1	Over-torque detection during constant speed operation, continue to operate after detection					
	2	Over-torque detection during constant speed operation, stop operation after detection					
	3	Over-torque detection during operation, continue to operate after detection					
	4	Over-torque detection during operation, stop operation after detection					

06-09	↗Over-torque Detection Level (OT2)						Unit: 1
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory setting: 150
Settings	10 to 250%						

06-10	✓Over-torque Detection Time (OT2)	Unit: 0.1
Control mode	VF VFPG SVC FOCPG TQRPG FOCPM	Factory setting: 0.1
	Settings 0.0 to 60.0 sec	

📖 Pr.06-05 and Pr.06-08 determine the operation mode of the drive after the over-torque is detected via the following method: if the output current exceeds the over-torque detection level (Pr.06-06) and also exceeds the Pr.06-07 Over-Torque Detection Time, the fault code "OT1/OT2" is displayed. If a Multi-Functional Output Terminal is to over-torque detection, the output is on. Please refer to Pr.02-11~02-22 for details.



06-11	✓ Current Limit	Unit: 1
Control mode	FOCPG TQRPG	Factory setting: 150
	Settings 0 to 250%	

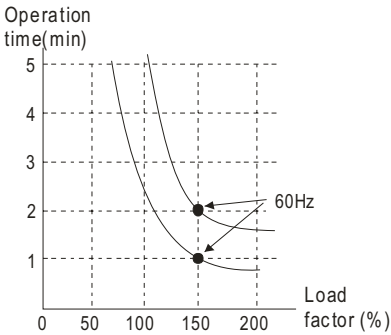
📖 It is used to set the current limit.

06-12	Electronic Thermal Relay Selection	
Control mode	VF VFPG SVC FOCPG TQRPG FOCPM	Factory setting: 2
	Settings 0 Inverter motor	
	1 Standard motor	
	2 Disabled	

📖 It is used to prevent self-cooled motor overheats under low speed. User can use electrical thermal relay to limit driver's output power.

06-13	✓Electronic Thermal Characteristic	Unit: 0.1
Control mode	VF VFPG SVC FOCPG TQRPG FOCPM	Factory setting: 60.0
	Settings 30.0 to 600.0 sec	

The parameter is set by the output frequency, current and operation time of the drive for activating the I^2t electronic thermal protection function. The function will be activated for the 150% * setting current for the setting of Pr.06-13.



06-14	↗ Heat Sink Over-heat (OH) Warning	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 85.0
	Settings 0.0 to 110.0 °C	

06-15	↗ Stall Prevention Limit Level	Unit: 1
Control mode	**VF VFPG SVC**	Factory setting: 50
	Settings 0 to 100% (refer to Pr.06-02, Pr.06-03)	

When operation frequency is larger than Pr.01-01, Pr06-02=150% and Pr. 06-03=100% .

06-16	Present Fault Record
06-17	Second Most Recent Fault Record
06-18	Third Most Recent Fault Record
06-19	Fourth Recent Fault Record
06-20	Fifth Most Recent Fault Record
06-21	Sixth Most Recent Fault Record

Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**		Factory setting: 0
	Readings	0	No fault
		1	Over-current during acceleration (ocA)
		2	Over-current during deceleration (ocd)
		3	Over-current during constant speed (ocn)

4	Ground fault (GFF)
5	IGBT short-circuit (occ)
6	Over-current at stop (ocS)
7	Over-voltage during acceleration (ovA)
8	Over-voltage during deceleration (ovd)
9	Over-voltage during constant speed (ovn)
10	Over-voltage at stop (ovS)
11	Low-voltage during acceleration (LvA)
12	Low-voltage during deceleration (Lvd)
13	Low-voltage during constant speed (Lvn)
14	Low-voltage at stop (LvS)
15	Phase loss (PHL)
16	IGBT heat sink over-heat (oH1)
17	Reserved
18	TH1 open loop error (tH1o)
19	Reserved
20	Fan error signal output
21	Over-load (oL) (150% 1Min)
22	Motor over-load (EoL1)
23	Reserved
24	Motor PTC overheat (oH3)
25	Reserved
26	Over-torque 1 (ot1)
27	Over-torque 1 (ot2)
28	Insufficient torque 1
29	Insufficient torque 2
30	Memory write-in error (cF1)
31	Memory read-out error (cF2)
32	Isum current detection error (cd0)
33	U-phase current detection error (cd1)
34	V-phase current detection error (cd2)
35	W-phase current detection error (cd3)
36	Clamp current detection error (Hd0)
37	Over-current detection error (Hd1)
38	Over-voltage detection error (Hd2)
39	Ground current detection error (Hd3)

40	Auto tuning error (AuE)
41	PID feedback loss (AFE)
42	PG feedback error (PGF1)
43	PG feedback loss (PGF2)
44	PG feedback stall (PGF3)
45	PG slip error (PGF4)
46	PG ref input error (PGr1)
47	PG ref loss (PGr2)
48	Analog current input error (ACE)
49	External fault input (EF)
50	Emergency stop (EF1)
51	Reserved
52	Password error (PcodE)
53	Reserved
54	Communication error (cE1)
55	Communication error (cE2)
56	Communication error (cE3)
57	Communication error (cE4)
58	Communication Time-out (cE10)
59	PU time-out (cP10)
60	Brake chopper error (bF)
61-62	Reserved
63	Safety loop error (Sry)
64	Mechanical brake error (MBF)

🕮 It will record when the fault occurs and force stopping. For the Lv, it will record when it is operation, or it will warn without record.

06-22	✓ Fault Output Option 1	Unit: 1
06-23	✓ Fault Output Option 2	Unit: 1
06-24	✓ Fault Output Option 3	Unit: 1
06-25	✓ Fault Output Option 4	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory setting: 0
	Settings 0 to 65535 sec (refer to bit table for fault code)	

🕮 These parameters can be used with multi-function output (set Pr.02-11 to Pr.02-22 to 25-26) for the specific requirement. When the fault occurs, the corresponding terminals will be activated (It needs to convert binary value to decimal value to fill in Pr.06-22 to Pr.06-25).

Fault code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
0: No fault							
1: Over-current during acceleration (ocA)	●						
2: Over-current during deceleration (ocd)	●						
3: Over-current during constant speed (ocn)	●						
4: Ground fault (GFF)						●	
5: IGBT short-circuit (occ)	●						
6: Over-curent at stop (ocS)	●						
7: Over-voltage during acceleration (ovA)		●					
8: Over-voltage during deceleration (ovd)		●					
9: Over-voltage during constant speed (ovn)		●					
10: Over-voltage at stop (ovS)		●					
11: Low-voltage during acceleration (LvA)		●					
12: Low-voltage during deceleration (Lvd)		●					
13: Low-voltage during constant speed (Lvn)		●					

Fault code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
14: Low-voltage at stop (LvS)		●					
15: Phase loss (PHL)						●	
16: IGBT heat sink over-heat (oH1)			●				
17: Reserved							
18: TH1 open loop error (tH1o)			●				
19: Reserved							
20: Fan error signal output						●	
21: over-load (oL) (150% 1Min)			●				
22: Motor 1 over-load (EoL1)			●				
23: Reserved							
24: Motor PTC overheat (oH3)			●				
25: Reserved							
26: over-torque 1 (ot1)			●				
27: over-torque 1 (ot2)			●				
28: Insufficient torque 1	●						
29: Insufficient torque 2	●						
30: Memory write-in error (cF1)				●			
31: Memory read-out error (cF2)				●			
32: Isum current detection error (cd0)				●			
33: U-phase current detection error (cd1)				●			
34: V-phase current detection error (cd2)				●			
35: W-phase current detection error (cd3)				●			
36: Clamp current detection error (Hd0)				●			
37: Over-current detection error (Hd1)				●			
38: Over-voltage detection error (Hd2)				●			

Fault code	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6
	current	Volt.	OL	SYS	FBK	EXI	CE
39: Ground current detection error (Hd3)				●			
40: Auto tuning error (AuE)				●			
41: PID feedback loss (AFE)					●		
42: PG feedback error (PGF1)					●		
43: PG feedback loss (PGF2)					●		
44: PG feedback stall (PGF3)					●		
45: PG slip error (PGF4)					●		
46: PG ref input error (PGr1)					●		
47: PG ref loss (PGr2)						●	
48: Analog current input error (ACE)						●	
49: External fault input (EF)						●	
50: Emergency stop (EF1)						●	
51: External Base Block (B.B.)						●	
52: Password error (PcodE)				●			
53: Reserved							
54: Communication error (cE1)							●
55: Communication error (cE2)							●
56: Communication error (cE3)							●
57: Communication error (cE4)							●
58: Communication Time-out (cE10)							●
59: PU time-out (cP10)							●
60: Brake chopper error (bF)						●	
61-62: Reserved							
63: Safety loop error (Sry)				●			
64: Mechanical brake error (MBF)						●	

06-26	✓ PTC (Positive Temperature Coefficient) Detection Selection		
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**		Factory setting: 0
	Settings	0	Warn and keep operating
		1	Warn and ramp to stop

🕮 It is used to set the treatment after detecting PTC.

06-27	✓PTC Level	Unit: 0.1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**	Factory setting: 50.0
	Settings	0.0 to 100.0%

🕮 It is used to set the PTC level, and the corresponding value for 100% is max. analog input value.

06-28	✓ Filter Time for PTC Detection	Unit: 0.01
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**	Factory setting: 0.20
	Settings	0.00 to 10.00 sec

06-29	EPS Voltage	Unit: 0.1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**	
	Settings	48.0~375.0Vdc Factory setting: 48.0
		96.0~750.0Vdc Factory setting: 96.0

07-00	✓ Brake Chopper Level			Unit: 0.1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**			
	Settings	230V series	350.0~450.0Vdc	Factory Setting: 380.0
		460V series	700.0~900.0Vdc	Factory Setting: 760.0

🕮 This parameter sets the DC-bus voltage at which the brake chopper is activated.

07-01	Brake ED Value Setting			Unit: 1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **TQRPG** **FOCPM**			Factory Setting: 100
	Settings	0 to 100% (0: disable)		

07-02	✓ DC Brake Current Level			Unit: 1
Control mode	**VF** **VFPG** **SVC**			Factory Setting: 0
	Settings	0 to 100%		

🕮 This parameter sets the level of DC Brake Current output to the motor during start-up and stopping. When setting DC Brake Current, the Rated Current (Pr.00-01) is regarded as 100%. It is recommended to start with a low DC Brake Current Level and then increase until proper holding torque has been attained.

🕮 When it is in FOCPG/TQRPG/FOCPM mode, it can enable DC brake function by setting to any value.

07-03	✓ DC Brake Time during Start-up			Unit: 0.1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **FOCPM**			Factory Setting: 0.0
	Settings	0.0 to 60.0 sec		

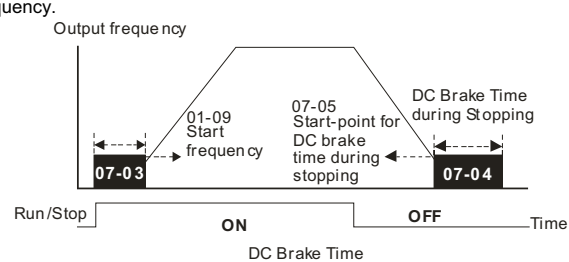
🕮 This parameter determines the duration of the DC Brake current after a RUN command.

07-04	✓ DC Brake Time during Stopping			Unit: 0.1
Control mode	**VF** **VFPG** **SVC** **FOCPG** **FOCPM**			Factory Setting: 0.0
	Settings	0.0 to 60.0 sec		

🕮 This parameter determines the duration of the DC Brake current during stopping.

07-05	✓ Start-Point for DC Brake	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG**	Factory Setting: 0.00
	Settings 0.00 to 120.00Hz	

This parameter determines the frequency when DC Brake will begin during deceleration. When the setting is less than start frequency (Pr.01-09), start-point for DC brake will begin from the min. frequency.



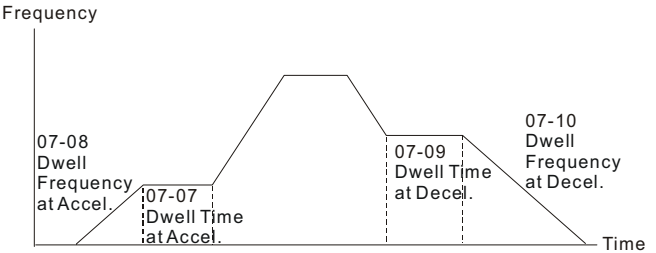
07-06	DC Brake Proportional Gain	Unit: 1
Control mode	**VF VFPG SVC**	Factory Setting: 50
	Settings 1 to 500Hz	

It is used to set the output voltage gain when DC brake.

07-07	✓ Dwell Time at Accel.	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.00
	Settings 0.00 to 600.00 sec	
07-08	✓ Dwell Frequency at Accel.	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.00
	Settings 0.00 to 120.00 Hz	
07-09	✓ Dwell Time at Decel.	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.00
	Settings 0.00 to 600.00 sec	
07-10	✓ Dwell Frequency at Decel.	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.00
	Settings 0.00 to 120.00 Hz	

In the heavy load situation, Dwell can make stable output frequency temporarily.

Pr.07-07 to Pr.07-10 are for heavy load to prevent OV or OC occurs.



Dwell at accel./decel.

07-11	✓ Fan Control	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 2
Settings	0	Fan always ON
	1	1 minute after AC motor drive stops, fan will be OFF
	2	AC motor drive runs and fan ON, AC motor drive stops and fan OFF
	3	Fan ON to run when preliminary heat sink temperature attained
	4	Fan always OFF

This parameter is used for the fan control.

When setting to 3, fan will start to run until temperature is less than 40°C if temperature exceeds 40°C.

07-12	✓ Torque Command	Unit: 0.1
Control mode	**TQRPG**	Factory Setting: 0.0
Settings	-100.0 to 100.0% (Pr. 07-14 setting=100%)	

This parameter is torque command. When Pr.07-14 is 250% and Pr.07-12 is 100%, the actual torque command = 250X100% X motor rated torque.

07-13	✓ Torque Command Source	
Control mode	**TQRPG**	Factory Setting: 2
Settings	0	Digital keypad
	1	RS485 serial communication (RJ-11)
	2	Analog signal (Pr.03-00)

This parameter is torque command source and the torque command is in Pr.07-12.

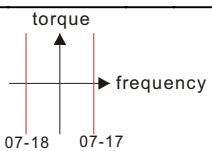
07-14	✓ Maximum Torque Command	Unit: 1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 100
	Settings 0 to 500%	

This parameter is for the max. torque command (motor rated torque is 100%).

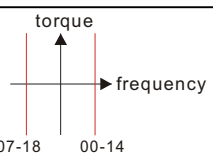
07-15	✓ Filter Time of Torque Command	Unit: 0.001
Control mode	**TQRPG**	Factory Setting: 0.000
	Settings 0.000 to 1.000 sec	

When the setting is too long, the control will be stable but the control response will be delay. When the setting is too short, the response will be quickly but the control maybe unstable. User can adjust the setting by the control and response situation.

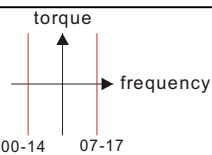
07-16	Speed Limit Selection	
Control mode	**TQRPG**	Factory Setting: 0
	Settings 0	By Pr.07-17 and Pr.07-18
	1	Frequency command source (Pr.00-14)



Pr.07-16=0
Running/opposite running direction are limited by Pr.07-17 and Pr.07-18.



07-16=1
When it is forward running, running direction is limited by Pr.00-14
opposite running direction is limited by Pr.07-18.



07-16=1
When it is reverse running, running direction is limited by Pr.07-17
opposite running direction is limited by Pr.00-14.

07-17	✓ Torque Mode+Speed Limit	Unit: 1
07-18	✓ Torque Mode-Speed Limit	Unit: 1
Control mode	**TQRPG**	Factory Setting: 10
	Settings 0 to 120%	

These parameters are used in the torque mode to limit the running direction and opposite direction. (Pr.01-00 max. output frequency=100%)

07-19 ✓ Source of Torque Offset

Control mode	SVC	FOCPG	TQRPG	FOCPM	Factory Setting: 0

Settings	0	Disable
	1	Analog input (Pr.03-00)
	2	Torque offset setting (Pr.07-20)
	3	Control by external terminal (by Pr.07-21 to Pr.07-23)

🕮 This parameter is the source of torque offset.

🕮 When it is set to 3, the source of torque offset will decide to Pr.07-21, Pr.07-22 and Pr.07-23 by the multi-function input terminals setting (19, 20 or 21).

02-01~02-08 is set to 19	02-01~02-08 is set to 20	02-01~02-08 is set to 21	Torque offset
OFF	OFF	OFF	None
OFF	OFF	ON	07-25
OFF	ON	OFF	07-24
OFF	ON	ON	07-25+07-24
ON	OFF	OFF	07-23
ON	OFF	ON	07-23+07-25
ON	ON	OFF	07-23+07-24
ON	ON	ON	07-23+07-24+07-25

07-20 ✓ Torque Offset Setting Unit: 0.1

Control mode	SVC	FOCPG	TQRPG	FOCPM	Factory Setting: 0.0

Settings	0.0 to 100.0%

🕮 This parameter is torque offset. The motor rated torque is 100%.

07-21 ✓ High Torque Offset Unit: 0.1

Control mode	SVC	FOCPG	TQRPG	FOCPM	Factory Setting: 30.0

Settings	0.0 to 100.0%

07-22 ✓ Middle Torque Offset Unit: 0.1

Control mode	SVC	FOCPG	TQRPG	FOCPM	Factory Setting: 20.0

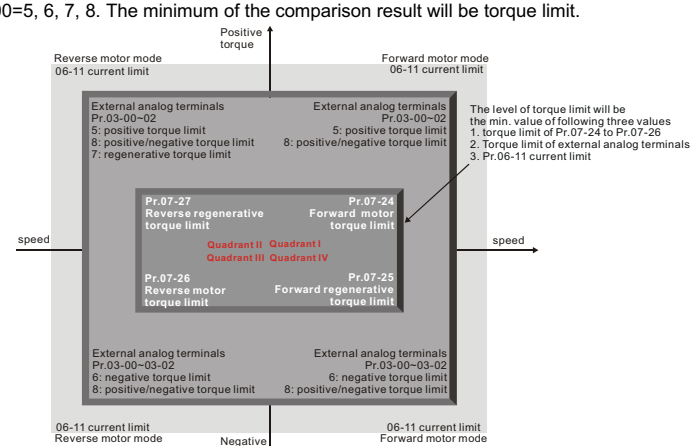
Settings	0.0 to 100.0%

07-23	✓ Low Torque Offset	Unit: 0.1
Control mode	SVC FOCPG TQRPG FOCPM	Factory Setting: 10.0
	Settings 0.0 to 100.0%	

When it is set to 3, the source of torque offset will decide to Pr.07-21, Pr.07-22 and Pr.07-23 by the multi-function input terminals setting (19, 20 or 21). The motor rated torque is 100%.

07-24	✓ Forward Motor Torque Limit	Unit: 1
07-25	✓ Forward Regenerative Torque Limit	Unit: 1
07-26	✓ Reverse Motor Torque Limit	Unit: 1
07-27	✓ Reverse Regenerative Torque Limit	Unit: 1
Control mode	FOCPG TQRPG FOCPM	Factory Setting: 200
	Settings 0 to 500%	

The motor rated torque is 100%. The settings for Pr.07-24 to Pr.07-27 will compare with Pr.03-00=5, 6, 7, 8. The minimum of the comparison result will be torque limit.



07-28	↗ Emergency Stop (EF) & Forced Stop Selection		
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**		Factory Setting: 0
	Settings	0	Coast to stop
		1	By deceleration Time 1
		2	By deceleration Time 2
		3	By deceleration Time 3
		4	By deceleration Time 4
		5-6	Reserved

🕮 When the multi-function input terminal is set to 10 or 14 and it is ON, the AC motor drive will be operated by Pr.07-28.

Group 8 PM Motor Parameters

08-00	Motor Auto Tuning		
Control mode	**FOCPM**		Factory setting: 0
	Settings	0	No function
		1	For the angle between magnetic field and PG origin (08-09)
		2	For PM motor parameters

For setting 1: It can auto measure the angle between magnetic field and PG origin. Please notice the following items when measuring:

1. Please unload before tuning.
2. If brake is controlled by drive, the drive will act by the normal operation to finish tuning after wiring and setting brake control parameters.
3. If brake is controlled by the host controller, it needs to make sure that brake is in release state before tuning.

For setting 2: Starting auto tuning by pressing RUN key and it will write the measure value into Pr.08-05 to Pr.08-07 (Rs, Lq).

The steps to AUTO-Tuning are: (Dynamic measure)

1. Make sure that all the parameters are set to factory settings and the motor wiring is correct.
2. Motor: Fill in Pr.08-01, Pr.08-02, Pr.08-03 and Pr.08-04 with correct values. Refer to motor capacity to set accel./decel. time.
3. When Pr.08-00 is set to 2, the AC motor drive will execute auto-tuning immediately after receiving a "RUN" command. (NOTE: the motor will run! The shaft needs to be locked with external force.)
4. After executing, please check if all values are filled in Pr.08-05 and Pr.08-07.

NOTE

The rated speed can't be larger or equal to 120f/p.

08-01	Full-load Current of Motor		
Control mode	**FOCPM**		Factory setting: #.##
	Settings	40 to 120%	

This value should be set according to the rated frequency of the motor as indicated on the motor nameplate. The factory setting is 90% X rated current.

Example: if the rated current for 7.5hp (5.5kW) models is 25A and the factory setting is 22.5A. In this way, the current range will be from 10A (25*40%) to 30A (25*120%).

08-02	↗Rated Power of Motor	Unit: 0.01
Control mode	**FOCPM**	Factory setting: #.##
	Settings 0.00 to 655.35 kW	

It is used to set rated power of the motor. The factory setting is the power of the drive.

08-03	↗ Rated Speed of Motor (rpm)	Unit: 1
Control mode	**FOCPM**	Factory setting: 1710
	Settings 0 to 65535	

It is used to set the rated speed of the motor and need to set according to the value indicated on the motor nameplate.

08-04	Number of Motor Poles	
Control mode	**FOCPM**	Factory setting: 4
	Settings 2 to 96	

It is used to set the number of motor poles (must be an even number).

08-05	Rs of Motor	Unit: 0.001
Control mode	**FOCPM**	Factory setting: 0.000
	Settings 0.000~65.535Ω	

08-06	Ld of Motor	Unit: 0.1
Control mode	**FOCPM**	Factory setting: 0.0
08-07	Lq of Motor	Unit: 0.1
Control mode	**FOCPM**	Factory setting: 0.0
	Settings 0.0~6553.5mH	

08-08	Reserved

08-09	Angle between Magnetic Field and PG Origin	Unit: 0.1
Control mode	**FOCPM**	Factory setting: 360.0
	Settings 0.0~360.0°	

This function is used to measure the angle between magnetic field and PG origin.

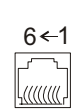
08-10	Magnetic Field Re-orientation	
Control mode	**FOCPM**	Factory setting: 0
	Settings 0 Disable	
	1 Enable	

This function is used for searching magnetic field position and only for permanent magnet motor.

When it doesn't have origin-adjustment for encoder (Pr.08-09 is 360.0), it can only ensure that the motor operation efficiency can be up to 86% of the best efficiency. In this situation, when the operation efficiency needs to be improved, user can re-power on or set Pr.08-10 to 1 to get the magnetic field orientation.

Group 9: Communication Parameters

When the AC motor drive is controlled by RS-485 serial communication, a converter, VFD-USB01 or IFD8500, should be connected between the AC motor drive and PC.



09-00	✓ Communication Address	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 1
	Settings 1 to 254	

🕮 If the AC motor drive is controlled by RS-485 serial communication, the communication address for this drive must be set via this parameter. And the communication address for each AC motor drive must be different and unique.

09-01	✓ Transmission Speed	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 9.6
	Settings 4.8 to 115.2kbps	

🕮 This parameter is used to set the transmission speed between the RS485 master (PLC, PC, etc.) and AC motor drive.

09-02	✓ Transmission Fault Treatment	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 3
	Settings 0 Warn and keep operating	
	1 Warn and RAMP to stop	
	2 Reserved	
	3 No action and no display	

🕮 This parameter is set to how to react if transmission errors occur.

09-03	✓ Time-out Detection	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 0.0
	Settings 0.0 ~ 100.0 sec (0.0: disable)	

🕮 It is used to set the communication time-out time.

09-04	✓ Communication Protocol	
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 13
Settings	0	Modbus ASCII mode, protocol <7,N,1>
	1	Modbus ASCII mode, protocol <7,N,2>
	2	Modbus ASCII mode, protocol <7,E,1>
	3	Modbus ASCII mode, protocol <7,O,1>
	4	Modbus ASCII mode, protocol <7,E,2>
	5	Modbus ASCII mode, protocol <7,O,2>
	6	Modbus ASCII mode, protocol <8,N,1>
	7	Modbus ASCII mode, protocol <8,N,2>
	8	Modbus ASCII mode, protocol <8,E,1>
	9	Modbus ASCII mode, protocol <8,O,1>
	10	Modbus ASCII mode, protocol <8,E,2>
	11	Modbus ASCII mode, protocol <8,O,2>
	12	Modbus RTU mode, protocol <8,N,1>
	13	Modbus RTU mode, protocol <8,N,2>
	14	Modbus RTU mode, protocol <8,E,1>
	15	Modbus RTU mode, protocol <8,O,1>
	16	Modbus RTU mode, protocol <8,E,2>
	17	Modbus RTU mode, protocol <8,O,2>

1. Control by PC or PLC

★A VFD-VL can be set up to communicate on Modbus networks using one of the following modes: ASCII (American Standard Code for Information Interchange) or RTU (Remote Terminal Unit). Users can select the desired mode along with the serial port communication protocol in Pr.09-04.

★Code Description:

ASCII mode:

Each 8-bit data is the combination of two ASCII characters. For example, a 1-byte data:

64 Hex, shown as '64' in ASCII, consists of '6' (36Hex) and '4' (34Hex).

Character	'0'	'1'	'2'	'3'	'4'	'5'	'6'	'7'
ASCII code	30H	31H	32H	33H	34H	35H	36H	37H

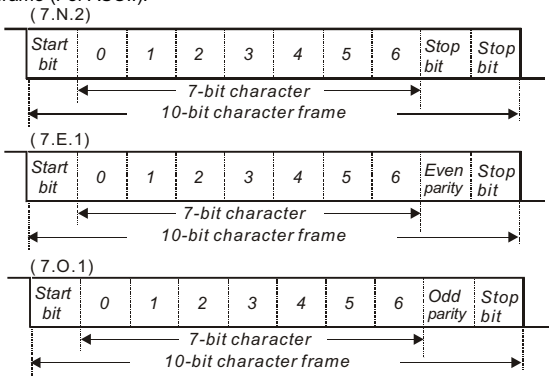
Character	'8'	'9'	'A'	'B'	'C'	'D'	'E'	'F'
ASCII code	38H	39H	41H	42H	43H	44H	45H	46H

RTU mode:

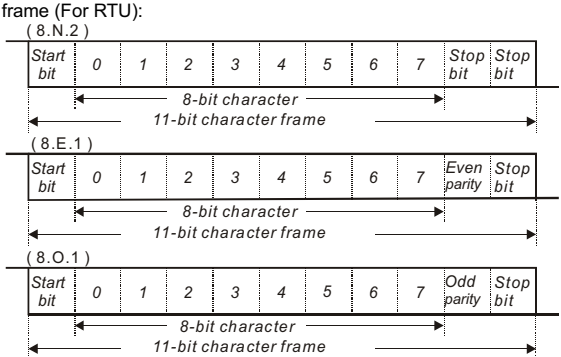
Each 8-bit data is the combination of two 4-bit hexadecimal characters. For example, 64 Hex.

2. Data Format

10-bit character frame (For ASCII):



11-bit character frame (For RTU):



3. Communication Protocol

3.1 Communication Data Frame:

ASCII mode:

STX	Start character ':' (3AH)
Address Hi	Communication address:
Address Lo	8-bit address consists of 2 ASCII codes
Function Hi	Command code:
Function Lo	8-bit command consists of 2 ASCII codes
DATA (n-1) to DATA 0	Contents of data: Nx8-bit data consist of 2n ASCII codes n<=16, maximum of 32 ASCII codes
LRC CHK Hi	LRC check sum:
LRC CHK Lo	8-bit check sum consists of 2 ASCII codes
END Hi	End characters:
END Lo	END1= CR (0DH), END0= LF(0AH)

RTU mode:

START	A silent interval of more than 10 ms
Address	Communication address: 8-bit address
Function	Command code: 8-bit command
DATA (n-1) to DATA 0	Contents of data: n×8-bit data, n<=16
CRC CHK Low	CRC check sum: 16-bit check sum consists of 2 8-bit characters
CRC CHK High	
END	A silent interval of more than 10 ms

3.2 Address (Communication Address)

Valid communication addresses are in the range of 0 to 254. A communication address equal to 0, means broadcast to all AC drives (AMD). In this case, the AMD will not reply any message to the master device.

00H: broadcast to all AC drives
01H: AC drive of address 01
0FH: AC drive of address 15
10H: AC drive of address 16
:
FEH: AC drive of address 254

For example, communication to AMD with address 16 decimal (10H):

ASCII mode: Address='1','0' => '1'=31H, '0'=30H
RTU mode: Address=10H

3.3 Function (Function code) and DATA (data characters)

The format of data characters depends on the function code.
03H: read data from register
06H: write single register
08H: loop detection
10H: write multiple registers
The available function codes and examples for VFD-VL are described as follows:

(1) 03H: multi read, read data from registers.
Example: reading continuous 2 data from register address 2102H, AMD address is 01H.

ASCII mode:

Command message:

STX	':'
Address	'0'
	'1'
Function	'0'
	'3'
Starting data address	'2'
	'1'
	'0'
	'2'
Number of data (count by word)	'0'
	'0'

Response message:

STX	':'
Address	'0'
	'1'
Function	'0'
	'3'
Number of data (Count by byte)	'0'
	'4'
Content of starting address 2102H	'1'
	'7'
	'7'
	'0'

Command message:

	'0'
	'2'
LRC Check	'D'
	'7'
END	CR
	LF

Response message:

Content of address 2103H	'0'
	'0'
	'0'
	'0'
LRC Check	'7'
	'1'
END	CR
	LF

RTU mode:

Command message:

Address	01H
Function	03H
Starting data address	21H
	02H
Number of data (count by word)	00H
	02H
CRC CHK Low	6FH
CRC CHK High	F7H

Response message:

Address	01H
Function	03H
Number of data (count by byte)	04H
Content of address 2102H	17H
	70H
Content of address 2103H	00H
	00H
CRC CHK Low	FEH
CRC CHK High	5CH

(2) 06H: single write, write single data to register.

Example: writing data 6000(1770H) to register 0100H. AMD address is 01H.

ASCII mode:

Command message:

STX	':'
Address	'0'
	'1'
Function	'0'
	'6'
Data address	'0'
	'1'
	'0'
	'0'
Data content	'1'
	'7'
	'7'
	'0'
LRC Check	'7'
	'1'
END	CR
	LF

Response message:

STX	':'
Address	'0'
	'1'
Function	'0'
	'6'
Data address	'0'
	'1'
	'0'
	'0'
Data content	'1'
	'7'
	'7'
	'0'
LRC Check	'7'
	'1'
END	CR
	LF

RTU mode:

Command message:

Address	01H
Function	06H
Data address	01H
	00H
Data content	17H
	70H

Response message:

Address	01H
Function	06H
Data address	01H
	00H
Data content	17H
	70H

CRC CHK Low	86H
CRC CHK High	22H

CRC CHK Low	86H
CRC CHK High	22H

(3) 10H: write multiple registers (write multiple data to registers)

Example: Set the multi-step speed,

Pr.04-00=50.00 (1388H), Pr.04-01=40.00 (0FA0H). AC drive address is 01H.

ASCII Mode:

Command message:

STX	':'
Address 1	'0'
Address 0	'1'
Function 1	'1'
Function 0	'0'
Starting data address	'0'
	'5'
	'0'
	'0'
Number of data (count by word)	'0'
	'0'
	'0'
	'2'
Number of data (count by byte)	'0'
	'4'
The first data content	'1'
	'3'
	'8'
	'8'
The second data content	'0'
	'F'
	'A'
	'0'
LRC Check	'9'
	'A'
END	CR
	LF

Response message:

STX	':'
Address 1	'0'
Address 0	'1'
Function 1	'1'
Function 0	'0'
Starting data address	'0'
	'5'
	'0'
	'0'
Number of data (count by word)	'0'
	'0'
	'0'
	'2'
LRC Check	'E'
	'8'
END	CR
	LF

RTU mode:

Command message:

Address	01H
Function	10H
Starting data address	05H
	00H
Number of data (count by word)	00H'
	02H
Number of data (count by byte)	04
The first data content	13H
	88H
The second data content	0FH
	A0H
CRC Check Low	'9'
CRC Check High	'A'

Response message:

Address	01H
Function	10H
Starting data address	05H
	00H
Number of data (count by word)	00H
	02H
CRC Check Low	41H
CRC Check High	04H

3.4 Check sum

ASCII mode:

LRC (Longitudinal Redundancy Check) is calculated by summing up, module 256, the values of the bytes from ADR1 to last data character then calculating the hexadecimal representation of the 2's-complement negation of the sum.

For example, reading 1 word from address 0401H of the AC drive with address 01H.

STX	':'
Address 1	'0'
Address 0	'1'
Function 1	'0'
Function 0	'3'
Starting data address	'0'
	'4'
	'0'
	'1'
Number of data	'0'
	'0'
	'0'
	'1'
LRC Check 1	'F'
LRC Check 0	'6'
END 1	CR
END 0	LF

01H+03H+04H+01H+00H+01H=0AH, the 2's-complement negation of 0AH is **F6**H.

RTU mode:

Address	01H
Function	03H
Starting data address	21H
	02H
Number of data (count by word)	00H
	02H
CRC CHK Low	6FH
CRC CHK High	F7H

CRC (Cyclical Redundancy Check) is calculated by the following steps:

Step 1: Load a 16-bit register (called CRC register) with FFFFH.

Step 2: Exclusive OR the first 8-bit byte of the command message with the low order byte of the 16-bit CRC register, putting the result in the CRC register.

Step 3: Examine the LSB of CRC register.

Step 4: If the LSB of CRC register is 0, shift the CRC register one bit to the right with MSB zero filling, then repeat step 3. If the LSB of CRC register is 1, shift the CRC register one bit to the right with MSB zero filling, Exclusive OR the CRC register with the polynomial value A001H, then repeat step 3.

Step 5: Repeat step 3 and 4 until eight shifts have been performed. When this is done, a complete 8-bit byte will have been processed.

Step 6: Repeat step 2 to 5 for the next 8-bit byte of the command message. Continue doing this until all bytes have been processed. The final contents of the CRC register are the CRC value. When transmitting the CRC value in the message, the upper and lower bytes of the CRC value must be swapped, i.e. the lower order byte will be transmitted first.

The following is an example of CRC generation using C language. The function takes two arguments:
Unsigned char* data ← a pointer to the message buffer
Unsigned char length ← the quantity of bytes in the message buffer
The function returns the CRC value as a type of unsigned integer.

```
Unsigned int crc_chk(unsigned char* data, unsigned char length){
  int j;
  unsigned int reg_crc=0xFFFF;
  while(length--){
    reg_crc ^= *data++;
    for(j=0;j<8;j++){
      if(reg_crc & 0x01){  /* LSB(b0)=1 */
        reg_crc=(reg_crc>>1) ^ 0xA001;
      }else{
        reg_crc=reg_crc >>1;
      }
    }
  }
 return reg_crc;
}
```

3.5 Address list

The contents of available addresses are shown as below:

Content	Address	Function	
AC drive Parameters	GGnnH	GG means parameter group, nn means parameter number, for example, the address of Pr 4-01 is 0401H. Referencing to chapter 5 for the function of each parameter. When reading parameter by command code 03H, only one parameter can be read at one time.	
Command Write only	2000H	Bit 0-3	0: No function 1: Stop 2: Run 3: Jog + Run
		Bit 4-5	00B: No function 01B: FWD 10B: REV 11B: Change direction
		Bit 6-7	00B: 1st accel/decel 01B: 2nd accel/decel 10B: 3rd accel/decel 11B: 4th accel/decel
		Bit 8-11	Represented 16 step speeds.
		Bit 12	1: disable bit 06-11

Content	Address	Function	
Status monitor Read only		Bit 13~14	00B: No function
			01B: operated by digital keypad
			02B: operated by Pr.00-15 setting
			03B: change operation source
		Bit 15	Reserved
	2001H	Frequency command	
	2002H	Bit 0	1: EF (external fault) on
		Bit 1	1: Reset
		Bit 2	1: B.B. ON
		Bit 3-15	Reserved
	2100H	Error code: refer to Pr.06-16 to Pr.06-21	
	2119H	Bit 0	1: FWD command
		Bit 1	1: Operation status
		Bit 2	1: Jog command
		Bit 3	1: REV command
		Bit 4	1: REV command
		Bit 8	1: Master frequency Controlled by communication interface
		Bit 9	1: Master frequency controlled by analog/external terminals signal
		Bit 10	1: Operation command controlled by communication interface
		Bit 11	1: Parameters have been locked
		Bit 12	1: enable to copy parameter from keypad
		Bit 13-15	Reserved
	2102H	Frequency command (F)	
	2103H	Output frequency (H)	
	2104H	Output current (AXXX.X)	
	2105H	DC-BUS Voltage (UXXX.X)	
	2106H	Output voltage (EXXX.X)	
	2107H	Current step number of Multi-Step Speed Operation	
	2109H	Counter value	
	2116H	Multi-function display (Pr.00-04)	
	211AH	Setting frequency (F)	
	211BH	Max. setting frequency	
	211CH	Max. output frequency	
	2200H	Feedback Signal (XXX.XX %)	
	2201H	Pr.00-05 user-defined setting	
	2203H	AUI1 analog input (XXX.XX %)	
	2204H	ACI analog input (XXX.XX %)	
	2205H	AUI2 analog input (XXX.XX %)	
	2206H	Display temperature of IGBT (°C)	
	2207H	Display temperature of heatsink (°C)	

3.6 Exception response:

The AC motor drive is expected to return a normal response after receiving command messages from the master device. The following depicts the conditions when no normal response is replied to the master device.

The AC motor drive does not receive the messages due to a communication error; thus, the AC motor drive has no response. The master device will eventually process a timeout condition.

The AC motor drive receives the messages without a communication error, but cannot handle them. An exception response will be returned to the master device and an error message “CExx” will be displayed on the keypad of AC motor drive. The xx of “CExx” is a decimal code equal to the exception code that is described below.

In the exception response, the most significant bit of the original command code is set to 1, and an exception code which explains the condition that caused the exception is returned.

Example of an exception response of command code 06H and exception code 02H:

ASCII mode:

STX	‘:’
Address Low	‘0’
Address High	‘1’
Function Low	‘8’
Function High	‘6’
Exception code	‘0’
	‘2’
LRC CHK Low	‘7’
LRC CHK High	‘7’
END 1	CR
END 0	LF

RTU mode:

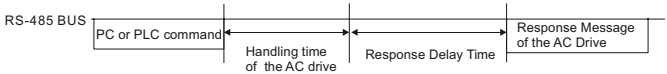
Address	01H
Function	86H
Exception code	02H
CRC CHK Low	C3H
CRC CHK High	A1H

The explanation of exception codes:

Exception code	Explanation
01	Illegal function code: The function code received in the command message is not available for the AC motor drive.
02	Illegal data address: The data address received in the command message is not available for the AC motor drive.
03	Illegal data value: The data value received in the command message is not available for the AC drive.
04	Slave device failure: The AC motor drive is unable to perform the requested action.
10	Communication time-out: If Pr.09-03 is not equal to 0.0, Pr.09-02=0~1, and there is no communication on the bus during the Time Out detection period (set by Pr.09-03), “cE10” will be shown on the keypad.

09-05	✓ Response Delay Time	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 2.0
	Settings 0.0 ~ 200.0 ms	

This parameter is the response delay time after AC drive receives communication command as shown in the following.



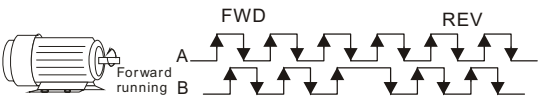
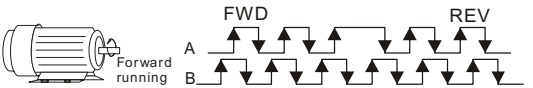
Group 10 Speed Feedback Control Parameters

10-00	PG Card Type	
Control mode	**VFPG FOCPG TQRPG FOCPM**	Factory Setting: 0
Settings	0	No function
	1	ABZ
	2	ABZ+UVW
	3	Heidenhain (only for ERN 1387)

When Pr.10-00 is set to 3, encoder will have one sine and one cosine signal for each revolution. The signal must be: 0.75 to 1.2Vpp for the amplitude with phase angle 90°±5 elec. (EX: ERN 1185 ERN 1387)

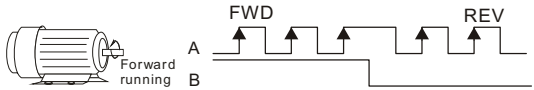
10-01	Encoder Pulse	Unit: 1
Control mode	**VFPG FOCPG TQRPG FOCPM**	Factory Setting: 600
Settings	1 to 20000	

A Pulse Generator (PG) or encoder is used as a sensor that provides a feedback signal of the motor speed. This parameter defines the number of pulses for each cycle of the PG control.

10-02	Encoder Input Type Setting	
Control mode	**VFPG FOCPG TQRPG FOCPM**	Factory Setting: 0
Settings	0	Disable
	1	Phase A leads in a forward run command and phase B leads in a reverse run command 
	2	Phase B leads in a forward run command and phase A leads in a reverse run command 

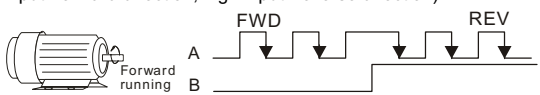
Phase A is a pulse input and phase B is a direction input. (low input=reverse direction, high input=forward direction)

3



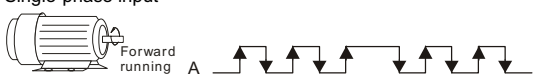
Phase A is a pulse input and phase B is a direction input. (low input=forward direction, high input=reverse direction)

4



Single-phase input

5



🕮 It is helpful for the stable control by inputting correct pulse type.

10-03	✓ PG Feedback Fault Treatment (PGF1, PGF2)	
Control mode	**VFPG FOCPG TQRPG**	Factory Setting: 2
Settings	0	Warn and keep operation
	1	Warn and RAMP to stop
	2	Warn and stop operation

10-04	✓ Detection Time for PG Feedback Fault	Unit: 0.1
Control mode	**VFPG FOCPG TQRPG FOCPM**	Factory Setting: 1.0
Settings	0.0 to 10.0 sec	

🕮 When PG loss, encoder signal error, pulse signal setting error or signal error, if time exceeds the detection time for PG feedback fault (Pr.10-04), the PG signal error will occur. Refer to the Pr.10-03 for PG feedback fault treatment.

10-05	✓ PG Stall Level (PGF5)	Unit: 1
Control mode	**VFPG SVC FOCPG FOCPM**	Factory Setting: 115
Settings	0 to 120% (0: disable)	

🕮 This parameter determines the maximum PG feedback signal allowed before a fault occurs. (max. output frequency Pr.01-00 =100%)

10-06	✓ PG Stall Detection Time			Unit: 0.1
Control mode	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 0.1
	Settings	0.0 to 2.0 sec		

10-07	✓ PG Slip Range (PGF7)			Unit: 1
Control mode	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 50
	Settings	0 to 50% (0: disable)		

10-08	✓ PG Slip Detection Time			Unit: 0.1
Control mode	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 0.5
	Settings	0.0 to 10.0 sec		

10-09	✓ PG Stall and Slip Error Treatment		
Control mode	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 2
	Settings	0	Warn and keep operating
		1	Warn and RAMP to stop
		2	Warn and COAST to stop

📖 When the value of (rotation speed – motor frequency) exceeds Pr.10-07 setting, detection time exceeds Pr.10-08 or motor frequency exceeds Pr.10-05 setting, it will start to accumulate time. If detection time exceeds Pr.10-06, the PG feedback signal error will occur. Refer to Pr.10-09 PG stall and slip error treatment.

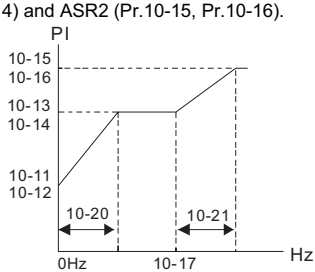
10-10	Reserved

10-11	✓ ASR (Auto Speed Regulation) Control (P) of Zero Speed				Unit: 0.1
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 100.0
	Settings	0.0 to 500.0%			

10-12	✓ ASR (Auto Speed Regulation) Control (I) of Zero Speed				Unit: 0.001
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG FOCPM**	Factory Setting: 0.100
	Settings	0.000 to 10.000 sec			

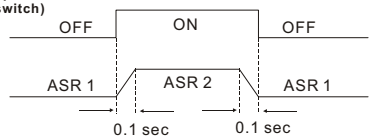
10-13	✓ASR (Auto Speed Regulation) control (P) 1	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 100.0
	Settings 0.0 to 500.0%	
10-14	✓ ASR (Auto Speed Regulation) control (I) 1	Unit: 0.001
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.100
	Settings 0.000 to 10.000 sec	
10-15	✓ ASR (Auto Speed Regulation) control (P) 2	Unit: 0.1
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 100.0
	Settings 0.0 to 500.0%	
10-16	✓ ASR (Auto Speed Regulation) control (I) 2	Unit: 0.001
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.100
	Settings 0.000 to 10.000 sec	
10-17	✓ ASR 1/ASR2 Switch Frequency	Unit: 0.01
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 7.00
	Settings 0.00 o 120.00Hz 0.00: disable	

- ASR P determines Proportional control and associated gain (P). ASR I determines integral control and associated gain (I).
- When integral time is set to 0, it is disabled. Pr.10-17 defines the switch frequency for the ASR1 (Pr.10-13, Pr.10-14) and ASR2 (Pr.10-15, Pr.10-16).



- When using multi-function input terminals to switch ASR1/ASR2, the diagram will be shown as follows.

Setting multi-function input terminal to 17 (ASR1/ASR2 switch)



10-18	↗ ASR Primary Low Pass Filter Gain	Unit: 0.001
Control mode	**VF VFPG SVC FOCPG FOCPM**	Factory Setting: 0.008
	Settings 0.000 to 0.350 sec	

🕮 It defines the filter time of the ASR command.

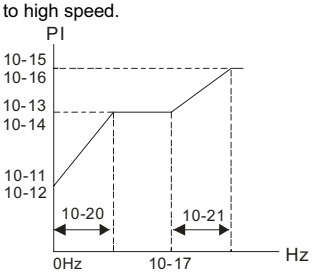
🕮 When setting to 1, this function is disabled.

10-19	↗ Zero Speed Gain (P)	Unit: 0.01
Control mode	**FOCPM**	Factory Setting: 80.00
	Settings 0.00 to 655.00%	

🕮 When Pr.11-00 is set to Bit 7=1, Pr.10-19 is valid.

10-20	↗ Zero Speed/ASR1 Width Adjustment	Unit: 0.01
Control mode	**VFPG FOCPG FOCPM**	Factory Setting: 5.00
	Settings 0.0 to 120.00Hz	
10-21	↗ ASR1/ASR2 Width Adjustment	Unit: 0.01
Control mode	**VFPG FOCPG FOCPM**	Factory Setting: 5.00
	Settings 0.0 to 120.00Hz	

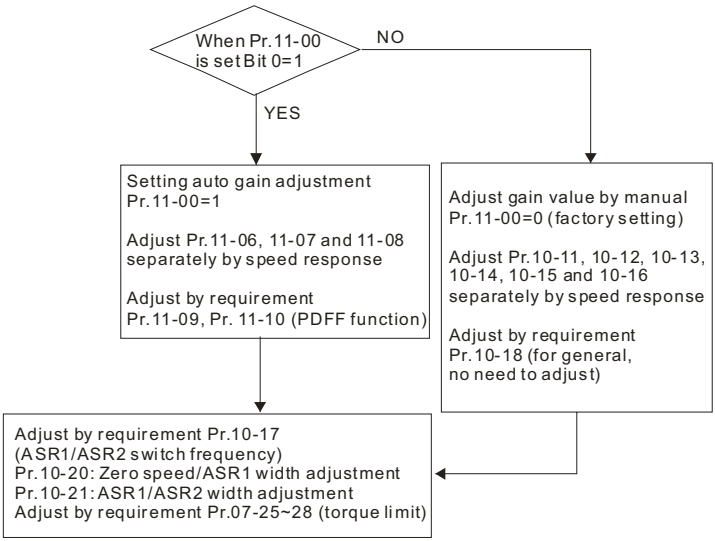
🕮 These two parameters are used to decide width of slope of ASR command during zero speed to low speed or Pr.10-17 to high speed.

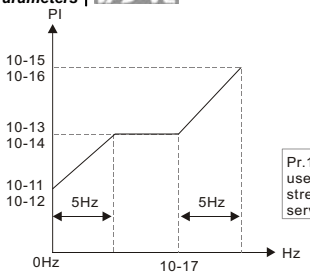


Group 11 Advanced Parameters

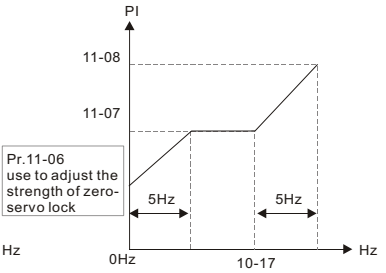
11-00	System Control		
Control mode	**FOCPG FOCPM**		Factory Setting: 0
	Settings	Bit 0=0	No function
		Bit 0=1	ASR Auto tuning, PDFF enable
		Bit 7=1	When position control is enabled, it doesn't need to set Pr.07-02 (DC Brake Current Level)
		Bit 15=0	when power is applied, it will detect the position of magnetic field again
		Bit 15=1	when power is applied, it will start from the magnetic field position of previous power failure

Bit 0=1: PDFF function is enabled and system will generate an ASR setting, Pr. 10-11~10-16 will be invalid and Pr.11-09 to 11-10 will be valid.





PI adjustment-manual gain



PI adjustment-auto gain

11-01	↗ Elevator Speed	Unit: 0.01
Control mode	**FOCPG FOCPM**	Factory Setting: 1.00
	Settings 0.10 to 3.00 m/s	

11-02	↗ Sheave Diameter	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 400
	Settings 100 to 2000 mm	

11-03	↗ Mechanical Gear Ratio	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 1
	Settings 1 to 100	

11-04	Reserved

11-05	↗ Inertial Ratio	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 40
	Settings 1 to 300%	

🕮 The load inertia can be calculated by the settings of motor parameter, Pr.11-02 Sheave Diameter, Pr.11-14 Motor Current at Accel. and Pr.11-15 Elevator Acceleration. This parameter can be used to adjust inertia ratio of load.

11-06	✓ Zero-speed Bandwidth	Unit: 1
11-07	✓ Low-speed Bandwidth	Unit: 1
11-08	✓ High-speed Bandwidth	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 10
	Settings 0 to 40Hz	

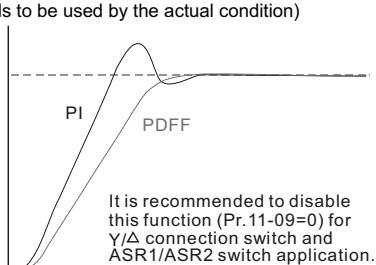
📖 After estimating inertia and set Pr.11-00=1 (auto tuning), user can adjust parameters Pr.11-06, 11-07 and 11-08 separately by speed response. The larger number you set, the faster response you will get. Pr.10-08 is the switch frequency for low-speed/high-speed bandwidth.

11-09	✓ PDFF Gain Value	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 30
	Settings 0 to 200%	

📖 After finishing estimating and set Pr.11-00=1 (auto tuning), using Pr.11-09/11-10 to reduce overshoot. Please adjust PDFF gain value by actual situation.

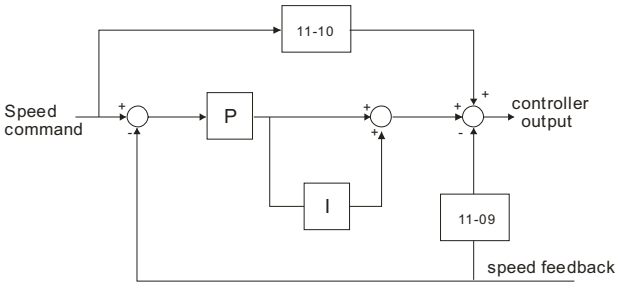
📖 Besides traditional PI control, it also provides PDFF function to reduce overshoot for speed control.

1. Get system inertia
2. Set Pr.11-00 to 1
3. Adjust Pr.11-09/11-10 (the larger number is set and the suppressed overshoot function will be better. But it needs to be used by the actual condition)



11-10	✓ Gain for Speed Feed Forward	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 0
	Settings 0 to 500	

Pr.11-09 and Pr.11-10 will be enabled when Pr.11-00 is set to Bit0=1.



11-11	↗ Notch Filter Depth	Unit: 1
Control mode	**FOCPG FOCPM**	Factory Setting: 0
	Settings 0 to 20 db	

11-12	↗ Notch Filter Frequency	Unit: 0.01
Control mode	**FOCPG FOCPM**	Factory Setting: 0.00
	Settings 0.00 to 200.00Hz	

This parameter is used to set resonance frequency of mechanical system. It can be used to suppress the resonance of mechanical system.

The larger number you set Pr.11-11, the better suppression resonance function you will get.

The notch filter frequency is the resonance of mechanical frequency.

11-13	↗ Low-pass Filter Time of Keypad Display	Unit: 0.001
Control mode	**VF VFPG SVC FOCPG TQRPG FOCPM**	Factory Setting: 0.500
	Settings 0.001 to 65.535 ms	

It is used to lower the blinking frequency of LCD display.

11-14	↗ Motor Current at Accel.	Unit: 1
Control mode	**FOCPM**	Factory Setting: 150
	Settings 50 to 200%	

11-15	↗ Elevator Acceleration	Unit: 0.1
Control mode	**FOCPM**	Factory Setting: 0.75
	Settings 0.60 to 2.00m/s	

Group 12 User-defined Parameters

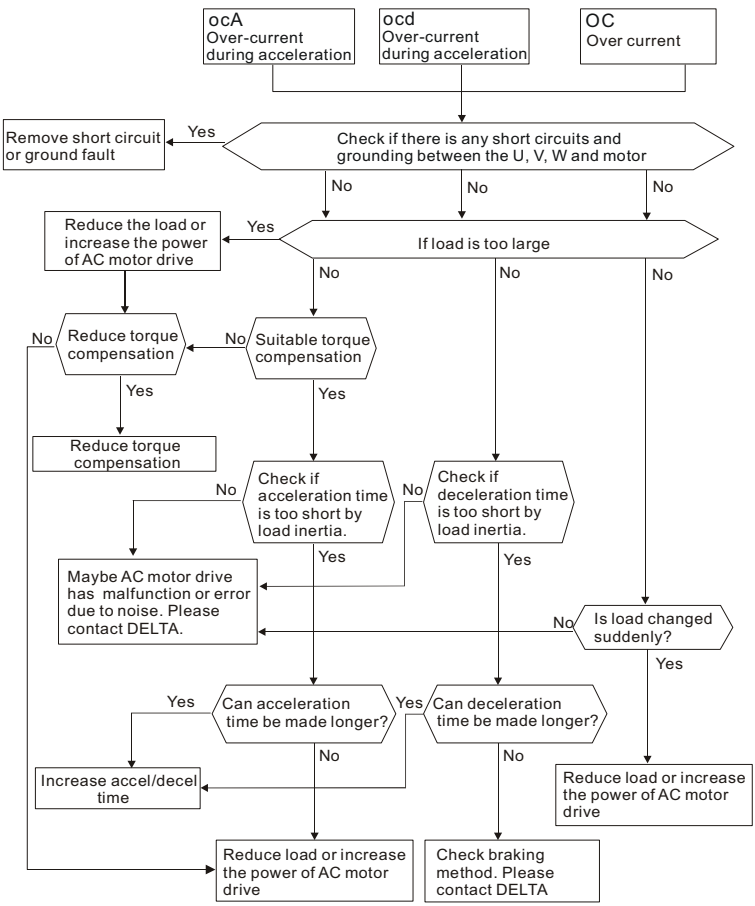
12-00 | 12-31	✓ User-defined Parameters						
Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory Setting: -
	Settings		-				

Group 13 View User-defined Parameters

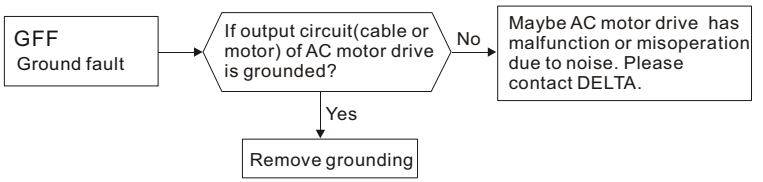
13-00 | 13-31	View User-defined Parameters

Control mode	**VF**	**VFPG**	**SVC**	**FOCPG**	**TQRPG**	**FOCPM**	Factory Setting: -
	Settings		-				

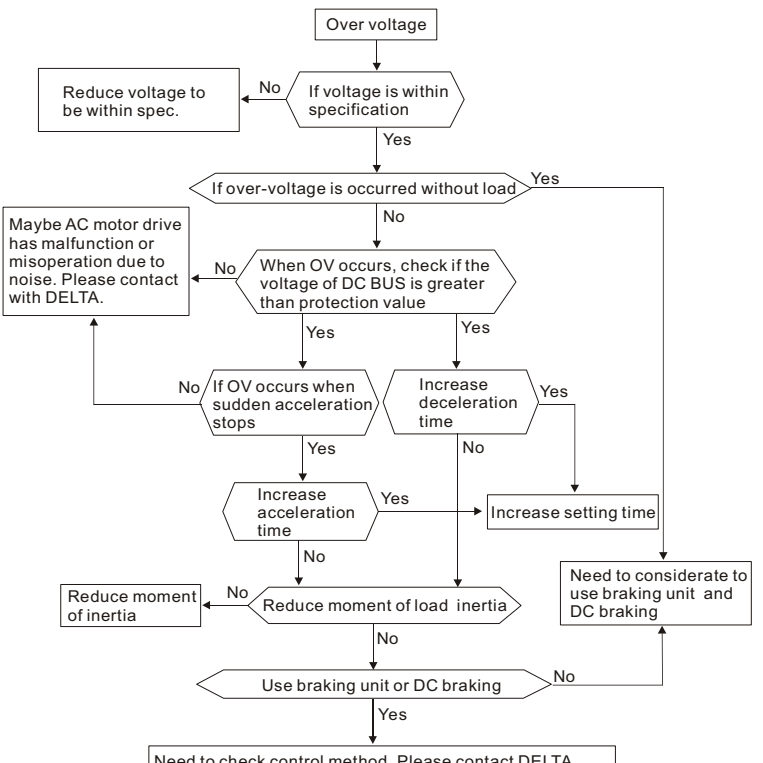
5.1 Over Current (OC)



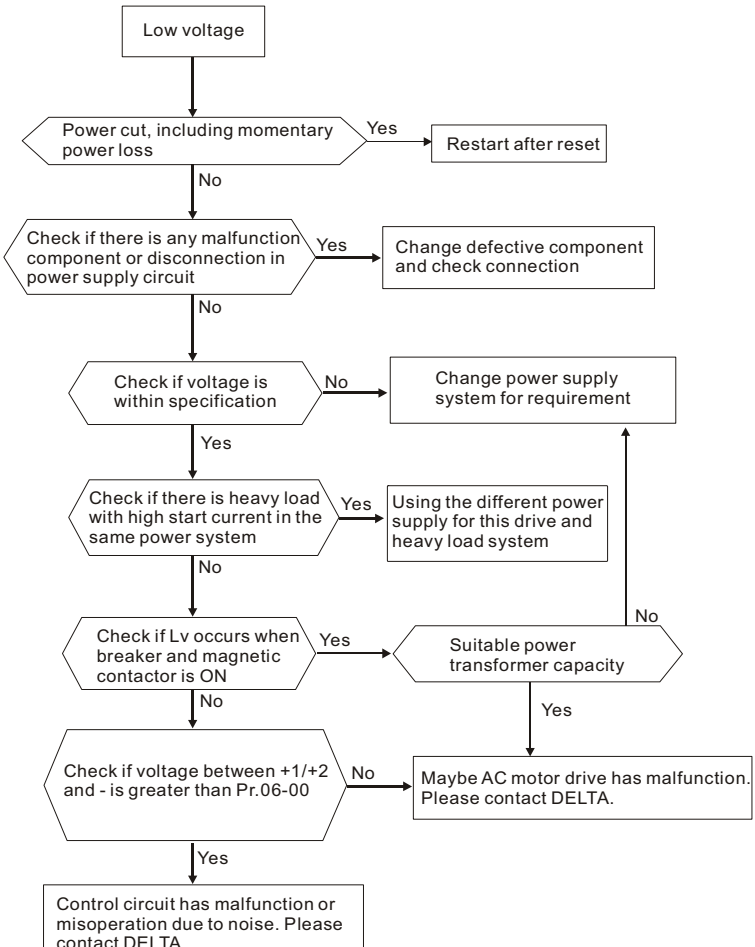
5.2 Ground Fault



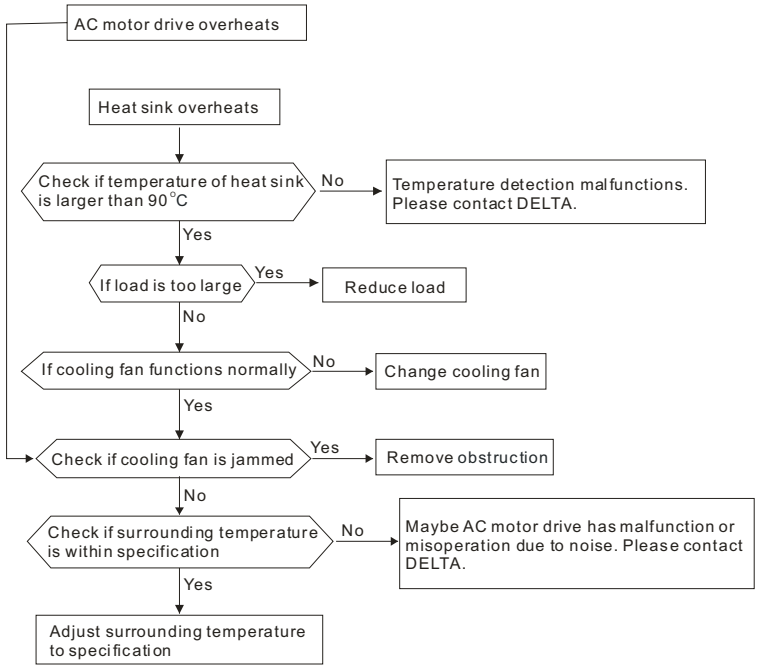
5.3 Over Voltage (OV)



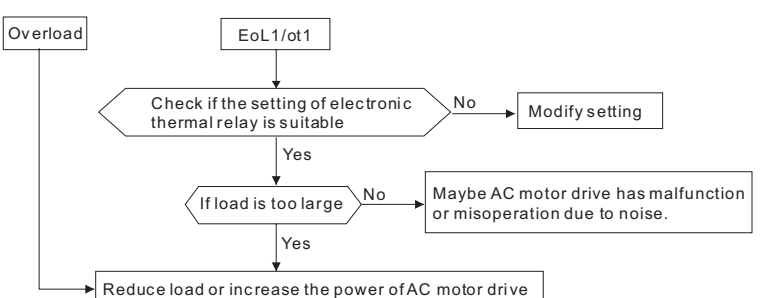
5.4 Low Voltage (Lv)



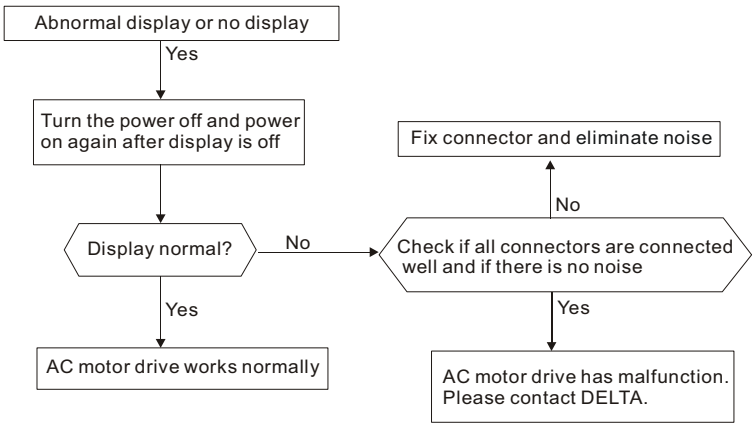
5.5 Over Heat (OH)



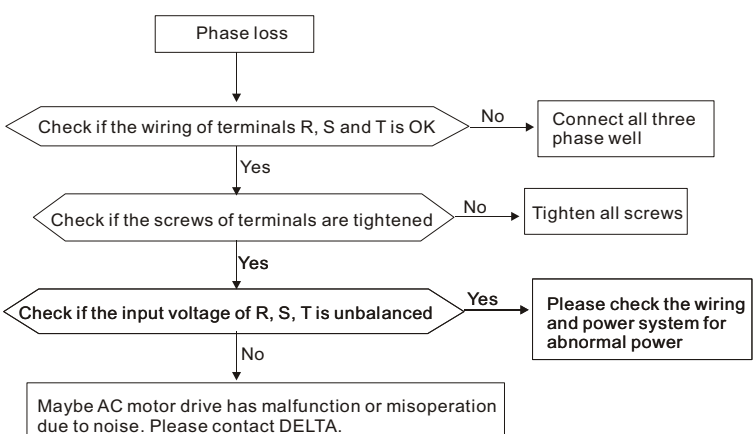
5.6 Overload



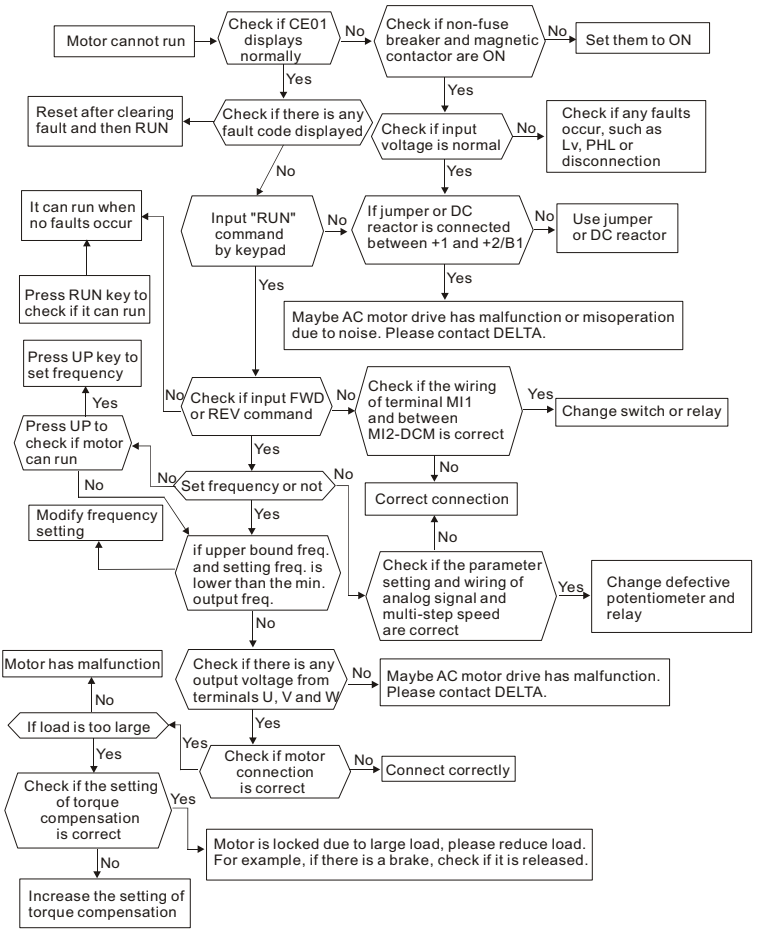
5.7 Display of KPVL-CC01 is Abnormal



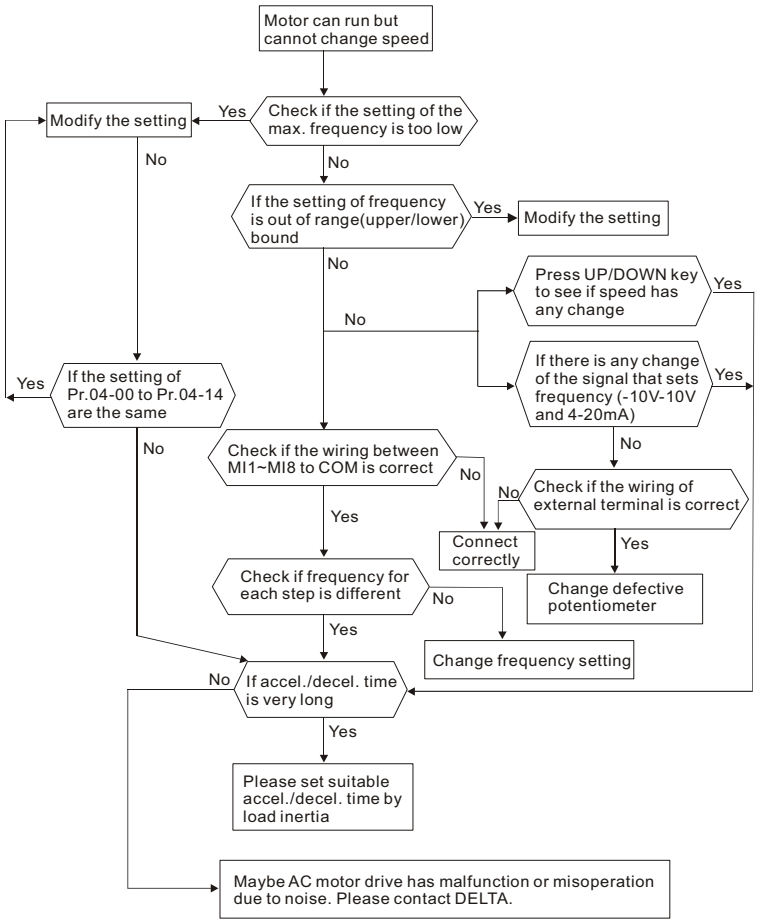
5.8 Phase Loss (PHL)



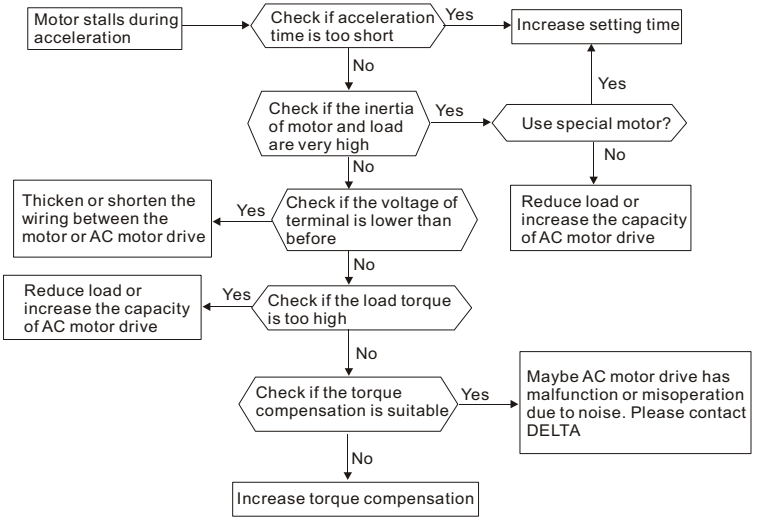
5.9 Motor cannot Run



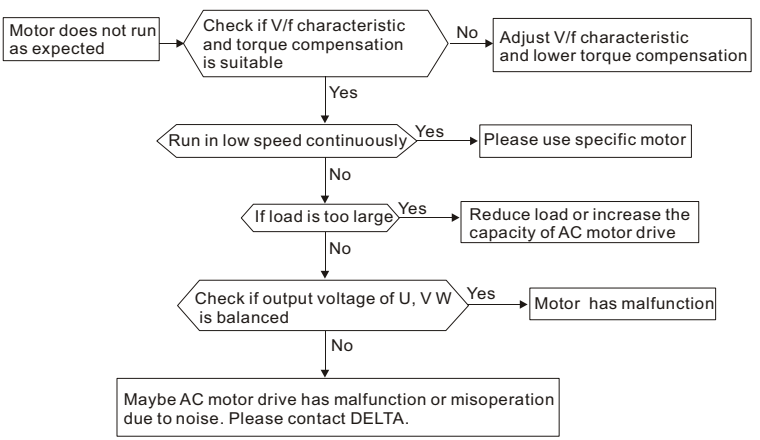
5.10 Motor Speed cannot be Changed



5.11 Motor Stalls during Acceleration



5.12 The Motor does not Run as Expected



5.13 Electromagnetic/Induction Noise

There are many noises surround the AC motor drives and invade it by radiation or power circuit. It may cause the misoperation of control circuit and even damage the AC motor drive. Of course, that is a solution to increase the noise tolerance of AC motor drive. But it is not the best one due to the limit. Therefore, solve it from the outside as following will be the best.

1. Add surge killer on the relay or contact to suppress switching surge between ON/OFF.
2. Shorten the wiring length of the control circuit or serial circuit and separate from the main circuit wiring.
3. Comply with the wiring regulation for those shielded wire and use isolation amplifier for long wire.
4. The grounding terminal should comply with the local regulation and ground independently, i.e. not to have common ground with electric welding machine and power equipment.
5. Connect a noise filter at the input terminal of the AC motor drive to prevent noise from power circuit.

In a word, three-level solutions for electromagnetic noise are “no product”, “no spread” and “no receive”.

5.14 Environmental Condition

Since AC motor drive is an electronic device, you should comply with the environmental condition stated in the appendix A. Following are the remedial measures for necessary.

1. To prevent vibration, anti-vibration spacer is the last choice. The vibration tolerance must be within the specification. The vibration effect is equal to the mechanical stress and it cannot occur frequently, continuously or repeatedly to prevent damaging AC motor drive.
2. Store in a clean and dry location free from corrosive fumes/dust to prevent rustiness, poor contact. It also may cause short by low insulation in a humid location. The solution is to use both paint and dust-proof. For particular occasion, use the enclosure with whole-seal structure.
3. The surrounding temperature should be within the specification. Too high or low temperature will affect the lifetime and reliability. For semiconductor components, damage will occur once any specification is out of range. Therefore, it is necessary to clean and periodical check for the air cleaner and cooling fan besides having cooler and sunshade.

In additional, the microcomputer may not work in extreme low temperature and needs to have heater.

4. Store within a relative humidity range of 0% to 90% and non-condensing environment. Do not turn off the air conditioner and have exsiccator for it.

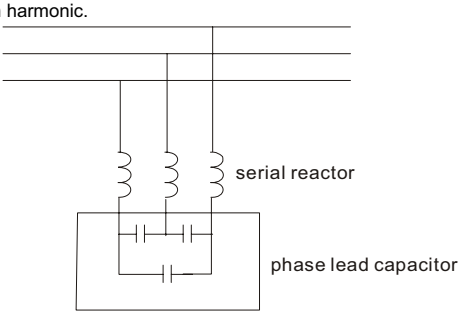
5.15 Affecting Other Machines

AC motor drive may affect the operation of other machine due to many reasons. The solutions are as follows.

- High Harmonic at Power Side

  If there is high harmonic at power side during running, the improved methods are:

  1. Separate power system: use transformer for AC motor drive.
  2. Use reactor at the power input terminal of AC motor drive or decrease high harmonic by multiple circuit.
  3. If there is phase lead capacitor, it should use serial reactor to prevent capacitor damage from high harmonic.



- Motor Temperature Rises

  When the motor is induction motor with ventilation-cooling-type used in variety speed operation, bad cooling will happen in the low speed. Therefore, it may overheat. Besides, high harmonic is in output waveform to increase copper loss and iron loss. Following measures should be used by load situation and operation range when necessary.

  1. Use the motor with independent power ventilation or increase the horsepower.
  2. Use inverter duty motor.
  3. Do NOT run in the low speed

Chapter 6 Fault Code Information and Maintenance

6.1 Fault Code Information

The AC motor drive has a comprehensive fault diagnostic system that includes several different alarms and fault messages. Once a fault is detected, the corresponding protective functions will be activated. The following faults are displayed as shown on the AC motor drive digital keypad display. The six most recent faults can be read from the digital keypad or communication.

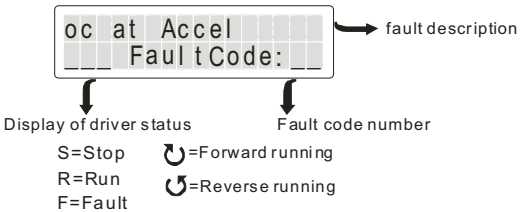
The AC motor drive is made up by numerous components, such as electronic components, including IC, resistor, capacity, transistor, and cooling fan, relay, etc. These components can't be used permanently. They have limited-life even under normal operation. Preventive maintenance is required to operate this AC motor drive in its optimal condition, and to ensure a long life.

Basic check-up items to detect if there were any abnormalities during operation are:

- Wait 5 seconds after a fault has been cleared before performing reset via keypad of input terminal.
- When the power is off after 5 minutes for ≦ 22kW models and 10 minutes for ≧ 30kW models, please confirm that the capacitors have fully discharged by measuring the voltage between DC+ and DC-. The voltage between DC+ and DC- should be less than 25VDC.
- Only qualified personnel can install, wire and maintain AC motor drives. Please take off any metal objects, such as watches and rings, before operation. And only insulated tools are allowed.
- Never reassemble internal components or wiring.
- Make sure that installation environment comply with regulations without abnormal noise, vibration and smell.

6.1.1 Common Problems and Solutions

Following fault name will only be displayed when using with optional digital keypad KPVL-CC01.



Display	Description
oc at Accel Fo FaultCode: 01	**Over-current during acceleration** (Output current exceeds triple rated current during acceleration.) **Corrective Actions:** 1. Short-circuit at motor output: Check for possible poor insulation at the output lines. 2. Acceleration Time too short: Increase the Acceleration Time. 3. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
oc at Decel Fo FaultCode: 02	**Over-current during deceleration** (Output current exceeds triple rated current during deceleration.) **Corrective Actions:** 1. Short-circuit at motor output: Check for possible poor insulation at the output line. 2. Deceleration Time too short: Increase the Deceleration Time. 3. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.
oc at Normal SPD Fo FaultCode: 03	**Over-current during steady state operation** (Output current exceeds triple rated current during constant speed.) **Corrective Actions:** 1. Short-circuit at motor output: Check for possible poor insulation at the output line. 2. Sudden increase in motor loading: Check for possible motor stall. 3. AC motor drive output power is too small: Replace the AC motor drive with the next higher power model.

Display	Description
Ground Fault Fault Code: 04	**Ground fault** **Corrective Actions:** When (one of) the output terminal(s) is grounded, short circuit current is more than 50% of AC motor drive rated current, the AC motor drive power module may be damaged. **NOTE: The short circuit protection is provided for AC motor drive protection, not for protection of the user.** 1. Check the wiring connections between the AC motor drive and motor for possible short circuits, also to ground. 2. Check whether the IGBT power module is damaged. 3. Check for possible poor insulation at the output line.
Short Fault Fault Code: 05	Short-circuit is detected between upper bridge and lower bridge of the IGBT module. **Corrective Actions:** Return to the factory
oc at Stop Fault Code: 06	Over-current at stop **Corrective Actions:** Return to the factory
ov at Accel Fault Code: 07	DC BUS over-voltage during acceleration (230V: DC 450V; 460V: DC 900V) **Corrective Actions:** 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the Deceleration Time or add an optional brake resistor.
ov at Decel Fault Code: 08	DC BUS over-voltage during deceleration (230V: DC 450V; 460V: DC 900V) **Corrective Actions:** 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the Deceleration Time or add an optional brake resistor.
ov at Normal SPD Fault Code: 09	DC BUS over-voltage during constant speed (230V: DC 450V; 460V: DC 900V) **Corrective Actions:** 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients. 3. If DC BUS over-voltage due to regenerative voltage, please increase the Deceleration Time or add an optional brake resistor.

Display	Description
ov at Stop Fault Code: 10	DC BUS over-voltage at stop **Corrective Actions:** 1. Check if the input voltage falls within the rated AC motor drive input voltage range. 2. Check for possible voltage transients.
Lv at Accel Fault Code: 11	DC BUS voltage is less than Pr.06-00 during acceleration. **Corrective Actions:** 1. Check if the input voltage is normal 2. Check for possible sudden load
Lv at Decel Fault Code: 12	DC BUS voltage is less than Pr.06-00 during deceleration. **Corrective Actions:** 1. Check if the input voltage is normal 2. Check for possible sudden load
Lv at Normal SPD Fault Code: 13	DC BUS voltage is less than Pr.06-00 during constant speed. **Corrective Actions:** 1. Check if the input voltage is normal 2. Check for possible sudden load
Lv at Stop Fault Code: 14	Low voltage at stop **Corrective Actions:** 1. Check if the input voltage is normal 2. Check for possible sudden load
Phase Loss Fault Code: 15	Phase loss **Corrective Actions:** Check Power Source Input if all 3 input phases are connected without loose contacts.
IGBT Over Heat Fault Code: 16	**IGBT overheating** IGBT temperature exceeds protection level 1 to15HP: 90 °C 20 to 100HP: 100 °C **Corrective Actions:** 1. Ensure that the ambient temperature falls within the specified temperature range. 2. Make sure that the ventilation holes are not obstructed. 3. Remove any foreign objects from the heatsinks and check for possible dirty heat sink fins. 4. Check the fan and clean it. 5. Provide enough spacing for adequate ventilation.
Thermo 1 Open Fault Code: 18	OH1 hardware failure **Corrective Actions:** Return to the factory

Display	Description
Fan Locked Fault Code: 20	**Fan failure** **Corrective Actions:** 1. Make sure that the fan is not obstructed. 2. Return to the factory
Inverter oL Fault Code: 21	**Overload** The AC motor drive detects excessive drive output current. **NOTE: The AC motor drive can withstand up to 150% of the rated current for a maximum of 60 seconds.** **Corrective Actions:** 1. Check whether the motor is overloaded. 2. Take the next higher power AC motor drive model.
Thermal Relay 1 Fault Code: 22	**Motor 1 overload** **Corrective Actions:** 1. Check whether the motor is overloaded. 2. Check whether the rated current of motor (Pr.05-01) is suitable 3. Take the next higher power AC motor drive model.
Motor Over Heat Fault Code: 24	**Motor overheating** The AC motor drive detects that the internal temperature exceeds Pr.06-30 (PTC level) **Corrective Actions:** 1. Make sure that the motor is not obstructed. 2. Ensure that the ambient temperature falls within the specified temperature range. 3. Take the next higher power AC motor drive model.
Over Torque 1 Fault Code: 26	**Electronic Thermal Relay 1 Protection** **Corrective Actions:** 1. Check whether the motor is overloaded. 2. Check whether motor rated current setting (Pr.05-01) is suitable 3. Check electronic thermal relay function 4. Take the next higher power AC motor drive model.
Over Torque 2 Fault Code: 27	**Electronic Thermal Relay 2 Protection** **Corrective Actions:** 1. Check whether the motor is overloaded. 2. Check whether motor rated current setting (Pr.05-01) is suitable 3. Check electronic thermal relay function 4. Take the next higher power AC motor drive model.
EEPROM Write Err Fault Code: 30	**Internal EEPROM can not be programmed.** **Corrective Actions:** 1. Press “RESET” key to the factory setting. 2. Return to the factory.

Display	Description
EEPROM Read Err Fault Code: 31	**Internal EEPROM can not be read.** **Corrective Actions:** 1. Press "RESET" key to the factory setting. 2. Return to the factory.
Isum Sensor Err Fault Code: 32	**Hardware failure in current detection** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
Ias Sensor Err Fault Code: 33	**U-phase error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
Ibs Sensor Err Fault Code: 34	**V-phase error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
Ics Sensor Err Fault Code: 35	**W-phase error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
cc HW Error Fault Code: 36	**CC (current clamp)** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
oc HW Error Fault Code: 37	**OC hardware error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
ov HW Error Fault Code: 38	**OV hardware error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
GFF HW Error Fault Code: 39	**GFF hardware error** **Corrective Actions:** Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
Auto Tuning Err Fault Code: 40	**Auto tuning error** **Corrective Actions:** 1. Check cabling between drive and motor 2. Check the motor capacity and parameters settings 3. Retry again

Display	Description
PID Fbk Error Fault Code: 41	**PID loss (ACI)** **Corrective Actions:** 1. Check the wiring of the PID feedback 2. Check the PID parameters settings
PG Fbk Error Fault Code: 42	**PG feedback error** **Corrective Actions:** Check if Pr.10-01 is not set to 0 when it is PG feedback control
PG Fbk Loss Fault Code: 43	**PG feedback loss** **Corrective Actions:** Check the wiring of the PG feedback
PG Fbk Over SPD Fault Code: 44	**PG feedback stall** **Corrective Actions:** 1. Check the wiring of the PG feedback 2. Check if the setting of PI gain and deceleration is suitable 3. Return to the factory
PG Fbk Deviate Fault Code: 45	**PG slip error** **Corrective Actions:** 1. Check the wiring of the PG feedback 2. Check if the setting of PI gain and deceleration is suitable 3. Return to the factory
PG Ref Error Fault Code: 46	**Pulse input error** **Corrective Actions:** 1. Check the pulse wiring 2. Return to the factory
PG Ref Loss Fault Code: 47	**Pulse input loss** **Corrective Actions:** 1. Check the pulse wiring 2. Return to the factory
ACI Loss Fault Code: 48	**ACI loss** **Corrective Actions:** 1. Check the ACI wiring 2. Check if the ACI signal is less than 4mA
External Fault Fault Code: 49	**External Fault** **Corrective Actions:** 1. Input EF (N.O.) on external terminal is closed to GND. Output U, V, W will be turned off. 2. Give RESET command after fault has been cleared.

Display	Description
Emergency Stop Fault Code: 50	**Emergency stop** **Corrective Actions:** 1. When the multi-function input terminals MI1 to MI8 are set to emergency stop and the AC motor drive stops output. 2. Press RESET after fault has been cleared.
Base Block Fault Code: 51	**Base Block** **Corrective Actions:** 1. When the multi-function input terminals MI1 to MI8 are set to base block and the AC motor drive stops output. 2. Press RESET after fault has been cleared.
Password Error Fault Code: 52	**Password is locked** **Corrective Actions:** Keypad will be locked. Turn the power ON after power OFF to re-enter the correct password. See Pr.00-07 and 00-08.
PC Err Command Fault Code: 54	**Illegal function code** **Corrective Actions:** Check if the function code is correct (function code must be 03, 06, 10, 63)
PC Err Address Fault Code: 55	**Illegal data length** **Corrective Actions:** Check if the communication data length is correct.
PC Err Data Fault Code: 56	**Illegal data value** **Corrective Actions:** Check if the data value exceeds max./min. value.
PC Slave Fault Fault Code: 57	**illegal communication address** **Corrective Actions:** Check if the communication address is correct.
PC Time Out Fault Code: 58	**Communication time-out** **Corrective Actions:** Check if the wiring for the communication is correct.
PU Time Out Fault Code: 59	**Keypad (KPVL-CC01) communication time-out** **Corrective Actions:** 1. Check if the wiring for the communication is correct 2. Check if there is any wrong with the keypad
Brk Chopper Fail Fault Code: 60	**Brake chopper fail** **Corrective Actions:** Press RESET key to correct it. If fault code is still displayed on the keypad, please return to the factory.

Display	Description
Safety Relay Err Fault Code: 63	**Safety loop error** **Corrective Actions:** 1. Check if the jumper JP18 is short circuit. 2. Re-power on to try it. If fault code is still displayed on the keypad, please return to the factory.
Mech Brake Fail Fault Code: 64	**Mechanical brake error** **Corrective Actions:** 1. Check if the mechanical brake signal is correct. 2. Check if the detection time setting of mechanical brake (Pr.02-35) is correct.

6.1.2 Reset

There are three methods to reset the AC motor drive after solving the fault:

1. Press STOP RESET key on KPVL-CC01.
2. Set external terminal to “RESET” and then set to be ON.
3. Send “RESET” command by communication.

NOTE

Make sure that RUN command or signal is OFF before executing RESET to prevent damage or personal injury due to immediate operation.

6.2 Maintenance and Inspections

Before the check-up, always turn off the AC input power and remove the cover. Wait at least 10 minutes after all display lamps have gone out, and then confirm that the capacitors have fully discharged by measuring the voltage between DC+ and DC-. The voltage between DC+ and DC- should be less than 25VDC.

■ **Ambient environment**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Check the ambient temperature, humidity, vibration and see if there are any dust, gas, oil or water drops	Visual inspection and measurement with equipment with standard specification	○		
If there are any dangerous objects	Visual inspection	○		

■ **Voltage**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Check if the voltage of main circuit and control circuit is correct	Measure with multimeter with standard specification	○		

■ **Keypad**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
Is the display clear for reading	Visual inspection	○		
Any missing characters	Visual inspection	○		

■ **Mechanical parts**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal sound or vibration	Visual and aural inspection		O	
If there are any loose screws	Tighten the screws		O	
If any part is deformed or damaged	Visual inspection		O	
If there is any color change by overheating	Visual inspection		O	
If there is any dust or dirt	Visual inspection		O	

■ **Main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose or missing screws	Tighten or replace the screw	O		
If machine or insulator is deformed, cracked, damaged or with color change due to overheating or ageing	Visual inspection **NOTE: Please ignore the color change of copper plate**		O	
If there is any dust or dirt	Visual inspection		O	

■ **Terminals and wiring of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If the terminal or the plate is color change or deformation due to overheat	Visual inspection		O	
If the insulator of wiring is damaged or color change	Visual inspection		O	
If there is any damage	Visual inspection	O		

■ **DC capacity of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any leak of liquid, color change, crack or deformation	Visual inspection	○		
If the safety valve is not removed? If valve is inflated?	Visual inspection	○		
Measure static capacity when required		○		

■ **Resistor of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any peculiar smell or insulator cracks due to overheat	Visual inspection, smell	○		
If there is any disconnection	Visual inspection	○		
If connection is damaged?	Measure with multimeter with standard specification	○		

■ **Transformer and reactor of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal vibration or peculiar smell	Visual, aural inspection and smell	○		

■ **Magnetic contactor and relay of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose screws	Visual and aural inspection	O		
If the contact works correctly	Visual inspection	O		

■ **Printed circuit board and connector of main circuit**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there are any loose screws and connectors	Tighten the screws and press the connectors firmly in place.		O	
If there is any peculiar smell and color change	Visual and smell inspection		O	
If there is any crack, damage, deformation or corrosion	Visual inspection		O	
If there is any liquid is leaked or deformation in capacity	Visual inspection		O	

■ **Cooling fan of cooling system**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any abnormal sound or vibration	Visual, aural inspection and turn the fan with hand (turn off the power before operation) to see if it rotates smoothly		O	
If there is any loose screw	Tighten the screw		O	
If there is any color change due to overheat	Change fan		O	

■ **Ventilation channel of cooling system**

Check Items	Methods and Criterion	Maintenance Period		
		Daily	Half Year	One Year
If there is any obstruction in the heat sink, air intake or air outlet	Visual inspection		O	

NOTE

Please use the neutral cloth for clean and use dust cleaner to remove dust when necessary.

Appendix A Specifications

There are 230V and 460V models for customers to choose by their requirement.

Voltage Class		230V Class					
Model Number VFD-XXXVL		055	075	110	150	185	220
Max. Applicable Motor Output (kW)		5.5	7.5	11	15	18.5	22
Max. Applicable Motor Output (hp)		7.5	10	15	20	25	30
Output Rating	Rated Output Capacity (kVA)	9.5	12.5	19	25	29	34
	Rated Output Current for Constant Torque (A)	21.9	27.1	41.1	53	70	79
	Rated Output Current for Variable Torque (A)	25	31	47	60	80	90
	Maximum Output Voltage (V)	3-Phase Proportional to Input Voltage					
	Output Frequency (Hz)	0.00~120.00 Hz					
	Carrier Frequency (kHz)	12kHz			9kHz		
Input Rating	Rated Input Current (A)	25	31	47	60	80	90
	Rated Voltage/Frequency	3-phase 200-240V, 50/60Hz					
	Voltage Tolerance	±10%(180~264 V)					
	Frequency Tolerance	±5%(47~63 Hz)					
Cooling Method		Fan Cooled					
Weight (kg)		8	10	10	13	13	13

Voltage Class		460V Class					
Model Number VFD-XXXVL		055	075	110	150	185	220
Max. Applicable Motor Output (kW)		5.5	7.5	11	15	18.5	22
Max. Applicable Motor Output (hp)		7.5	10	15	20	25	30
Output Rating	Rated Output Capacity (kVA)	9.9	13.7	18	24	29	34
	Rated Output Current for Constant Torque (A)	12.3	15.8	21	27	34	41
	Rated Output Current for Variable Torque (A)	14	18	24	31	39	47
	Maximum Output Voltage (V)	3-phase Proportional to Input Voltage					
	Output Frequency (Hz)	0.00~120.00 Hz					
	Carrier Frequency (kHz)	12kHz			9kHz		
Input Rating	Rated Input Current (A)	3-phase 380~480V					
		14	18	24	31	39	47
	Rated Voltage	3-phase 380 to 480 V, 50/60Hz					
	Voltage Tolerance	±10%(342~528 V)					
	Frequency Tolerance	±5%(47~63 Hz)					
Cooling Method		Fan Cooled					
Weight (kg)		8	10	10	13	13	13

General Specifications		
Control Characteristics	Control System	1: V/f, 2: VF+PG, 3: SVC, 4: FOC+PG, 5: TQR+PG, 6:FOC+PG(PM)
	Start Torque	Starting torque is 150% at 0.5Hz and 0Hz with FOC + PG control mode
	Speed Control Range	1:100 Sensorless vector (up to 1:1000 when using PG card)
	Speed Control Resolution	±0.5% Sensorless vector (up to±0.02% when using PG card)
	Speed Response Ability	5Hz (up to 30Hz for vector control)
	Max. Output Frequency	0.00 to 120.00Hz
	Output Frequency Accuracy	Digital command ±0.005%, analog command ±0.5%
	Frequency Setting Resolution	Digital command ±0.01Hz, analog command: 1/4096(12-bit) of the max. output frequency
	Torque Limit	Max. is 200% torque current
	Torque Accuracy	±5%
	Accel/Decel Time	0.00 to 600.00/0.0 to 6000.0 seconds
	V/f Curve	Adjustable V/f curve using 4 independent points and square curve
	Frequency Setting Signal	0-+10V, ±10V, 4~20mA
	Brake Torque	About 20%
Protection Characteristics	Motor Protection	Electronic thermal relay protection
	Over-current Protection	The current forces 220% of the over-current protection and 300% of the rated current
	Ground Leakage Current Protection	Higher than 50% rated current
	Overload Ability	Constant torque: 150% for 60 seconds, variable torque: 200% for 3 seconds
	Over-voltage Protection	Over-voltage level: Vdc > 400/800V; low-voltage level: Vdc < 200/400V
	Over-voltage Protection for the Input Power	Varistor (MOV)
	Over-temperature Protection	Built-in temperature sensor
	Compensation for the Momentory Power Loss	Up to 5 seconds for parameter setting
Environmental Conditions	Protection Level	NEMA 1/IP20
	Operation Temperature	-10°C to 45°C
	Storage Temperature	-20°C to 60°C
	Ambient Humidity	Below 90% RH (non-condensing)
	Vibration	9.80665m/s^2 (1G) less than 20Hz, 5.88m/s^2 (0.6G) at 20 to 50Hz
	Installation Location	Altitude 1,000 m or lower, keep from corrosive gasses, liquid and dust
Approvals		CE

Appendix B Accessories

General Precautions

- This VFD-VL AC motor drive has gone through rigorous quality control tests at the factory before shipment. If the package is damaged during shipping, please contact your dealer.
- The accessories produced by Delta are only for using with Delta AC motor drive. Do NOT use with other drive to prevent damage.

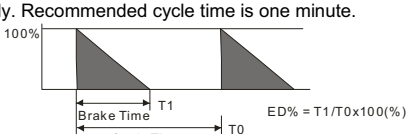
B.1 All Brake Resistors & Brake Units Used in AC Motor Drives

Voltage	Applicable Motor hp	Applicable Motor kW	Full Load Torque Nm	Resistor value spec for each AC Motor Drive	Brake Torque 10%ED	Min. Equivalent Resistor Value for each AC Motor Drive
230V Series	7.5	5.5	3.111	2400W 16Ω	125	16Ω
	10	7.5	4.148	3000W 12Ω	125	12Ω
	15	11	6.186	4800W 9Ω	125	9Ω
	20	15	8.248	4800W 6.8Ω	125	6.8Ω
	25	18.5	10.281	6000W 6Ω	125	6Ω
	30	22	12.338	9600W 5Ω	125	5Ω
460V Series	7.5	5.5	3.111	500W 50Ω	125	50Ω
	10	7.5	4.148	1000W 40Ω	125	40Ω
	15	11	6.186	1000W 33Ω	125	33Ω
	20	15	8.248	1500W 25Ω	125	25Ω
	25	18.5	10.281	4800W 21Ω	125	21Ω
	30	22	12.338	4800W 19Ω	125	19Ω

NOTE

1. Please select the recommended resistance value (Watt) and the duty-cycle value (ED%).
2. Definition for Brake Usage ED%

   Explanation: The definition of the brake usage ED(%) is for assurance of enough time for the brake unit and brake resistor to dissipate away heat generated by braking. When the brake resistor heats up, the resistance would increase with temperature, and brake torque would decrease accordingly. Recommended cycle time is one minute.



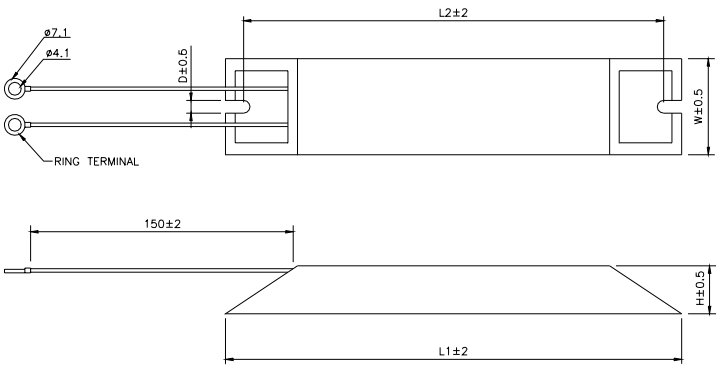
3. For safety consideration, install an overload relay between the brake unit and the brake resistor. In conjunction with the magnetic contactor (MC) prior to the drive, it can perform complete protection against abnormality. The purpose of installing the thermal overload relay is to protect the brake resistor from damage due to frequent brake, or due to brake unit keeping operating resulted from unusual high input voltage. Under such circumstance, just turn off the power to prevent damaging the brake resistor.
4. If damage to the drive or other equipment are due to the fact that the brake resistors and the brake modules in use are not provided by Delta, the warranty will be void.
5. Take into consideration the safety of the environment when installing the brake resistors.

6. If the minimum resistance value is to be utilized, consult local dealers for the calculation of the Watt figures.
7. Please select thermal relay trip contact to prevent resistor over load. Use the contact to switch power off to the AC motor drive!
8. When using more than 2 brake units, equivalent resistor value of parallel brake unit can't be less than the value in the column "Minimum Equivalent Resistor Value for Each AC Drive" (the right-most column in the table).
9. Please read the wiring information in the user manual of brake unit thoroughly prior to taking into operation.

B.1.1 Dimensions and Weights for Brake Resistors

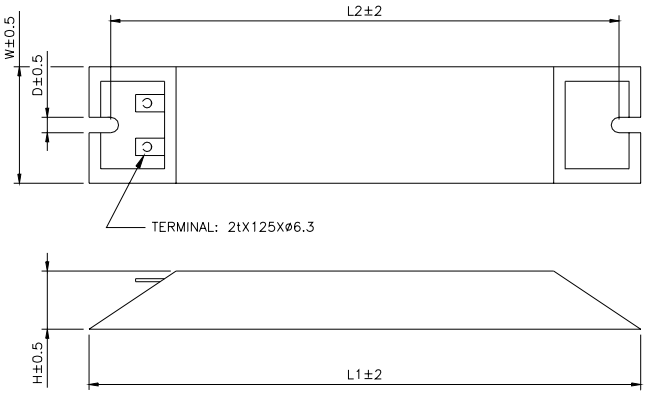
(Dimensions are in millimeter)

Order P/N: BR080W200, BR080W750, BR300W070, BR300W100, BR300W250, BR300W400, BR400W150, BR400W040



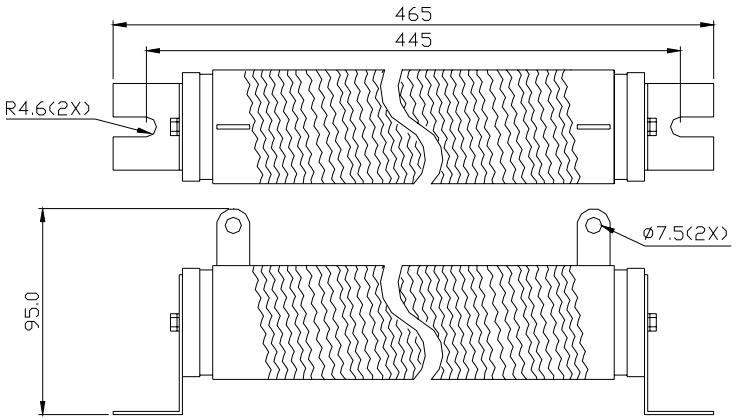
Model no.	L1	L2	H	D	W	Max. Weight (g)
BR080W200	140	125	20	5.3	60	160
BR080W750						
BR300W070	215	200	30	5.3	60	750
BR300W100						
BR300W250						
BR300W400						
BR400W150	265	250	30	5.3	60	930
BR400W040						

Order P/N: BR500W030, BR500W100, BR1K0W020, BR1K0W075



Model no.	L1	L2	H	D	W	Max. Weight (g)
BR500W030	335	320	30	5.3	60	1100
BR500W100						
BR1K0W020	400	385	50	5.3	100	2800
BR1K0W075						

Order P/N: BR1K0W050, BR1K2W008, BR1K2W6P8, BR1K5W005, BR1K5W040



B.2 Non-fuse Circuit Breaker Chart

For 1-phase/3-phase drives, the current rating of the breaker shall be greater than 2 X (rated input current).

3-phase			
Model	**Input Current (A)**	**Model**	**Input Current (A)**
VFD055VL23A	50	VFD150VL23A	125
VFD055VL43A	30	VFD150VL43A	60
VFD075VL23A	60	VFD185VL23A	150
VFD075VL43A	40	VFD185VL43A	75
VFD110VL23A	100	VFD220VL23A	175
VFD110VL43A	50	VFD220VL43A	100

B.3 Fuse Specification Chart

Smaller fuses than those shown in the table are permitted.

Model	**I (A) Input**	**I (A) Output**	**Line Fuse**	
			I (A)	**Bussmann P/N**
VFD055VL23A	26	25	50	JJN-50
VFD055VL43A	14	13	30	JJN-30
VFD075VL23A	34	33	60	JJN-60
VFD075VL43A	19	18	40	JJN-40
VFD110VL23A	50	49	100	JJN-100
VFD110VL43A	25	24	50	JJN-50
VFD150VL23A	60	65	125	JJN-125
VFD150VL43A	32	32	60	JJN-60
VFD185VL23A	75	75	150	JJN-150
VFD185VL43A	39	38	75	JJN-70
VFD220VL23A	90	90	175	JJN-175
VFD220VL43A	49	45	100	JJN-100

B.4 AC Reactor

B.4.1 AC Input Reactor Recommended Value

460V, 50/60Hz, 3-Phase

kW	HP	Fundamental Amps	Max. continuous Amps	Inductance (mH)	
				3% impedance	**5% impedance**
5.5	7.5	12	18	2.5	4.2
7.5	10	18	27	1.5	2.5
11	15	25	37.5	1.2	2
15	20	35	52.5	0.8	1.2
18.5	25	35	52.5	0.8	1.2
22	30	45	67.5	0.7	1.2

B.4.2 AC Output Reactor Recommended Value

230V, 50/60Hz, 3-Phase

kW	HP	Fundamental Amps	Max. continuous Amps	Inductance (mH)	
				3% impedance	**5% impedance**
5.5	7.5	25	37.5	0.5	1.2
7.5	10	35	52.5	0.4	0.8
11	15	55	82.5	0.25	0.5
15	20	80	120	0.2	0.4
18.5	25	80	120	0.2	0.4
22	30	100	150	0.15	0.3

460V, 50/60Hz, 3-Phase

kW	HP	Fundamental Amps	Max. continuous Amps	Inductance (mH)	
				3% impedance	**5% impedance**
5.5	7.5	18	27	1.5	2.5
7.5	10	18	27	1.5	2.5
11	15	25	37.5	1.2	2
15	20	35	52.5	0.8	1.2

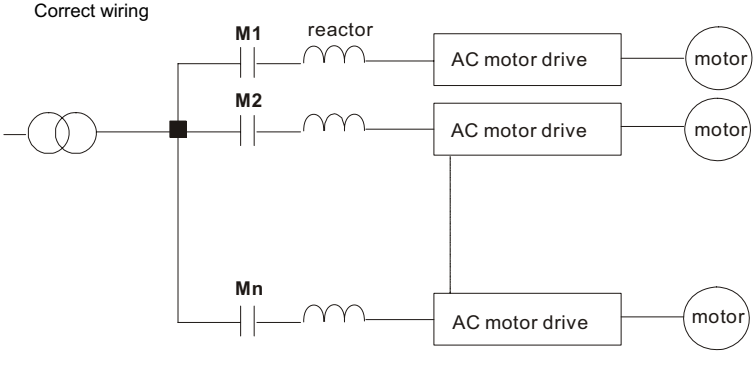
kW	HP	Fundamental Amps	Max. continuous Amps	Inductance (mH)	
				3% impedance	**5% impedance**
18.5	25	45	67.5	0.7	1.2
22	30	45	67.5	0.7	1.2

B.4.3 Applications for AC Reactor

Connected in input circuit

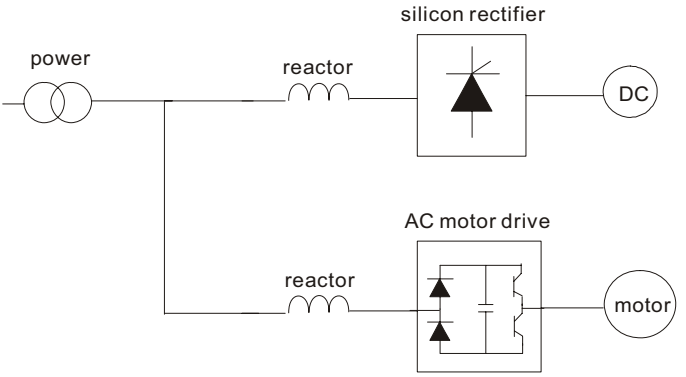
Application 1	Question
When more than one AC motor drive is connected to the same power, one of them is ON during operation.	When applying to one of the AC motor drive, the charge current of capacity may cause voltage ripple. The AC motor drive may damage when over current occurs during operation.

Correct wiring



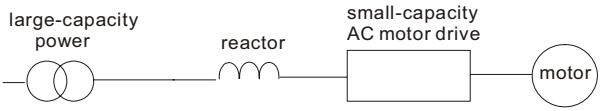
Application 2	Question
Silicon rectifier and AC motor drive is connected to the same power.	Surges will be generated at the instant of silicon rectifier switching on/off. These surges may damage the mains circuit.

Correct wiring



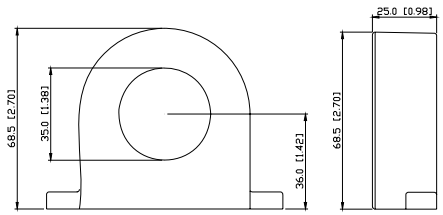
Application 3	Question
Used to improve the input power factor, to reduce harmonics and provide protection from AC line disturbances (surges, switching spikes, short interruptions, etc.). AC line reactor should be installed when the power supply capacity is 500kVA or more and exceeds 6 times the inverter capacity, or the mains wiring distance ≤ 10m.	When power capacity is too large, line impedance will be small and the charge current will be too large. That may damage AC motor drive due to higher rectifier temperature.

Correct wiring



B.5 Zero Phase Reactor (RF220X00A)

Dimensions are in millimeter and (inch)



Cable type (**Note**)	Recommended Wire Size			Qty.	Wiring Method
	AWG	mm^2	Nominal (mm^2)		
Single-core	≦10	≦5.3	≦5.5	1	Diagram A
	≦2	≦33.6	≦38	4	Diagram B
Three-core	≦12	≦3.3	≦3.5	1	Diagram A
	≦1	≦42.4	≦50	4	Diagram B

Note: 600V Insulated unshielded Cable.

Diagram A

Please wind each wire 4 times around the core. The reactor must be put at inverter output as close as possible.

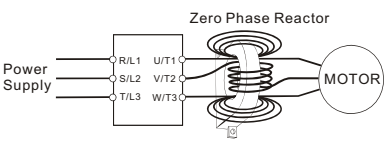
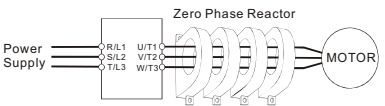


Diagram B

Please put all wires through 4 cores in series without winding.



Note 1: The table above gives approximate wire size for the zero phase reactors but the selection is ultimately governed by the type and diameter of cable fitted i.e. the cable must fit through the center hole of zero phase reactors.

Note 2: Only the phase conductors should pass through, not the earth core or screen.

Note 3: When long motor output cables are used an output zero phase reactor may be required to reduce radiated emissions from the cable.

B.6 DC Choke Recommended Values

230V DC Choke

Input voltage	kW	HP	DC Amps	Inductance (mh)
230Vac 50/60Hz 3-Phase	5.5	7.5	32	0.85
	7.5	10	40	0.75
	11	15	62	Built-in
	15	20	92	Built-in
	18.5	25	110	Built-in
	22	30	125	Built-in

460V DC Choke

Input voltage	kW	HP	DC Amps	Inductance (mh)
460Vac 50/60Hz 3-Phase	5.5	7.5	18	3.75
	7.5	10	25	4.00
	11	15	32	Built-in
	15	20	50	Built-in
	18.5	25	62	Built-in
	22	30	80	Built-in

B.7 Digital Keypad KPVL-CC01

The digital keypad is the display of VFD-VL series. The following keypad appearance is only for reference and please see the product for actual appearance.

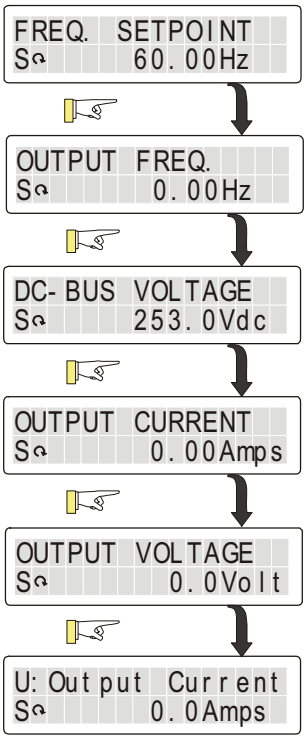
B.7.1 Description of the Digital Keypad KPVL-CC01

Display Message	Descriptions
FREQ. SETPOINT 60.00Hz Press MODE key	Displays the AC drive Master Frequency
OUTPUT FREQ. 0.00Hz Press MODE key	Displays the actual output frequency present at terminals U/T1, V/T2, and W/T3

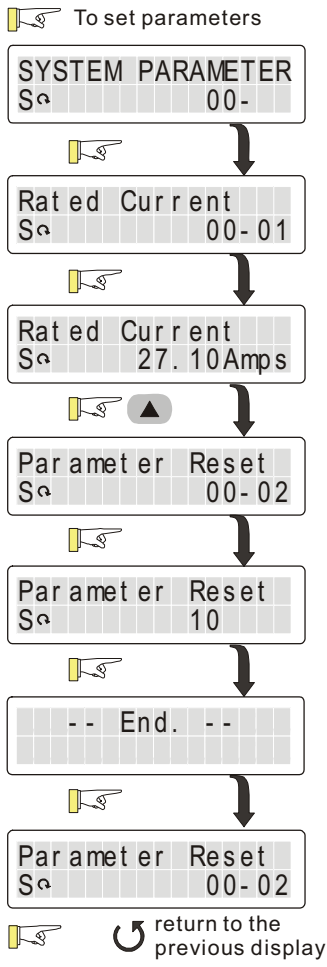
Display Message	Descriptions
DC-BUS VOLTAGE Ra 716.0Vdc Press MODE key	Displays the voltage of DC BUS
OUTPUT CURRENT Sa 0.00Amps Press MODE key	Displays the output current present at terminals U/T1, V/T2, and W/T3
OUTPUT VOLTAGE Sa 0.0Volt Press MODE key	Displays the output voltage of motor
U:Output Current Sa 0.0Amps Press MODE key	User defined unit (Where U= Pr.00-04)
PARAM COPY Sa READ 1	Copy the first set of parameter groups from the drive to the keypad. It can save two sets of parameter groups to keypad. (one set is from group 0 to group 13)
PARAM COPY Sa SAVE 1 v1.00	Save the first set of parameter groups from the keypad to other drive. The firmware version is 1.00.
SYSTEM PARAMETER Sa 00-	Displays the group number
Rated Current 27.10Amp	Displays the actual stored value of the selected parameter
External Fault Fa FaultCode:60	External Fault
-- End. --	Display “End” for approximately 1 second if input has been accepted by pressing PROG/DATA key. After a parameter value has been set, the new value is automatically stored in memory.
-- Err. --	Display “Err”, if the input is invalid.

B.7.2 How to Operate the Digital Keypad KPVL-CC01

Selection Mode



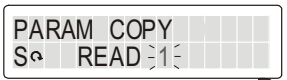
In the selection mode, press PROG DATA to set the parameters.



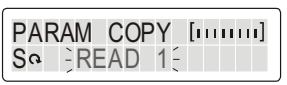
In the parameters mode, it will display parameters and parameters definitions

To copy parameters

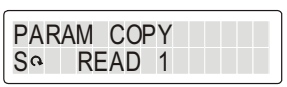
From drive to KPVL-CC01



Press PROG DATA and hold on for about 5 seconds

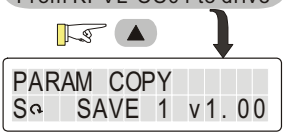


When "READ 1" starts blinking, it starts to save to KPVL-CC01.

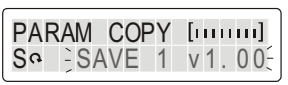


Finish to save parameters

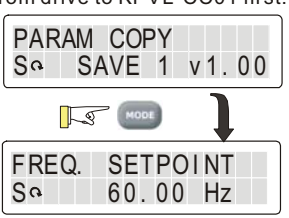
From KPVL-CC01 to drive



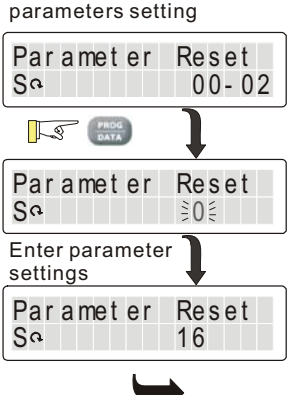
Press PROG DATA and hold on for about 5 seconds

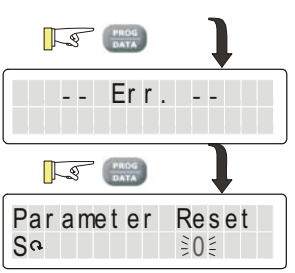


When "SAVE 1" starts blinking, it starts to save to KPVL-CC01. V1.00 is the firmware version.It fails to save to KPVL-CC01 when it displays V --.--. It needs to save parameters from drive to KPVL-CC01 first.



When entering error parameters setting

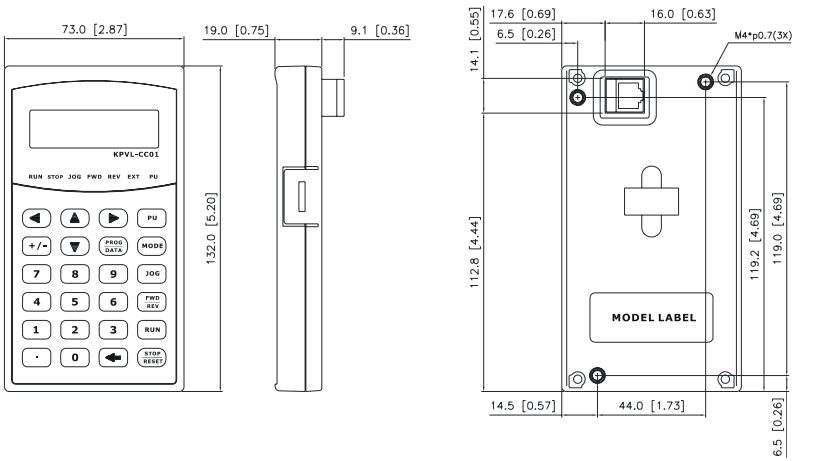




Please re-enter the correct value when the setting is blinking.

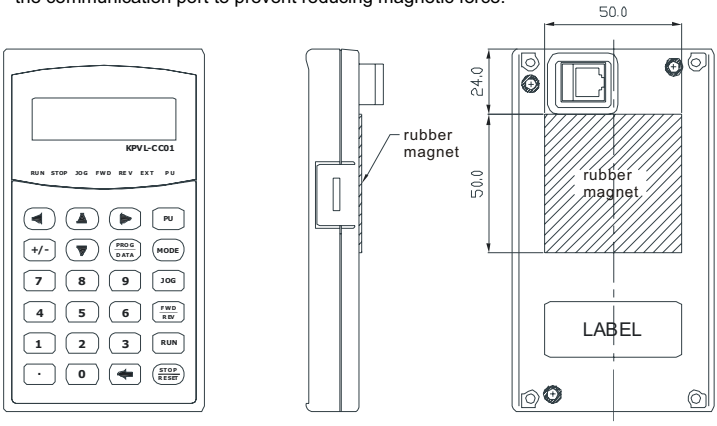
B.7.3 Dimension of the Digital Keypad

Unit: mm [inch]



B.7.4 Recommended Position the Rubber Magnet of the Digital Keypad

This rubber magnet is shipped with the digital keypad. Users can adhere to anywhere of the back of the digital keypad to stick on the case of the AC motor drive. Please don't stick on the communication port to prevent reducing magnetic force.



B.8 PG Card (for Encoder)

B.8.1 EMVL-PGABL

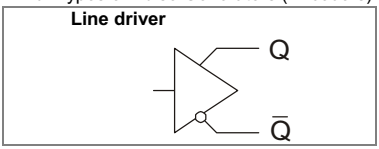
1. Terminals descriptions

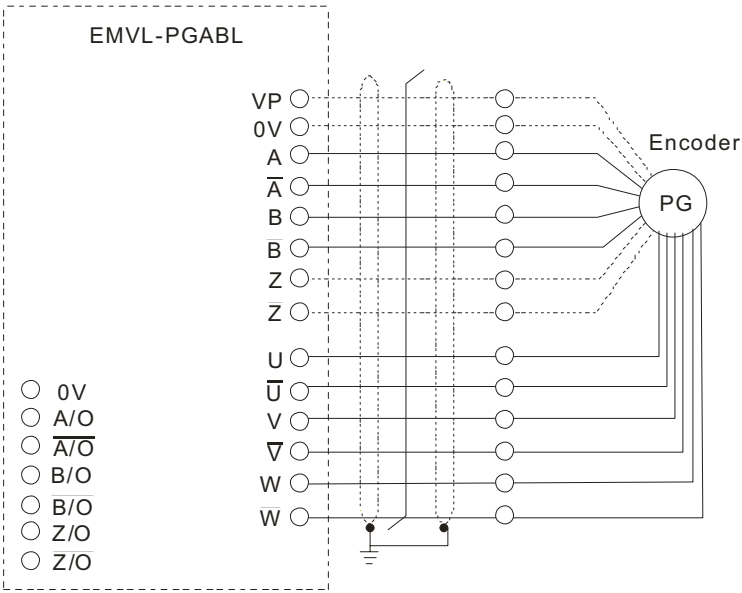
Terminal Symbols	Descriptions
VP	Power source of PG card (use SW2 to switch 12V/5V) Output Voltage: +5V/+12V±5% 200mA
0V	Power source and input signal common
A, $\overline{A}$, B, $\overline{B}$, Z, $\overline{Z}$	Line signal input. Max. bandwidth is 100 kHz
U, $\overline{U}$, V, $\overline{V}$, W, $\overline{W}$	Line input signal of Hall component. Max. bandwidth is 100 kHz
A/O, $\overline{A}$/O, B/O, $\overline{B}$/O, Z/O, $\overline{Z}$/O	Signal output for PG feedback card and can be use as frequency divider. Max. bandwidth is 100 kHz. Max. output for line driver is 5Vdc 50mA.
⏚	Grounding

2. Wire length

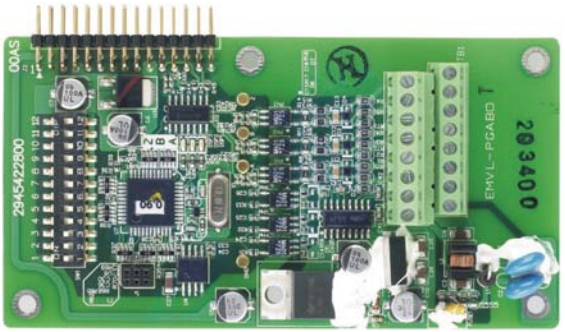
Types of Pulse Generators	Maximum Wire Length	Wire Gauge
Output Voltage	50m	1.25mm^2 (AWG16) or above
Line Driver	100m	
Complementary	70m	

3. Types of Pulse Generators (Encoders)





B.8.2 EMVL-PGABO



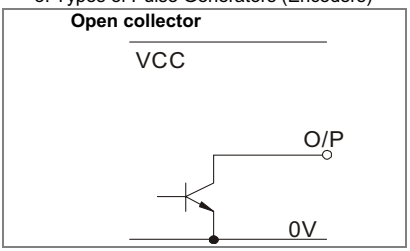
1. Terminals descriptions

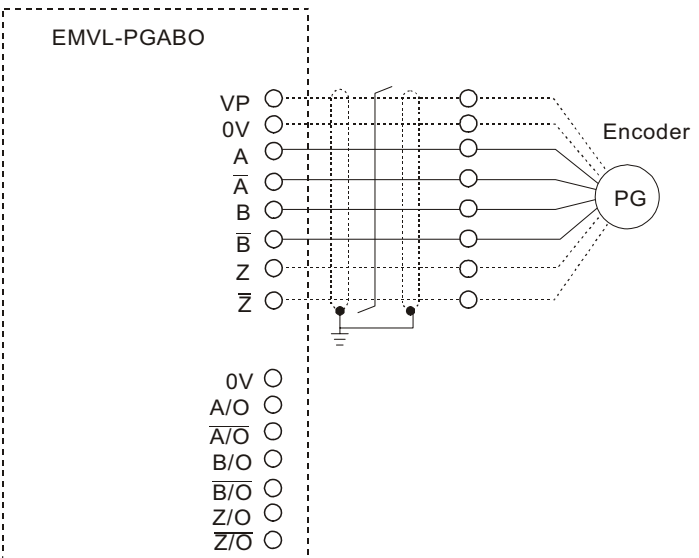
Terminal Symbols	Descriptions
VP	Power source of PG card Output Voltage: +12V±1V 200mA
0V	Power source and input signal common
$A, \overline{A}, B, \overline{B}, Z, \overline{Z}$	Input signal of open collector. Max. bandwidth is 100 kHz.
$A/O, \overline{A}/O, B/O, \overline{B}/O, Z/O, \overline{Z}/O$	Signal output for PG feedback card and can be use as frequency divider. Max. bandwidth is 100 kHz. Max. output for line driver is 5Vdc 50mA.
⏚	Grounding

2. Wire length

Types of Pulse Generators	Maximum Wire Length	Wire Gauge
Output Voltage	50m	1.25mm^2 (AWG16) or above

3. Types of Pulse Generators (Encoders)

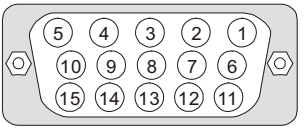




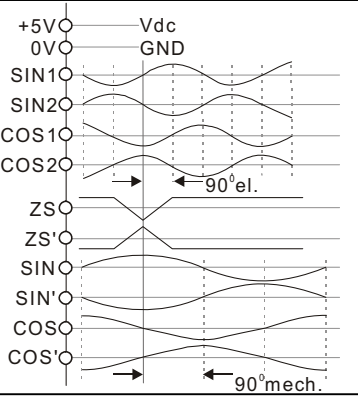
B.8.3 EMVL-PGH01 (only for Heidenhain ERN1387)

1. Sinusoidal Encoder Function

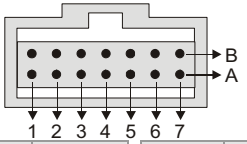
VFD-VL series



Terminal NO	Terminal Name	Terminal NO	Terminal Name
1	B-	9	+5V
2	NC	10	SIN
3	Z+	11	SIN'
4	Z-	12	COS
5	A+	13	COS'
6	A-	14	NC
7	0V	15	NC
8	B+		



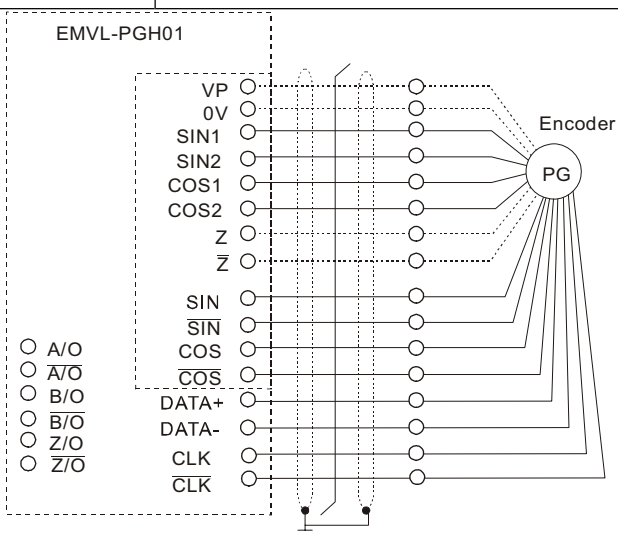
Heidenhain ERN1387



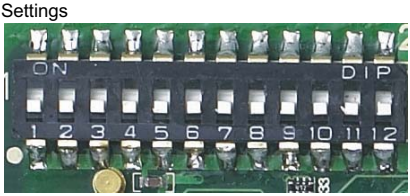
Terminal NO	Terminal Name	Terminal NO	Terminal Name
5a	B-	1b	UP
NC	NC	1a	C-
4b	R+	7b	C+
4a	R-	2b	D+
6a	A+	6a	D-
2a	A-	-	-
5b	0V	-	-
3b	B+		

2. Terminals descriptions

Terminal Symbols	Descriptions
CLK, $\overline{CLK}$	Input signal of CLK and $\overline{CLK}$
DATA+, DATA-	Input signal of DATA+ and DATA-
A/O, $\overline{A}$/O, B/O, $\overline{B}$/O, Z/O, $\overline{Z}$/O	Signal output for PG feedback card and can be use as frequency divider. Max. output for line driver is 5Vdc 50mA.
⏚	Grounding



3. Output Signal Settings



PIN1: Reserved bit

PIN2: The setting for pulse input type

PIN3: The pulse output type of frequency divider

PIN4: Reset bit for clock

PIN5-12: Output setting for frequency divider (1-256)

B.9 AMD-EMI Filter Cross Reference

AC Drives	Model Number	FootPrint
VFD055VL43A, VFD075VL43A, VFD110VL43A,	RF110B43CA	**Y**
VFD055VL23A, VFD075VL23A, VFD150V43A, VFD185VL43A	50TDS4W4C	**N**
VFD110VL23A, VFD150VL23A, VFD220VL43A,	100TDS84C	**N**

Installation

All electrical equipment, including AC motor drives, will generate high-frequency/low-frequency noise and will interfere with peripheral equipment by radiation or conduction when in operation. By using an EMI filter with correct installation, much interference can be eliminated. It is recommended to use DELTA EMI filter to have the best interference elimination performance.

We assure that it can comply with following rules when AC motor drive and EMI filter are installed and wired according to user manual:

- **EN61000-6-4**
- **EN61800-3: 1996**
- **EN55011 (1991) Class A Group 1**

General precaution

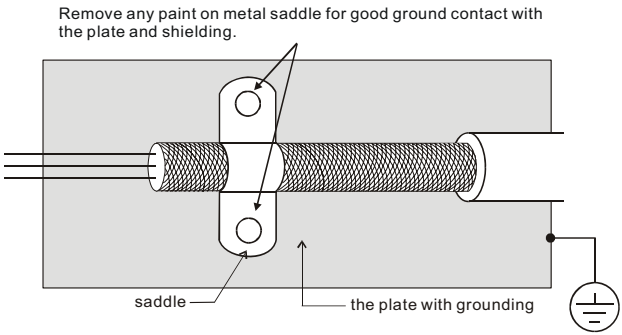
1. EMI filter and AC motor drive should be installed on the same metal plate.
2. Please install AC motor drive on footprint EMI filter or install EMI filter as close as possible to the AC motor drive.
3. Please wire as short as possible.
4. Metal plate should be grounded.
5. The cover of EMI filter and AC motor drive or grounding should be fixed on the metal plate and the contact area should be as large as possible.

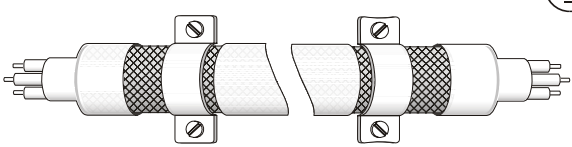
Choose suitable motor cable and precautions

Improper installation and choice of motor cable will affect the performance of EMI filter. Be sure to observe the following precautions when selecting motor cable.

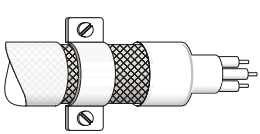
1. Use the cable with shielding (double shielding is the best).
2. The shielding on both ends of the motor cable should be grounded with the minimum length and maximum contact area.

3. Remove any paint on metal saddle for good ground contact with the plate and shielding.





Saddle on both ends



Saddle on one end

The length of motor cable

When motor is driven by an AC motor drive of PWM type, the motor terminals will experience surge voltages easily due to components conversion of AC motor drive and cable capacitance. When the motor cable is very long (especially for the 460V series), surge voltages may reduce insulation quality. To prevent this situation, please follow the rules below:

- Use a motor with enhanced insulation.
- Connect an output reactor (optional) to the output terminals of the AC motor drive
- The length of the cable between AC motor drive and motor should be as short as possible (10 to 20 m or less)

- For models 7.5hp/5.5kW and above:

Insulation level of motor	1000V	1300V	1600V
460VAC input voltage	66 ft (20m)	328 ft (100m)	1312 ft (400m)
230VAC input voltage	1312 ft (400m)	1312 ft (400m)	1312 ft (400m)

When a thermal O/L relay protected by motor is used between AC motor drive and motor, it may malfunction (especially for 460V series), even if the length of motor cable is only 165 ft (50m) or less. To prevent it, please use AC reactor and/or lower the carrier frequency (Pr. 00-17 PWM carrier frequency).

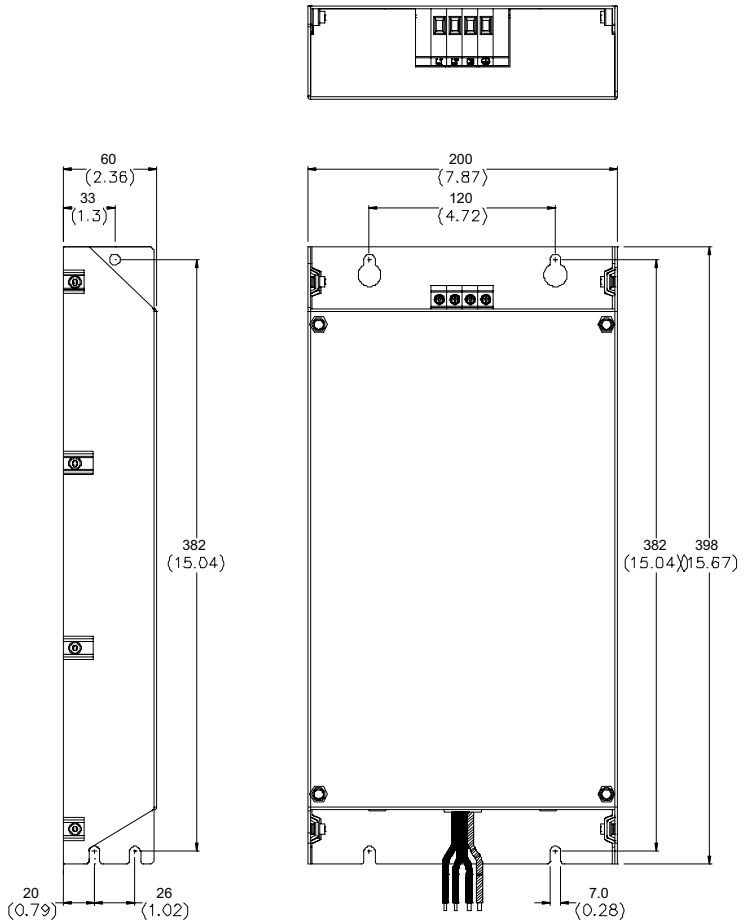
Never connect phase lead capacitors or surge absorbers to the output terminals of the AC motor drive.

- If the length is too long, the stray capacitance between cables will increase and may cause leakage current. It will activate the protection of over current, increase leakage current or not insure the correction of current display. The worst case is that AC motor drive may damage.
- If more than one motor is connected to the AC motor drive, the total wiring length is the sum of the wiring length from AC motor drive to each motor.

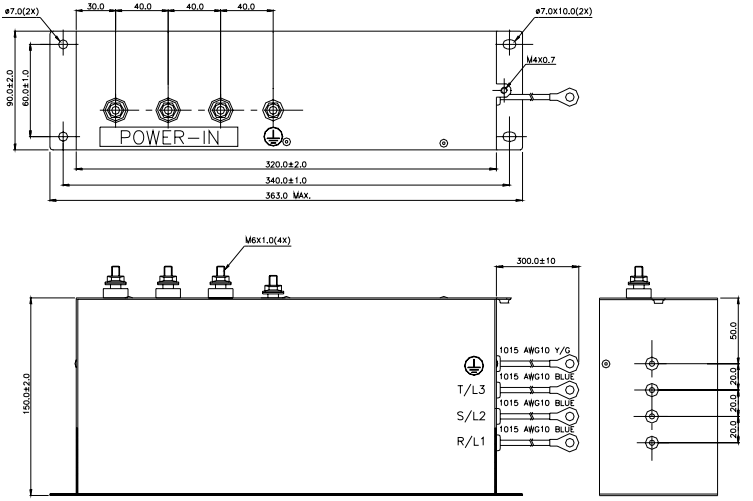
B.9.1 Dimensions

Dimensions are in millimeter and (inch)

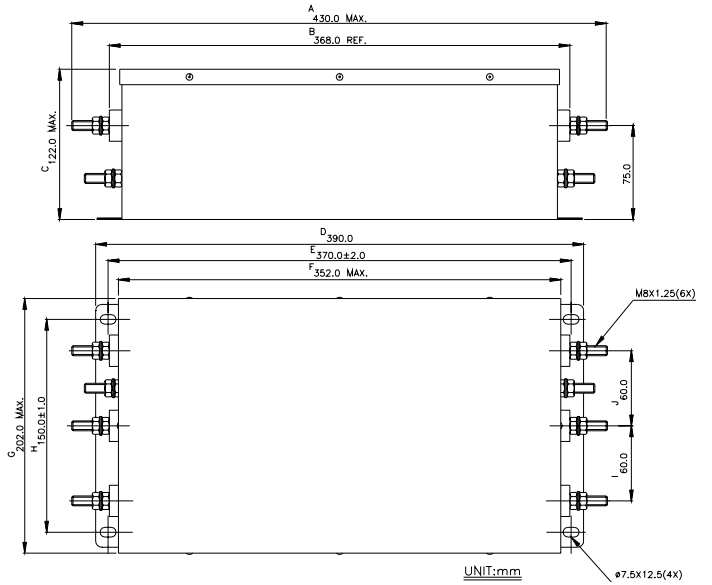
Order P/N: RF110B43CA



Order P/N: 50TDS4W4C



Order P/N: 100TDS84C



Appendix C How to Select the Right AC Motor Drive

The choice of the right AC motor drive for the application is very important and has great influence on its lifetime. If the capacity of AC motor drive is too large, it cannot offer complete protection to the motor and motor maybe damaged. If the capacity of AC motor drive is too small, it cannot offer the required performance and the AC motor drive maybe damaged due to overloading.

But by simply selecting the AC motor drive of the same capacity as the motor, user application requirements cannot be met completely. Therefore, a designer should consider all the conditions, including load type, load speed, load characteristic, operation method, rated output, rated speed, power and the change of load capacity. The following table lists the factors you need to consider, depending on your requirements.

Item		**Related Specification**			
		Speed and torque characteristics	Time ratings	Overload capacity	Starting torque
Load type	Friction load and weight load Liquid (viscous) load Inertia load Load with power transmission	●			●
Load speed and torque characteristics	Constant torque Constant output Decreasing torque Decreasing output	●	●		
Load characteristics	Constant load Shock load Repetitive load High starting torque Low starting torque	●	●	●	●
Continuous operation, Short-time operation Long-time operation at medium/low speeds			●	●	
Maximum output current (instantaneous) Constant output current (continuous)		●		●	
Maximum frequency, Base frequency		●			
Power supply transformer capacity or percentage impedance Voltage fluctuations and unbalance Number of phases, single phase protection Frequency				●	●
Mechanical friction, losses in wiring				●	●
Duty cycle modification			●		

C.1 Capacity Formulas

1. When one AC motor drive operates one motor

The starting capacity should be less than 1.5x rated capacity of AC motor drive

The starting capacity=

$$\frac{k \times N}{973 \times \eta \times \cos\varphi}\left(T_L + \frac{GD^2}{375} \times \frac{N}{t_A}\right) \leq 1.5 \times the\_capacity\_of\_AC\_motor\_drive(kVA)$$

2. When one AC motor drive operates more than one motor

2.1 The starting capacity should be less than the rated capacity of AC motor drive

- *Acceleration time ≦60 seconds*

The starting capacity=

$$\frac{k \times N}{\eta \times \cos\varphi}\left[n_T + n_S(k_{S-1})\right] = P_{C1}\left[1 + \frac{n_S}{n_T}(k_{S-1})\right] \leq 1.5 \times the\_capacity\_of\_AC\_motor\_drive(kVA)$$

- *Acceleration time ≧60 seconds*

The starting capacity=

$$\frac{k \times N}{\eta \times \cos\varphi}\left[n_T + n_S(k_{S-1})\right] = P_{C1}\left[1 + \frac{n}{n_T}(k_{S-1})\right] \leq the\_capacity\_of\_AC\_motor\_drive(kVA)$$

2.2 The current should be less than the rated current of AC motor drive(A)

- *Acceleration time ≦60 seconds*

$$n_T + I_M\left[1 + \frac{n_S}{n_T}(k_S - 1)\right] \leq 1.5 \times the\_rated\_current\_of\_AC\_motor\_drive(A)$$

- *Acceleration time ≧60 seconds*

$$n_T + I_M\left[1 + \frac{n_S}{n_T}(k_S - 1)\right] \leq the\_rated\_current\_of\_AC\_motor\_drive(A)$$

2.3 When it is running continuously

- The *requirement* of load capacity should be less than the capacity of AC motor drive(kVA)

  The requirement of load capacity=

$$\frac{k \times P_M}{\eta \times \cos\varphi} \leq the\_capacity\_of\_AC\_motor\_drive(kVA)$$

- *The motor capacity should be less than the capacity of AC motor drive*

$$k \times \sqrt{3} \times V_M \times I_M \times 10^{-3} \leq the\_capacity\_of\_AC\_motor\_drive(kVA)$$

- *The current should be less than the rated current of AC motor drive(A)*

$$k \times I_M \leq the\_rated\_current\_of\_AC\_motor\_drive(A)$$

Symbol explanation

P_M	: Motor shaft output for load (kW)
η	: Motor efficiency (normally, approx. 0.85)
$\cos\varphi$	: Motor power factor (normally, approx. 0.75)
V_M	: Motor rated voltage(V)
I_M	: Motor rated current(A), for commercial power
k	: Correction factor calculated from current distortion factor (1.05-1.1, depending on PWM method)
P_{C1}	: Continuous motor capacity (kVA)
k_S	: Starting current/rated current of motor
n_T	: Number of motors in parallel
n_S	: Number of simultaneously started motors
GD^2	: Total inertia (GD^2) calculated back to motor shaft (kg m^2)
T_L	: Load torque
t_A	: Motor acceleration time
N	: Motor speed

C.2 General Precaution

Selection Note

1. When the AC Motor Drive is connected directly to a large-capacity power transformer (600kVA or above) or when a phase lead capacitor is switched, excess peak currents may occur in the power input circuit and the converter section may be damaged. To avoid this, use an AC input reactor (optional) before AC Motor Drive mains input to reduce the current and improve the input power efficiency.
2. When a special motor is used or more than one motor is driven in parallel with a single AC Motor Drive, select the AC Motor Drive current ≥1.25x(Sum of the motor rated currents).
3. The starting and accel./decel. characteristics of a motor are limited by the rated current and the overload protection of the AC Motor Drive. Compared to running the motor D.O.L. (Direct On-Line), a lower starting torque output with AC Motor Drive can be expected. If higher starting torque is required (such as for elevators, mixers, tooling machines, etc.) use an AC Motor Drive of higher capacity or increase the capacities for both the motor and the AC Motor Drive.
4. When an error occurs on the drive, a protective circuit will be activated and the AC Motor Drive output is turned off. Then the motor will coast to stop. For an emergency stop, an external mechanical brake is needed to quickly stop the motor.

Parameter Settings Note

1. The AC Motor Drive can be driven at an output frequency up to 400Hz (less for some models) with the digital keypad. Setting errors may create a dangerous situation. For safety, the use of the upper limit frequency function is strongly recommended.
2. High DC brake operating voltages and long operation time (at low frequencies) may cause overheating of the motor. In that case, forced external motor cooling is recommended.
3. Motor accel./decel. time is determined by motor rated torque, load torque, and load inertia.
4. If the stall prevention function is activated, the accel./decel. time is automatically extended to a length that the AC Motor Drive can handle. If the motor needs to decelerate within a certain time with high load inertia that can't be handled by the AC Motor Drive in the required time, either use an external brake resistor and/or brake unit, depending on the

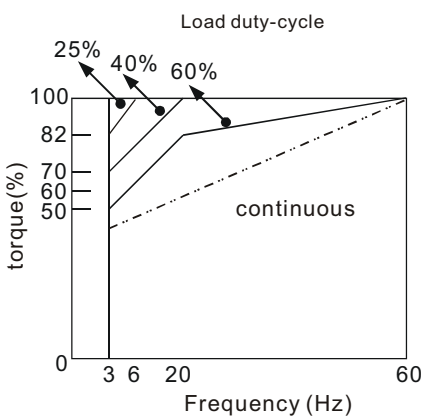
model, (to shorten deceleration time only) or increase the capacity for both the motor and the AC Motor Drive.

C.3 How to Choose a Suitable Motor

Standard motor

When using the AC Motor Drive to operate a standard 3-phase induction motor, take the following precautions:

1. The energy loss is greater than for an inverter duty motor.
2. Avoid running motor at low speed for a long time. Under this condition, the motor temperature may rise above the motor rating due to limited airflow produced by the motor's fan. Consider external forced motor cooling.
3. When the standard motor operates at low speed for long time, the output load must be decreased.
4. The load tolerance of a standard motor is as follows:



5. If 100% continuous torque is required at low speed, it may be necessary to use a special inverter duty motor.
6. Motor dynamic balance and rotor endurance should be considered once the operating speed exceeds the rated speed (60Hz) of a standard motor.
7. Motor torque characteristics vary when an AC Motor Drive instead of commercial power supply drives the motor. Check the load torque characteristics of the machine to be connected.

8. Because of the high carrier frequency PWM control of the VFD series, pay attention to the following motor vibration problems:
   - *Resonant mechanical vibration: anti-vibration (damping) rubbers should be used to mount equipment that runs at varying speed.*
   - *Motor imbalance: special care is required for operation at 50 or 60 Hz and higher frequency.*
   - *To avoid resonances, use the Skip frequencies.*
9. The motor fan will be very noisy when the motor speed exceeds 50 or 60Hz.

Special motors:

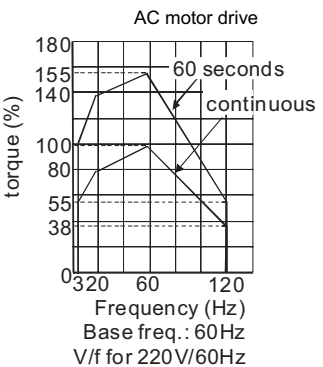
1. Pole-changing (Dahlander) motor:
   The rated current is differs from that of a standard motor. Please check before operation and select the capacity of the AC motor drive carefully. When changing the pole number the motor needs to be stopped first. If over current occurs during operation or regenerative voltage is too high, please let the motor free run to stop (coast).
2. Submersible motor:
   The rated current is higher than that of a standard motor. Please check before operation and choose the capacity of the AC motor drive carefully. With long motor cable between AC motor drive and motor, available motor torque is reduced.
3. Explosion-proof (Ex) motor:
   Needs to be installed in a safe place and the wiring should comply with the (Ex) requirements. Delta AC Motor Drives are not suitable for (Ex) areas with special precautions.
4. Gear reduction motor:
   The lubricating method of reduction gearbox and speed range for continuous operation will be different and depending on brand. The lubricating function for operating long time at low speed and for high-speed operation needs to be considered carefully.
5. Synchronous motor:
   The rated current and starting current are higher than for standard motors. Please check before operation and choose the capacity of the AC motor drive carefully. When the AC motor drive operates more than one motor, please pay attention to starting and changing the motor.

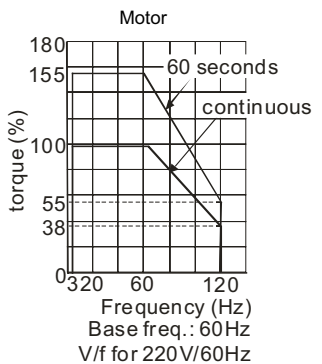
Power Transmission Mechanism

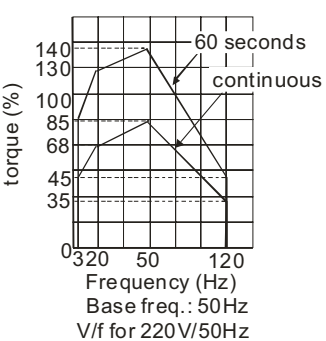
Pay attention to reduced lubrication when operating gear reduction motors, gearboxes, belts and chains, etc. over longer periods at low speeds. At high speeds of 50/60Hz and above, lifetime reducing noises and vibrations may occur.

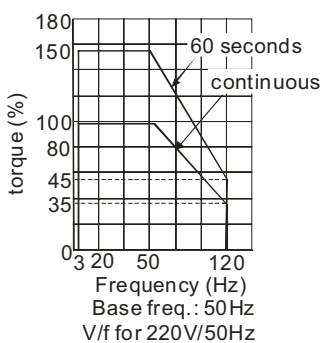
Motor torque

The torque characteristics of a motor operated by an AC motor drive and commercial mains power are different.
Below you'll find the torque-speed characteristics of a standard motor (4-pole, 15kW):









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